

# Universal cutting oil

## Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878  
Issue date: 17/05/2024 Revision date: 17/05/2024 Version: 1.0

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form Mixture  
Product name Universal cutting oil  
Product code BU ET&A



#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Industrial/Professional use spec For professional use only  
Use of the substance/mixture Lubricant

##### 1.2.2. Uses advised against

No additional information available

#### 1.3. Details of the supplier of the safety data sheet

##### Supplier

Hilti (Gt. Britain) Ltd.  
1 Circle Square  
3 Symphony Park  
GB M1 7FS Manchester  
Great Britain  
T +44 161 886 1000  
0800 886 100 Toll-free, F +44 161 872 1240  
[gbsales@hilti.com](mailto:gbsales@hilti.com)

##### Department issuing data specification sheet

Hilti AG  
Feldkircherstraße 100  
FL 9494 Schaan  
Liechtenstein  
T +423 234 2111  
[product.compliance-power.tools@hilti.com](mailto:product.compliance-power.tools@hilti.com)

#### 1.4. Emergency telephone number

Emergency number  
Emergency CONTACT (24-Hour-Number):  
GBK GmbH Global Regulatory Compliance  
+49 (0)6132-84463  
  
+44 161 886 1000  
0800 886 100 Toll-free

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	NHS Direct (England and Wales) NHS 24 (Scotland)		111	

### SECTION 2: Hazards identification

#### 2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Not classified

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### Adverse physicochemical, human health and environmental effects

No additional information available

### 2.2. Label elements

#### Labelling according to Regulation (EC) No. 1272/2008 [CLP]

No labelling applicable

### 2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII  
Contains no PBT and/or vPvB substances  $\geq 0.1\%$  assessed in accordance with REACH Annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or substance(s) are not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

## SECTION 3: Composition/information on ingredients

### 3.1. Substances

Not applicable

### 3.2. Mixtures

This mixture does not contain any substances to be mentioned according to the criteria of section 3.2 of REACH Annex II

## SECTION 4: First aid measures

### 4.1. Description of first aid measures

First-aid measures general	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	Remove affected clothing and wash all exposed skin area with mild soap and water, followed by warm water rinse.
First-aid measures after eye contact	Rinse immediately with plenty of water. Obtain medical attention if pain, blinking or redness persists.
First-aid measures after ingestion	Rinse mouth. If you feel unwell, seek medical advice.

### 4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects Not expected to present a significant hazard under anticipated conditions of normal use.

### 4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

## SECTION 5: Firefighting measures

### 5.1. Extinguishing media

Suitable extinguishing media	Carbon dioxide. Dry powder. Alcohol resistant foam.
Unsuitable extinguishing media	Do not use a heavy water stream.

### 5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire Formation of toxic gases is possible during heating or in case of fire.

### 5.3. Advice for firefighters

Precautionary measures fire	Evacuate area.
Firefighting instructions	Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.

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Protection during firefighting

Do not enter fire area without proper protective equipment, including respiratory protection. Use a self-contained breathing apparatus and also a protective suit.

### SECTION 6: Accidental release measures

#### 6.1. Personal precautions, protective equipment and emergency procedures

General measures If spilled, may cause the floor to be slippery.

##### 6.1.1. For non-emergency personnel

Emergency procedures Evacuate unnecessary personnel.

##### 6.1.2. For emergency responders

Protective equipment Equip cleanup crew with proper protection.  
Emergency procedures Ventilate area.

#### 6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

#### 6.3. Methods and material for containment and cleaning up

Methods for cleaning up Collect spillage. Store away from other materials. Absorb with liquid-binding material (e.g. sand, diatomaceous earth, acid- or universal binding agents).

#### 6.4. Reference to other sections

See Section 8. Exposure controls and personal protection. (See section 7: Handling and Storage). See Section 13 for disposal information.

### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

Additional hazards when processed Prevent aerosol formation or splashes.  
Precautions for safe handling Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour.

#### 7.2. Conditions for safe storage, including any incompatibilities

Storage conditions Keep only in the original container in a cool, well ventilated place away from : Direct sunlight, Heat sources. Keep away from ignition sources.  
Incompatible materials Strong acids. Strong bases. Strong oxidizing agents.  
Heat and ignition sources Do not heat the storage container.

#### 7.3. Specific end use(s)

No information available.

### SECTION 8: Exposure controls/personal protection

#### 8.1. Control parameters

##### 8.1.1. National occupational exposure and biological limit values

No additional information available

##### 8.1.2. Recommended monitoring procedures

No additional information available

##### 8.1.3. Air contaminants formed

No additional information available

##### 8.1.4. DNEL and PNEC

No additional information available

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### 8.1.5. Control banding

No additional information available

## 8.2. Exposure controls

### 8.2.1. Appropriate engineering controls

#### Appropriate engineering controls:

Provide adequate ventilation. Provide local exhaust or general room ventilation to minimize mist and/or vapour concentrations.

### 8.2.2. Personal protection equipment

#### Personal protective equipment:

Avoid all unnecessary exposure.

#### 8.2.2.1. Eye and face protection

##### Eye protection:

Chemical goggles or face shield with safety glasses. Avoid contact with skin and eyes

Eye protection			
Type	Field of application	Characteristics	Standard
Face shield, Safety goggles	Droplet		

#### 8.2.2.2. Skin protection

##### Hand protection:

Avoid repeated or prolonged contact with the skin

Hand protection					
Type	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves	Nitrile rubber (NBR)	6 (> 480 minutes)	0,38		EN ISO 374

#### Other skin protection

##### Materials for protective clothing:

Do not carry cleaning cloths soaked in product in trouser pockets. Wear suitable protective clothing

#### 8.2.2.3. Respiratory protection

##### Respiratory protection:

Ensure good ventilation of the work station. Avoid breathing dust, mist or spray

#### 8.2.2.4. Thermal hazards

No additional information available

### 8.2.3. Environmental exposure controls

#### Other information:

Do not eat, drink or smoke during use.

No additional information available

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Physical state	Liquid
Colour	Yellow.
Appearance	Liquid.
Odour	Not available
Odour threshold	Not available
Melting point	Not available

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Freezing point	Not available
Boiling point	Not available
Flammability	Flammable liquid and vapour.
Lower explosion limit	Not available
Upper explosion limit	Not available
Flash point	280 °C
Auto-ignition temperature	Not available
Decomposition temperature	Not available
pH	Not applicable
Viscosity, kinematic	35 mm <sup>2</sup> /s (40 °C)
Solubility	insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	Not available
Vapour pressure	Not available
Vapour pressure at 50°C	Not available
Density	0.92 g/cm <sup>3</sup>
Relative density	Not available
Relative vapour density at 20°C	Not available
Particle characteristics	Not applicable

### 9.2. Other information

#### 9.2.1. Information with regard to physical hazard classes

No additional information available

#### 9.2.2. Other safety characteristics

VOC content 0 %

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

Stable under normal conditions of use.

### 10.2. Chemical stability

Stable under normal conditions of use.

### 10.3. Possibility of hazardous reactions

Stable under normal conditions of use.

### 10.4. Conditions to avoid

Stable under normal conditions of use.

### 10.5. Incompatible materials

Strong acids. Strong bases. Strong oxidizing agents.

### 10.6. Hazardous decomposition products

fume. Carbon dioxide. Toxic gases may be formed.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	Not classified
Acute toxicity (dermal)	Not classified
Acute toxicity (inhalation)	Not classified
Skin corrosion/irritation	Not classified
	pH: Not applicable
Additional information	Based on available data, the classification criteria are not met
Serious eye damage/irritation	Not classified
	pH: Not applicable

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Additional information	Based on available data, the classification criteria are not met
Respiratory or skin sensitisation	Not classified
Additional information	Based on available data, the classification criteria are not met
Germ cell mutagenicity	Not classified
Additional information	Based on available data, the classification criteria are not met
Carcinogenicity	Not classified
Additional information	Based on available data, the classification criteria are not met
Reproductive toxicity	Not classified
Additional information	Based on available data, the classification criteria are not met
STOT-single exposure	Not classified
Additional information	Based on available data, the classification criteria are not met
STOT-repeated exposure	Not classified
Additional information	Based on available data, the classification criteria are not met
Aspiration hazard	Not classified
Additional information	Based on available data, the classification criteria are not met

Universal cutting oil	
Viscosity, kinematic	35 mm <sup>2</sup> /s (40 °C)

### 11.2. Information on other hazards

#### 11.2.1. Endocrine disrupting properties

#### 11.2.2. Other information

Potential adverse human health effects and symptoms	Based on available data, the classification criteria are not met
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## SECTION 12: Ecological information

### 12.1. Toxicity

Hazardous to the aquatic environment, short-term (acute)	Not classified
Hazardous to the aquatic environment, long-term (chronic)	Not classified

### 12.2. Persistence and degradability

Universal cutting oil	
Persistence and degradability	Not established.

### 12.3. Bioaccumulative potential

Universal cutting oil	
Bioaccumulative potential	Not established.

### 12.4. Mobility in soil

No additional information available

### 12.5. Results of PBT and vPvB assessment

Universal cutting oil	
This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII	

### 12.6. Endocrine disrupting properties

No additional information available

### 12.7. Other adverse effects

Additional information	Avoid release to the environment.
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### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Regional waste regulation	Dispose of contaminated materials in accordance with current regulations.
Product/Packaging disposal recommendations	Dispose in a safe manner in accordance with local/national regulations. Do not discharge into drains.
Ecological information	Avoid release to the environment.
European List of Waste (LoW, EC 2000/532)	12 01 19* - readily biodegradable machining oil

### SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / RID

ADR	IMDG	IATA	RID
<b>14.1. UN number or ID number</b>			
Not regulated	Not regulated	Not regulated	Not regulated
<b>14.2. UN proper shipping name</b>			
Not regulated	Not regulated	Not regulated	Not regulated
<b>14.3. Transport hazard class(es)</b>			
Not regulated	Not regulated	Not regulated	Not regulated
<b>14.4. Packing group</b>			
Not regulated	Not regulated	Not regulated	Not regulated
<b>14.5. Environmental hazards</b>			
Not regulated	Not regulated	Not regulated	Not regulated
No supplementary information available			

#### 14.6. Special precautions for user

##### Overland transport

Not regulated

##### Transport by sea

Not regulated

##### Air transport

Not regulated

##### Rail transport

Not regulated

#### 14.7. Maritime transport in bulk according to IMO instruments

Not applicable

### SECTION 15: Regulatory information

#### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

##### 15.1.1. EU-Regulations

##### REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)



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### REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

### REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

### PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

### POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

### Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

### VOC Directive (2004/42)

VOC content 0 %

### Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

### Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

#### 15.1.2. National regulations

No additional information available

### 15.2. Chemical safety assessment

No chemical safety assessment has been carried out

## SECTION 16: Other information

Abbreviations and acronyms:	
CAS-No.	Chemical Abstract Service number
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
COD	Chemical oxygen demand (COD)
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC-No.	European Community number
EC50	Median effective concentration
ED	Endocrine disrupting properties





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Abbreviations and acronyms:	
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
IOELV	Indicative Occupational Exposure Limit Value
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
N.O.S.	Not Otherwise Specified
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
TLM	Median Tolerance Limit
TRGS	Technical Rules for Hazardous Substances
ThOD	Theoretical oxygen demand (ThOD)
VOC	Volatile Organic Compounds
WGK	Water Hazard Class
vPvB	Very Persistent and Very Bioaccumulative

### Data sources

REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16 December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

### Other information

None.

### SDS\_EU\_Hilti

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.