

HIT-RE 100

Safety information for 2-Component-products

Issue date: 18/11/2022

Revision date: 18/11/2022

Supersedes: 11/05/2020

Version: 3.1

SECTION 1: Kit identification

1.1 Product identifier

Product name HIT-RE 100
Product code BU Anchor



1.2 Details of the supplier of the Safety information for 2-Component-products

Hilti (Gt. Britain) Ltd.
1 Circle Square
3 Symphony Park
M1 7FS Manchester - Great Britain
T +44 161 886 1000
0800 886 100 Toll-free - F +44 161 872 1240
gbsales@hilti.com

SECTION 2: General information

Storage Storage temperature : 5 - 25 °C

A SDS for each of these components is included. Please do not separate any component SDS from this cover page

This Kit should be handled in accordance with good laboratory practices and appropriate personal protective equipment should be used

SECTION 3: Kit contents

Classification of the Product

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute Tox. 4 (Oral) H302
Skin Corr. 1B H314
Eye Dam. 1 H318
Skin Sens. 1 H317
Muta. 2 H341
Repr. 1B H360F
Aquatic Chronic 2 H411

Full text of H- and EUH-statements: see section 16

Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

HIT-RE 100

Kit Safety Information Sheet (SIS)

Hazard pictograms (CLP)



Signal word (CLP)

Danger

Hazardous ingredients

Epoxy resin, Amines

Hazard statements (CLP)

H314 - Causes severe skin burns and eye damage.
 H317 - May cause an allergic skin reaction.
 H341 - Suspected of causing genetic defects.
 H360F - May damage fertility.
 H411 - Toxic to aquatic life with long lasting effects.

Precautionary statements (CLP)

P280 - Wear eye protection, protective clothing, protective gloves.
 P262 - Do not get in eyes, on skin, or on clothing.
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P302+P352 - IF ON SKIN: Wash with plenty of water.
 P337+P313 - If eye irritation persists: Get medical advice/attention.
 P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

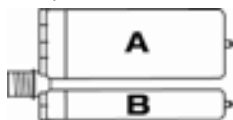
Extra phrases

Additional information

2-component-foilpack, contains:

Component A: Epoxy resin, Reactive diluent, inorganic filler

Component B: Amine hardener, inorganic filler



Name	General description	Quantity	Unit	Classification according to Regulation (EC) No. 1272/2008 [CLP]
HIT-RE 100, A		1	pcs (pieces)	Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Muta. 2, H341 Repr. 1B, H360F Aquatic Chronic 2, H411
HIT-RE 100, B		1	pcs (pieces)	Acute Tox. 4 (Oral), H302 Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1, H317 Aquatic Chronic 3, H412

SECTION 4: General information

General advice

For professional users only

SECTION 5: Safe handling advice

General measures

Spilled material may present a slipping hazard

Environmental precautions

Prevent entry to sewers and public waters
 Notify authorities if liquid enters sewers or public waters
 Avoid release to the environment
 Full or only partially emptied cartridges must be disposed of as special waste in accordance with official regulations.
 After curing, the product can be disposed of with household waste.

Storage conditions

Protect from sunlight. Store in a well-ventilated place.

Technical measures

Comply with applicable regulations

HIT-RE 100

Kit Safety Information Sheet (SIS)

Precautions for safe handling	Wear personal protective equipment Avoid contact with skin and eyes Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work Avoid contact during pregnancy/while nursing
Methods for cleaning up	This material and its container must be disposed of in a safe way, and as per local legislation Mechanically recover the product On land, sweep or shovel into suitable containers Store away from other materials.
For containment	Collect spillage.
Incompatible materials	Sources of ignition Direct sunlight
Incompatible products	Strong bases Strong acids

SECTION 6: First aid measures

First-aid measures after eye contact	Get immediate medical advice/attention. Immediately rinse with water for a prolonged period while holding the eyelids wide open Remove contact lenses, if present and easy to do. Continue rinsing. Consult an eye specialist
First-aid measures after ingestion	Do not induce vomiting Rinse mouth Immediately call a POISON CENTER/doctor.
First-aid measures after inhalation	Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact	Wash with plenty of water/... Take off immediately all contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get immediate medical advice/attention.
First-aid measures general	Never give anything by mouth to an unconscious person If you feel unwell, seek medical advice (show the label where possible)
Symptoms/effects	Causes severe skin burns and eye damage.
Symptoms/effects after eye contact	Causes serious eye damage.
Symptoms/effects after skin contact	May cause an allergic skin reaction.
Other medical advice or treatment	Treat symptomatically

SECTION 7: Fire fighting measures

Firefighting instructions	Use water spray or fog for cooling exposed containers Exercise caution when fighting any chemical fire Prevent fire fighting water from entering the environment
Protection during firefighting	Self-contained breathing apparatus Do not enter fire area without proper protective equipment, including respiratory protection
Hazardous decomposition products in case of fire	Thermal decomposition generates : Carbon dioxide Carbon monoxide

SECTION 8: Other information

No data available

HIT-RE 100, B

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

Issue date: 18/11/2022

Revision date: 18/11/2022

Supersedes version of: 11/05/2020

Version: 2.1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form Mixture
Product name HIT-RE 100, B
Product code BU Anchor

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Industrial/Professional use spec For professional use only
Use of the substance/mixture Composite mortar component for fasteners in the construction industry

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Supplier

Hilti (Gt. Britain) Ltd.
1 Circle Square 3 Symphony Park
GB- M1 7FS Manchester
Great Britain
T +44 161 886 1000
0800 886 100 Toll-free - F +44 161 872 1240
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Department issuing data specification sheet

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DE- 86916 Kaufering
Deutschland
T +49 8191 906876
anchor.hse@hilti.com

1.4. Emergency telephone number

Emergency number Schweizerisches Toxikologisches Informationszentrum – 24h Service
+41 44 251 51 51 (international)
+44 161 886 1000
0800 886 100 Toll-free

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	NHS Direct (England and Wales) NHS 24 (Scotland)		111	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Acute toxicity (oral), Category 4 H302
Skin corrosion/irritation, Category 1, Sub-Category 1B H314
Serious eye damage/eye irritation, Category 1 H318
Skin sensitisation, Category 1 H317
Hazardous to the aquatic environment – Chronic Hazard, Category 3 H412
Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

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according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



GHS05

GHS07

Signal word (CLP)

Danger

Contains

Formaldehyde, telomer with 1,3-benzenedimethanamine, 1,3-benzenediol and ethenylbenzene, resorcinol, m-Xylylenediamine

Hazard statements (CLP)

H314 - Causes severe skin burns and eye damage.

H317 - May cause an allergic skin reaction.

H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements (CLP)

P280 - Wear eye protection, protective clothing, protective gloves.

P262 - Do not get in eyes, on skin, or on clothing.

P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P302+P352 - IF ON SKIN: Wash with plenty of water.

P337+P313 - If eye irritation persists: Get medical advice/attention.

P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

Component	
m-Xylylenediamine (1477-55-0)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
Formaldehyde, telomer with 1,3-benzenedimethanamine, 1,3-benzenediol and ethenylbenzene (710292-85-6)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
resorcinol (108-46-3)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

Component	
m-Xylylenediamine(1477-55-0)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605
Formaldehyde, telomer with 1,3-benzenedimethanamine, 1,3-benzenediol and ethenylbenzene(710292-85-6)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605
resorcinol(108-46-3)	ED: not yet assessed

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Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
m-Xylylenediamine	CAS-No.: 1477-55-0 EC-No.: 216-032-5 REACH-no: 01-2119480150-50	25 - 40	Acute Tox. 4 (Oral), H302 (ATE=660 mg/kg bodyweight) Acute Tox. 4 (Inhalation:dust,mist), H332 (ATE=1.34 mg/l/4h) Skin Corr. 1B, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317 Aquatic Chronic 3, H412
Formaldehyde, telomer with 1,3-benzenedimethanamine, 1,3-benzenediol and ethenylbenzene	CAS-No.: 710292-85-6 EC-No.: 615-240-7 REACH-no: 01-2119950341-46	10 - 25	Skin Sens. 1B, H317 Aquatic Chronic 2, H411
resorcinol substance with national workplace exposure limit(s) (GB); substance with a Community workplace exposure limit	CAS-No.: 108-46-3 EC-No.: 203-585-2 EC Index-No.: 604-010-00-1 REACH-no: 01-2119480136-40	0,1 - 1	Acute Tox. 4 (Oral), H302 (ATE=301 mg/kg bodyweight) Skin Irrit. 2, H315 Eye Dam. 1, H318 Skin Sens. 1B, H317 STOT SE 1, H370 STOT SE 2, H371 Aquatic Acute 1, H400 Aquatic Chronic 3, H412

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general

Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).

First-aid measures after inhalation

Remove person to fresh air and keep comfortable for breathing.

First-aid measures after skin contact

Wash with plenty of water/.... Take off immediately all contaminated clothing. Wash contaminated clothing before reuse. If skin irritation or rash occurs: Get immediate medical advice/attention.

First-aid measures after eye contact

Get immediate medical advice/attention. Immediately rinse with water for a prolonged period while holding the eyelids wide open. Remove contact lenses, if present and easy to do. Continue rinsing. Consult an eye specialist.

First-aid measures after ingestion

Do not induce vomiting. Rinse mouth. Immediately call a POISON CENTER/doctor.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects

Causes severe skin burns and eye damage.

Symptoms/effects after skin contact

May cause an allergic skin reaction.

Symptoms/effects after eye contact

Causes serious eye damage.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

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Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	Foam. Dry powder. Carbon dioxide. Water spray. Sand.
Unsuitable extinguishing media	Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	Thermal decomposition generates : Carbon dioxide. Carbon monoxide.
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5.3. Advice for firefighters

Firefighting instructions	Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.
Protection during firefighting	Self-contained breathing apparatus. Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	Spilled material may present a slipping hazard.
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6.1.1. For non-emergency personnel

Emergency procedures	Evacuate unnecessary personnel.
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6.1.2. For emergency responders

Protective equipment	Use personal protective equipment as required. Equip cleanup crew with proper protection.
Emergency procedures	Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. Full or only partially emptied cartridges must be disposed of as special waste in accordance with official regulations. After curing, the product can be disposed of with household waste.

6.3. Methods and material for containment and cleaning up

For containment	Collect spillage.
Methods for cleaning up	This material and its container must be disposed of in a safe way, and as per local legislation. Mechanically recover the product. On land, sweep or shovel into suitable containers. Store away from other materials.
Other information	Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	Wear personal protective equipment. Avoid contact with skin and eyes. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Avoid contact during pregnancy/while nursing.
Hygiene measures	Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures	Comply with applicable regulations.
Storage conditions	Protect from sunlight. Store in a well-ventilated place.
Incompatible products	Strong bases. Strong acids.

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Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

Incompatible materials	Sources of ignition. Direct sunlight.
Storage temperature	5 – 25 °C
Heat and ignition sources	Keep away from heat and direct sunlight.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Additional information The product has a pasty consistency. Exposure limit values for respirable dusts are not relevant for this product.

8.1.1. National occupational exposure and biological limit values

HIT-RE 100, B	
EU - Indicative Occupational Exposure Limit (IOEL)	
Local name	Resorcinol
IOEL TWA	45 mg/m ³
IOEL TWA [ppm]	10 ppm
Remark	Skin
Regulatory reference	COMMISSION DIRECTIVE 2006/15/EC
United Kingdom - Occupational Exposure Limits	
Local name	Resorcinol
WEL TWA (OEL TWA) [1]	46 mg/m ³
WEL TWA (OEL TWA) [2]	10 ppm
WEL STEL (OEL STEL)	92 mg/m ³
WEL STEL (OEL STEL) [ppm]	20 ppm
Remark	Sk (Can be absorbed through the skin. The assigned substances are those for which there are concerns that dermal absorption will lead to systemic toxicity)
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE
resorcinol (108-46-3)	
EU - Indicative Occupational Exposure Limit (IOEL)	
Local name	Resorcinol
IOEL TWA	45 mg/m ³
IOEL TWA [ppm]	10 ppm
Remark	Skin
Regulatory reference	COMMISSION DIRECTIVE 2006/15/EC
United Kingdom - Occupational Exposure Limits	
Local name	Resorcinol
WEL TWA (OEL TWA) [1]	46 mg/m ³
WEL TWA (OEL TWA) [2]	10 ppm

HIT-RE 100, B

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

resorcinol (108-46-3)	
WEL STEL (OEL STEL)	92 mg/m ³
WEL STEL (OEL STEL) [ppm]	20 ppm
Remark	Sk
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment:

Safety glasses. Gloves. Avoid all unnecessary exposure. Protective clothing.

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Wear security glasses which protect from splashes

Eye protection			
Type	Field of application	Characteristics	Standard
Safety glasses	Droplet	clear	EN 166, EN 170

8.2.2.2. Skin protection

Skin and body protection:

Long sleeved protective clothing

Hand protection:

Wear protective gloves. The permeation time is not the maximum wearing time! Generally speaking, it must be reduced. Contact with either mixtures of substances or different substances may shorten the protective function's effective duration.

HIT-RE 100, B

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

Hand protection					
Type	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves	Nitrile rubber (NBR)	6 (> 480 minutes)	> 0,4		EN ISO 374

8.2.2.3. Respiratory protection

No additional information available

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

Consumer exposure controls:

Avoid contact during pregnancy/while nursing.

Other information:

Do not eat, drink or smoke during use.

No additional information available

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Colour	Red-brown to black.
Appearance	Thixotropic paste.
Odour	Amine-like.
Odour threshold	Not available
Melting point	Not available
Freezing point	Not available
Boiling point	Not available
Flammability	Non flammable.
Explosive limits	Not applicable
Lower explosion limit	Not applicable
Upper explosion limit	Not applicable
Flash point	Not applicable
Auto-ignition temperature	Not applicable
Decomposition temperature	Not available
pH	11.5
pH solution	Not available
Viscosity, kinematic	Not applicable
Viscosity, dynamic	43 – 57 Pa·s HN-0333
Solubility	insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	Not available
Vapour pressure	Not available
Vapour pressure at 50°C	Not available
Density	1.41 g/cm ³ DIN EN ISO 1183-3
Relative density	Not available
Relative vapour density at 20°C	Not applicable
Particle size	Not available
Particle size distribution	Not available
Particle shape	Not available
Particle aspect ratio	Not available
Particle aggregation state	Not available

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according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

Particle agglomeration state	Not available
Particle specific surface area	Not available
Particle dustiness	Not available

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

Corrosive vapours.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No additional information available.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Thermal decomposition generates : fume. Carbon monoxide. Carbon dioxide. Corrosive vapours.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	Harmful if swallowed.
Acute toxicity (dermal)	Not classified
Acute toxicity (inhalation)	Not classified

HIT-RE 100, B

ATE CLP (oral)	1706.776 mg/kg bodyweight
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Formaldehyde, telomer with 1,3-benzenedimethanamine, 1,3-benzenediol and ethenylbenzene (710292-85-6)

LD50 oral rat	> 2000 mg/kg
LD50 dermal rat	> 2000 mg/kg

resorcinol (108-46-3)

LD50 oral	301 mg/kg
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m-Xylylenediamine (1477-55-0)

LD50 oral rat	1090 mg/kg
LD50 dermal rat	> 3100 mg/kg
LD50 dermal	> 3100 mg/kg

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Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

m-Xylylenediamine (1477-55-0)	
LC50 Inhalation - Rat (Dust/Mist)	1.34 mg/l/4h
Skin corrosion/irritation	On basis of test data pH: 11.5
Serious eye damage/irritation	Causes serious eye damage. pH: 11.5
Respiratory or skin sensitisation	May cause an allergic skin reaction.
Germ cell mutagenicity	Not classified
Additional information	Based on available data, the classification criteria are not met
Carcinogenicity	Not classified
Additional information	Based on available data, the classification criteria are not met
resorcinol (108-46-3)	
IARC group	3 - Not classifiable
Reproductive toxicity	Not classified
Additional information	Based on available data, the classification criteria are not met
STOT-single exposure	Not classified
Additional information	Based on available data, the classification criteria are not met
resorcinol (108-46-3)	
STOT-single exposure	Causes damage to organs (central nervous system, blood) (oral). May cause damage to organs (respiratory system) (oral).
STOT-repeated exposure	Not classified
Additional information	Based on available data, the classification criteria are not met
Aspiration hazard	Not classified
Additional information	Based on available data, the classification criteria are not met

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Adverse health effects caused by endocrine disrupting properties No additional information available

11.2.2. Other information

Potential adverse human health effects and symptoms No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - water Harmful to aquatic life with long lasting effects.
 Hazardous to the aquatic environment, short-term (acute) Not classified
 Hazardous to the aquatic environment, long-term (chronic) Harmful to aquatic life with long lasting effects.

Formaldehyde, telomer with 1,3-benzenedimethanamine, 1,3-benzenediol and ethenylbenzene (710292-85-6)	
LC50 - Fish [1]	≥ 50 mg/l
LC50 - Other aquatic organisms [1]	≥ 31.8 mg/l
EC50 - Crustacea [1]	2.4 mg/l
NOEC chronic algae	6.25 mg/l

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Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

resorcinol (108-46-3)	
EC50 - Crustacea [1]	1.28 mg/l

m-Xylylenediamine (1477-55-0)	
LC50 - Fish [1]	75 mg/l
LC50 - Other aquatic organisms [1]	20.3 ppb
EC50 - Crustacea [1]	15 mg/l
LOEC (chronic)	15 mg/l
NOEC (acute)	10.5 mg/kg
NOEC (chronic)	4.7 mg/l
NOEC chronic crustacea	4.7 mg/l

12.2. Persistence and degradability

HIT-RE 100, B	
Persistence and degradability	May cause long-term adverse effects in the environment.

12.3. Bioaccumulative potential

HIT-RE 100, B	
Bioaccumulative potential	Not established.

Formaldehyde, telomer with 1,3-benzenedimethanamine, 1,3-benzenediol and ethenylbenzene (710292-85-6)	
Bioconcentration factor (BCF REACH)	≥ 12.9
Partition coefficient n-octanol/water (Log Pow)	5.14

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

HIT-RE 100, B	
This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII	
This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII	

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

Additional information Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional legislation (waste)	Disposal must be done according to official regulations.
Product/Packaging disposal recommendations	After curing, the product can be disposed of with household waste. . Full or only partially emptied cartridges must be disposed of as special waste in accordance with official regulations. Packaging contaminated by the product : Dispose in a safe manner in accordance with local/national regulations.
Ecology - waste materials	Avoid release to the environment.

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Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

European List of Waste (LoW) code	08 04 09* - waste adhesives and sealants containing organic solvents or other dangerous substances
HP Code	20 01 27* - paint, inks, adhesives and resins containing dangerous substances HP3 - "Flammable:" – flammable liquid waste: liquid waste having a flash point below 60 °C or waste gas oil, diesel and light heating oils having a flash point > 55 °C and ≤ 75 °C; – flammable pyrophoric liquid and solid waste: solid or liquid waste which, even in small quantities, is liable to ignite within five minutes after coming into contact with air; – flammable solid waste: solid waste which is readily combustible or may cause or contribute to fire through friction; – flammable gaseous waste: gaseous waste which is flammable in air at 20 °C and a standard pressure of 101.3 kPa; – water reactive waste: waste which, in contact with water, emits flammable gases in dangerous quantities; – other flammable waste: flammable aerosols, flammable self-heating waste, flammable organic peroxides and flammable self-reactive waste.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / RID

ADR	IMDG	IATA	RID
14.1. UN number or ID number			
UN 3259	UN 3259	UN 3259	UN 3259
14.2. UN proper shipping name			
AMINES, SOLID, CORROSIVE, N.O.S. (m-Xylylenediamine)	AMINES, SOLID, CORROSIVE, N.O.S. (m-Xylylenediamine)	Amines, solid, corrosive, n.o.s. (m-Xylylenediamine)	AMINES, SOLID, CORROSIVE, N.O.S. (m-Xylylenediamine)
Transport document description			
UN 3259 AMINES, SOLID, CORROSIVE, N.O.S. (m-Xylylenediamine), 8, II, (E)	UN 3259 AMINES, SOLID, CORROSIVE, N.O.S. (m-Xylylenediamine), 8, II	UN 3259 Amines, solid, corrosive, n.o.s. (m-Xylylenediamine), 8, II	UN 3259 AMINES, SOLID, CORROSIVE, N.O.S. (m-Xylylenediamine), 8, II
14.3. Transport hazard class(es)			
8	8	8	8
14.4. Packing group			
II	II	II	II
14.5. Environmental hazards			
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No
No supplementary information available			

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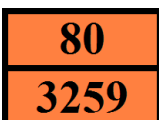
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14.6. Special precautions for user

Overland transport

Classification code (ADR)	C8
Special provisions (ADR)	274
Limited quantities (ADR)	1kg
Packing instructions (ADR)	P002, IBC08
Mixed packing provisions (ADR)	MP10
Transport category (ADR)	2
Orange plates	



Tunnel restriction code (ADR)	E
EAC code	2X

Transport by sea

Special provisions (IMDG)	274
Limited quantities (IMDG)	1 kg
Packing instructions (IMDG)	P002
EmS-No. (Fire)	F-A
EmS-No. (Spillage)	S-B
Stowage category (IMDG)	A
MFAG-No	154

Air transport

PCA packing instructions (IATA)	859
PCA max net quantity (IATA)	15kg
CAO packing instructions (IATA)	863
Special provisions (IATA)	A3

Rail transport

Special provisions (RID)	274
Limited quantities (RID)	1kg
Packing instructions (RID)	P002, IBC08

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

EU restriction list (REACH Annex XVII)

Reference code	Applicable on
3(b)	m-Xylylenediamine
3(c)	m-Xylylenediamine

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

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REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes			
Section	Changed item	Change	Comments
	SDS EU format according to COMMISSION REGULATION (EU) 2020/878	Modified	

Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC50	Median effective concentration
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration

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Abbreviations and acronyms:	
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
vPvB	Very Persistent and Very Bioaccumulative

Other information: None.

Full text of H- and EUH-statements:	
Acute Tox. 4 (Inhalation:dust,mist)	Acute toxicity (inhalation:dust,mist) Category 4
Acute Tox. 4 (Oral)	Acute toxicity (oral), Category 4
Aquatic Acute 1	Hazardous to the aquatic environment – Acute Hazard, Category 1
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
H302	Harmful if swallowed.
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H332	Harmful if inhaled.
H370	Causes damage to organs.
H371	May cause damage to organs.
H400	Very toxic to aquatic life.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
Skin Corr. 1B	Skin corrosion/irritation, Category 1, Sub-Category 1B
Skin Irrit. 2	Skin corrosion/irritation, Category 2



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Full text of H- and EUH-statements:	
Skin Sens. 1	Skin sensitisation, Category 1
Skin Sens. 1B	Skin sensitisation, category 1B
STOT SE 1	Specific target organ toxicity – single exposure, Category 1
STOT SE 2	Specific target organ toxicity – Single exposure, Category 2

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:		
Acute Tox. 4 (Oral)	H302	Calculation method
Skin Corr. 1B	H314	On basis of test data
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
Aquatic Chronic 3	H412	Expert judgment

SDS_EU_Hilti

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

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Issue date: 18/11/2022

Revision date: 18/11/2022

Supersedes version of: 11/05/2020

Version: 3.1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form Mixture
Product name HIT-RE 100, A
Product code BU Anchor

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Industrial/Professional use spec For professional use only
Use of the substance/mixture Composite mortar component for fasteners in the construction industry

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

Supplier

Hilti (Gt. Britain) Ltd.
1 Circle Square 3 Symphony Park
GB- M1 7FS Manchester
Great Britain
T +44 161 886 1000
0800 886 100 Toll-free - F +44 161 872 1240
gbsales@hilti.com

Department issuing data specification sheet

Hilti Entwicklungsgesellschaft mbH
Hiltistraße 6
DE- 86916 Kaufering
Deutschland
T +49 8191 906876
anchor.hse@hilti.com

1.4. Emergency telephone number

Emergency number Schweizerisches Toxikologisches Informationszentrum – 24h Service
+41 44 251 51 51 (international)
+44 161 886 1000
0800 886 100 Toll-free

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	NHS Direct (England and Wales) NHS 24 (Scotland)		111	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 1, Sub-Category 1C H314
Serious eye damage/eye irritation, Category 1 H318
Skin sensitisation, Category 1 H317
Germ cell mutagenicity, Category 2 H341
Reproductive toxicity, Category 1B H360F
Hazardous to the aquatic environment – Chronic Hazard, Category 2 H411
Full text of H- and EUH-statements: see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

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2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



GHS05

GHS07

GHS08

GHS09

Signal word (CLP)

Danger

Contains

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane, Reaction products of hexane-1,6-diol with 2-(chloromethyl), 1,3 Propanediol, 2 ethyl-2-(hydroxymethyl)-, polymer with 2-(chloromethyl)oxirane, Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol

Hazard statements (CLP)

H314 - Causes severe skin burns and eye damage.
 H317 - May cause an allergic skin reaction.
 H341 - Suspected of causing genetic defects.
 H360F - May damage fertility.

Precautionary statements (CLP)

H411 - Toxic to aquatic life with long lasting effects.
 P280 - Wear eye protection, protective clothing, protective gloves.
 P262 - Do not get in eyes, on skin, or on clothing.
 P305+P351+P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.
 P302+P352 - IF ON SKIN: Wash with plenty of water.
 P337+P313 - If eye irritation persists: Get medical advice/attention.
 P333+P313 - If skin irritation or rash occurs: Get medical advice/attention.

2.3. Other hazards

This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

Component	
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol (9003-36-5)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
Reaction products of hexane-1,6-diol with 2-(chloromethyl) (933999-84-9)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII
1,3 Propanediol, 2 ethyl-2-(hydroxymethyl)-, polymer with 2-(chloromethyl)oxirane (30499-70-8)	This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

Component	
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane(1675-54-3)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

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Component	
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605
Reaction products of hexane-1,6-diol with 2-(chloromethyl)(933999-84-9)	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605
1,3 Propanediol, 2 ethyl-2-(hydroxymethyl)-, polymer with 2-(chloromethyl)oxirane	The substance is not included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	CAS-No.: 1675-54-3 EC-No.: 216-823-5 REACH-no: 01-2119456619-26	25 - 40	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	REACH-no: 01-2119454392-40	10 – 25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 2, H411
Reaction products of hexane-1,6-diol with 2-(chloromethyl)	CAS-No.: 933999-84-9 EC-No.: 618-939-5 EC Index-No.: 01-2119463471-41 REACH-no: 01-2119463471-41	10 - 25	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 Aquatic Chronic 3, H412
1,3 Propanediol, 2 ethyl-2-(hydroxymethyl)-, polymer with 2-(chloromethyl)oxirane	REACH-no: 01-2120078341-60	5 – 10	Skin Corr. 1C, H314 Eye Dam. 1, H318 Skin Sens. 1B, H317 Muta. 2, H341 Repr. 1B, H360F Aquatic Chronic 2, H411

Specific concentration limits:

Name	Product identifier	Specific concentration limits
2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane	CAS-No.: 1675-54-3 EC-No.: 216-823-5 REACH-no: 01-2119456619-26	(5 ≤C < 100) Skin Irrit. 2, H315 (5 ≤C < 100) Eye Irrit. 2, H319

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Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label where possible).
First-aid measures after inhalation	Remove person to fresh air and keep comfortable for breathing. Allow affected person to breathe fresh air. Allow the victim to rest.
First-aid measures after skin contact	Gently wash with plenty of soap and water. Wash contaminated clothing before reuse. If skin irritation occurs: Get immediate medical advice/attention.
First-aid measures after eye contact	Rinse immediately with plenty of water. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if pain, blinking or redness persists.
First-aid measures after ingestion	Rinse mouth. Get medical advice/attention. Do not induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after skin contact	Causes skin irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	Causes serious eye irritation.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media	Water spray. Carbon dioxide. Dry powder. Foam. Sand.
Unsuitable extinguishing media	Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire	Thermal decomposition generates : Carbon dioxide. Carbon monoxide.
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5.3. Advice for firefighters

Firefighting instructions	Use water spray or fog for cooling exposed containers. Exercise caution when fighting any chemical fire. Prevent fire fighting water from entering the environment.
Protection during firefighting	Self-contained breathing apparatus. Do not enter fire area without proper protective equipment, including respiratory protection.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures	Spilled material may present a slipping hazard.
6.1.1. For non-emergency personnel	
Emergency procedures	Evacuate unnecessary personnel.
6.1.2. For emergency responders	
Protective equipment	Use personal protective equipment as required. Equip cleanup crew with proper protection.
Emergency procedures	Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment. Full or only partially emptied cartridges must be disposed of as special waste in accordance with official regulations. After curing, the product can be disposed of with household waste.

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6.3. Methods and material for containment and cleaning up

For containment	Collect spillage.
Methods for cleaning up	This material and its container must be disposed of in a safe way, and as per local legislation. Mechanically recover the product. On land, sweep or shovel into suitable containers. Store away from other materials.
Other information	Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling	Wear personal protective equipment. Avoid contact with skin and eyes. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.
Hygiene measures	Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	Protect from sunlight.
Incompatible products	Strong bases. Strong acids.
Incompatible materials	Sources of ignition. Direct sunlight.
Storage temperature	5 – 25 °C
Heat and ignition sources	Keep away from heat and direct sunlight.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

Additional information	The product has a pasty consistency. Exposure limit values for respirable dusts are not relevant for this product.
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8.1.1. National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

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8.2.2. Personal protection equipment

Personal protective equipment:

Safety glasses. Gloves. Avoid all unnecessary exposure. Protective clothing.

Personal protective equipment symbol(s):



8.2.2.1. Eye and face protection

Eye protection:

Wear security glasses which protect from splashes

Eye protection			
Type	Field of application	Characteristics	Standard
Safety glasses	Droplet	clear	EN 166, EN 170

8.2.2.2. Skin protection

Skin and body protection:

Long sleeved protective clothing

Hand protection:

Wear protective gloves. The permeation time is not the maximum wearing time! Generally speaking, it must be reduced. Contact with either mixtures of substances or different substances may shorten the protective function's effective duration.

Hand protection					
Type	Material	Permeation	Thickness (mm)	Penetration	Standard
Disposable gloves	Nitrile rubber (NBR)	6 (> 480 minutes)	> 0,4		EN ISO 374

8.2.2.3. Respiratory protection

No additional information available

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

Consumer exposure controls:

Avoid contact during pregnancy/while nursing.

Other information:

Do not eat, drink or smoke during use.

No additional information available

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	Solid
Colour	Light grey.
Appearance	Thixotropic paste.

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Odour	characteristic.
Odour threshold	Not available
Melting point	Not available
Freezing point	Not available
Boiling point	Not available
Flammability	Non flammable.
Explosive properties	Product is not explosive.
Explosive limits	Not applicable
Lower explosion limit	Not applicable
Upper explosion limit	Not applicable
Flash point	Not applicable
Auto-ignition temperature	Not applicable
Decomposition temperature	Not available
pH	6.2
pH solution	Not available
Viscosity, kinematic	Not applicable
Viscosity, dynamic	36 – 53 Pa·s HN-0333
Solubility	insoluble in water.
Partition coefficient n-octanol/water (Log Kow)	Not available
Vapour pressure	Not available
Vapour pressure at 50°C	Not available
Density	1.46 g/ml DIN EN ISO 1183-3
Relative density	Not available
Relative vapour density at 20°C	Not applicable
Particle size	Not available
Particle size distribution	Not available
Particle shape	Not available
Particle aspect ratio	Not available
Particle aggregation state	Not available
Particle agglomeration state	Not available
Particle specific surface area	Not available
Particle dustiness	Not available

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

No additional information available

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No additional information available.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures.

10.5. Incompatible materials

Strong acids. Strong bases.

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10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced. Thermal decomposition generates : fume. Carbon monoxide. Carbon dioxide.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	Not classified
Acute toxicity (dermal)	Not classified
Acute toxicity (inhalation)	Not classified

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3)	
LD50 oral rat	> 2000 mg/kg (Rat; OECD 420: Acute Oral toxicity – Acute Toxic Class Method; Experimental value)
LD50 dermal rat	> 2000 mg/kg (Rat; Experimental value; OECD 402: Acute Dermal Toxicity)

Reaction products of hexane-1,6-diol with 2-(chloromethyl) (933999-84-9)	
LD50 oral rat	3010 mg/kg
LD50 dermal rat	> 2000 mg/kg

Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol	
LD50 oral rat	> 5000 mg/kg bodyweight (Rat; ECHA)
LD50 dermal rat	> 2000 mg/kg bodyweight (Rat; ECHA)

Skin corrosion/irritation	Causes severe skin burns. pH: 6.2
Serious eye damage/irritation	Causes serious eye damage. pH: 6.2
Respiratory or skin sensitisation	May cause an allergic skin reaction.
Germ cell mutagenicity	Suspected of causing genetic defects.
Carcinogenicity	Not classified
Additional information	Based on available data, the classification criteria are not met

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3)	
IARC group	3 - Not classifiable
Reproductive toxicity	May damage fertility.
STOT-single exposure	Not classified
Additional information	Based on available data, the classification criteria are not met
STOT-repeated exposure	Not classified
Additional information	Based on available data, the classification criteria are not met
Aspiration hazard	Not classified
Additional information	Based on available data, the classification criteria are not met

11.2. Information on other hazards

11.2.1. Endocrine disrupting properties

Adverse health effects caused by endocrine disrupting properties

No additional information available

11.2.2. Other information

Potential adverse human health effects and symptoms

No additional information available

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SECTION 12: Ecological information

12.1. Toxicity

Ecology - water	Toxic to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute)	Not classified
Hazardous to the aquatic environment, long-term (chronic)	Toxic to aquatic life with long lasting effects.

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3)	
LC50 - Fish [1]	1.2 mg/l (96 h; Oncorhynchus mykiss; Lethal)
LC50 - Fish [2]	2.3 mg/l (96 h; Oncorhynchus mykiss; Nominal concentration)
EC50 - Crustacea [1]	2 mg/l (OECD 202: Daphnia sp. Acute Immobilisation Test, 48 h, Daphnia magna, Static system, Fresh water, Experimental value, Nominal concentration)
EC50 72h - Algae [1]	9.4 mg/l (EPA 660/3 - 75/009, Selenastrum capricornutum, Static system, Fresh water, Experimental value, Biomass)
Threshold limit - Algae [1]	> 11 mg/l (72 h; Scenedesmus sp.)
Threshold limit - Algae [2]	4.2 mg/l (72 h; Scenedesmus sp.)

Reaction products of hexane-1,6-diol with 2-(chloromethyl) (933999-84-9)

LC50 - Fish [1]	30 mg/l
LC50 - Other aquatic organisms [1]	23.1 mg/l
EC50 - Crustacea [1]	47 mg/l
NOEC (acute)	18 mg/l

12.2. Persistence and degradability

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Persistence and degradability	May cause long-term adverse effects in the environment.
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12.3. Bioaccumulative potential

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Bioaccumulative potential	Not established.
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2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3)

Partition coefficient n-octanol/water (Log Pow)	≥ 2.918 (Experimental value; EU Method A.8: Partition Coefficient; 25 °C)
Bioaccumulative potential	Low bioaccumulation potential (BCF < 500).

12.4. Mobility in soil

2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane (1675-54-3)

Surface tension	59 mN/m (20 °C, 0.09 g/l)
Ecology - soil	No (test)data on mobility of the substance available.

12.5. Results of PBT and vPvB assessment

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This substance/mixture does not meet the PBT criteria of REACH regulation, annex XIII

This substance/mixture does not meet the vPvB criteria of REACH regulation, annex XIII

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12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

Additional information

Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional legislation (waste)

Disposal must be done according to official regulations.

Product/Packaging disposal recommendations

After curing, the product can be disposed of with household waste. Full or only partially emptied cartridges must be disposed of as special waste in accordance with official regulations. Packaging contaminated by the product : Dispose in a safe manner in accordance with local/national regulations.

Ecology - waste materials

Avoid release to the environment.

European List of Waste (LoW) code

08 04 09* - waste adhesives and sealants containing organic solvents or other dangerous substances

20 01 27* - paint, inks, adhesives and resins containing dangerous substances

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / RID

ADR	IMDG	IATA	RID
14.1. UN number or ID number			
UN 1759	UN 1759	UN 1759	UN 1759
14.2. UN proper shipping name			
CORROSIVE SOLID, N.O.S. (trimethylolpropane triglycidylether)	CORROSIVE SOLID, N.O.S. (trimethylolpropane triglycidylether)	Corrosive solid, n.o.s. (trimethylolpropane triglycidylether)	CORROSIVE SOLID, N.O.S. (trimethylolpropane triglycidylether)
Transport document description			
UN 1759 CORROSIVE SOLID, N.O.S. (trimethylolpropane triglycidylether), 8, III, (E), ENVIRONMENTALLY HAZARDOUS	UN 1759 CORROSIVE SOLID, N.O.S. (trimethylolpropane triglycidylether), 8, III, MARINE POLLUTANT/ENVIRONMENTALLY HAZARDOUS	UN 1759 Corrosive solid, n.o.s. (trimethylolpropane triglycidylether), 8, III, ENVIRONMENTALLY HAZARDOUS	UN 1759 CORROSIVE SOLID, N.O.S. (trimethylolpropane triglycidylether), 8, III, ENVIRONMENTALLY HAZARDOUS
14.3. Transport hazard class(es)			
8	8	8	8
14.4. Packing group			
III	III	III	III

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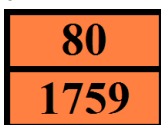
according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

ADR	IMDG	IATA	RID
14.5. Environmental hazards			
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available			

14.6. Special precautions for user

Overland transport

Classification code (ADR)	C10
Special provisions (ADR)	274
Limited quantities (ADR)	5kg
Packing instructions (ADR)	P002, IBC08, LP02, R001
Mixed packing provisions (ADR)	MP10
Transport category (ADR)	3
Orange plates	



Tunnel restriction code (ADR)	E
EAC code	2X

Transport by sea

Special provisions (IMDG)	223, 274
Packing instructions (IMDG)	P002, LP02
EmS-No. (Fire)	F-A
EmS-No. (Spillage)	S-B
Stowage category (IMDG)	A

Air transport

PCA packing instructions (IATA)	860
PCA max net quantity (IATA)	25kg
CAO packing instructions (IATA)	864
Special provisions (IATA)	A3, A803

Rail transport

Special provisions (RID)	274
Packing instructions (RID)	P002, IBC08, LP02, R001

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

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SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

EU restriction list (REACH Annex XVII)	
Reference code	Applicable on
3(b)	2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane ; Reaction products of hexane-1,6-diol with 2-(chloromethyl) ; 1,3 Propanediol, 2 ethyl-2-(hydroxymethyl)-, polymer with 2-(chloromethyl)oxirane ; Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol
3(c)	2,2'-[(1-methylethylidene)bis(4,1-phenyleneoxymethylene)]bisoxirane ; Reaction products of hexane-1,6-diol with 2-(chloromethyl) ; 1,3 Propanediol, 2 ethyl-2-(hydroxymethyl)-, polymer with 2-(chloromethyl)oxirane ; Formaldehyde, oligomeric reaction products with 1-chloro-2,3-epoxypropane and phenol

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Indication of changes			
Section	Changed item	Change	Comments
	SDS EU format according to COMMISSION REGULATION (EU) 2020/878	Modified	

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Abbreviations and acronyms:	
ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
ADR	European Agreement concerning the International Carriage of Dangerous Goods by Road
ATE	Acute Toxicity Estimate
BCF	Bioconcentration factor
CLP	Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC50	Median effective concentration
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
OECD	Organisation for Economic Co-operation and Development
PBT	Persistent Bioaccumulative Toxic
PNEC	Predicted No-Effect Concentration
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
SDS	Safety Data Sheet
vPvB	Very Persistent and Very Bioaccumulative

Full text of H- and EUH-statements:	
Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Aquatic Chronic 3	Hazardous to the aquatic environment – Chronic Hazard, Category 3
Eye Dam. 1	Serious eye damage/eye irritation, Category 1
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
H314	Causes severe skin burns and eye damage.
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H318	Causes serious eye damage.
H319	Causes serious eye irritation.



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Full text of H- and EUH-statements:	
H341	Suspected of causing genetic defects.
H360F	May damage fertility.
H411	Toxic to aquatic life with long lasting effects.
H412	Harmful to aquatic life with long lasting effects.
Muta. 2	Germ cell mutagenicity, Category 2
Repr. 1B	Reproductive toxicity, Category 1B
Skin Corr. 1C	Skin corrosion/irritation, Category 1, Sub-Category 1C
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
Skin Sens. 1B	Skin sensitisation, category 1B

Classification and procedure used to derive the classification for mixtures according to Regulation (EC) 1272/2008 [CLP]:		
Skin Corr. 1C	H314	Calculation method
Eye Dam. 1	H318	Calculation method
Skin Sens. 1	H317	Calculation method
Muta. 2	H341	Calculation method
Repr. 1B	H360F	Expert judgment
Aquatic Chronic 2	H411	Calculation method

SDS_EU_Hilti

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.