Designated according to The Construction Products (Amendment etc.) (EU Exit) Regulations 2020 (as amended 2022)

UK Technical Assessment	UKTA-0836-22/6582 of 03/08/2023
Technical Assessment Body issuing the UK Technical Assessment:	British Board of Agrément
Trade name of the construction product:	Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R
Product family to which the construction product belongs:	Product code 33 – Fixings Mechanical fastener for use in concrete
Manufacturer:	Hilti Corporation Feldkircherstrasse 100, 9494 Schaan, Liechtenstein
Manufacturing plant(s):	Hilti Plants
This UK Technical Assessment contains:	68 pages including 3 Annexes which form an integral part of this assessment
This UK Technical Assessment is issued in accordance with The Construction Products (Amendment etc.) (EU Exit) Regulations 2020 (as amended 2022) on the basis of:	UKAD 330232-00-0601 *Mechanical fasteners for use in concrete*

1. Technical description of the product

The Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3 and HST3-R is an anchor made of galvanized steel (HST, HST3), stainless steel (HST-R, HST3-R) or high corrosion resistant steel (HST-HCR) which is placed into a drilled hole and anchored by torque-controlled expansion.

The product description is given in Annex A.

2. Specification of the intended use(s) in accordance with the applicable UK Assessment Document (hereinafter UKAD)

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this UK Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3. Performance of the product and references to the methods used for its assessment

3.1. Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading) Method A	See Annexes B8 to B13, C1 to C4
Characteristic resistance to shear load (static and quasi-static loading)	See Annexes C5 to C8
Displacements	See Annexes C9 to C12
Characteristic resistance and displacements for seismic performance category C1 and C2	See Annexes C13 to C23
Durability	See Annex B1

3.2. Safety in case of fire (BWR 2)

Essential characteristic	Performance
Reaction to fire	Class A1
Resistance to fire	See Annexes C24 to C33

3.3. Health, hygiene, and the environment (BWR 3)

Regarding dangerous substances, there may be additional legislative requirements falling outside of the scope of this document. These requirements must be complied with as appropriate.

3.4. Safety and accessibility in use (BWR 4)

Not relevant.

3.5. Protection against noise (BWR 5)

Not relevant.

3.6. Energy economy and heat retention (BWR 6)

Not relevant.

3.7. Sustainable use of natural resources (BWR 7)

No performance assessed.

4. Assessment and verification of constancy of performance (hereinafter AVCP) system applied

4.1. System of assessment and verification of constancy of performance

According to UKAD No. 330232-00-0601 and Annex V of the Construction Products Regulation (Regulation (EU) 305/2011) as brought into UK law and amended, the system of assessment and verification of constancy of performance (AVCP) 1 applies.

5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable UKAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with the British Board of Agrément and made available to the UK Approved Bodies involved in the conformity attestation process.

5.1. UKCA marking for the product/ system must contain the following information:

- Identification number of the Approved Body
- Name/registered address of the manufacturer of the product/ system
- Marking including date of Marking and the intended use as stated in the Designated technical specification
- Unique identification code of the product type
- The reference number of the Declaration of Performance
- The level or class of the performance declared
- The reference to the Designated technical specification applied
- UKTA number

On behalf of the British Board of Agrément 	
Date of Issue: 3 August 2023	**Hardy Giesler** Chief Executive Officer

British Board of Agrément,
1st Floor Building 3,
Hatters Lane,
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Watford
WD18 8YG

ANNEX

This annex applies to the product described in the main body of the UK Technical Assessment.

Annex A1 – Product description – Installed condition
Annex A2 – Product description – Installed condition
Annex A3 – Product description – Anchor types, marking and identification
Annex A4 – Product description – Anchor types, marking and identification
Annex A5 – Product description – Anchor types, marking and identification
Annex A6 – Product description – Length identification
Annex A7 – Product description – Materials
Annex A8 – Product description – Materials
Annex A9 – Product description – Injection mortar
Annex A10 – Product description – Dimensions
Annex A11 – Product description – Dimensions

Annex B1 – Intended use – Specifications
Annex B2 – Intended use – Specifications
Annex B3 – Intended use – Specifications
Annex B4 – Intended use – Installation parameters
Annex B5 – Intended use – Installation parameters
Annex B6 – Intended use – Installation parameters
Annex B7 – Intended use – Installation parameters
Annex B8 – Intended use – Minimum spacing and minimum edge distance
Annex B9 – Intended use – Minimum spacing and minimum edge distance
Annex B10 – Intended use – Minimum spacing and minimum edge distance
Annex B11 – Intended use – Minimum spacing and minimum edge distance
Annex B12 – Intended use – Minimum spacing and minimum edge distance
Annex B13 – Intended use – Minimum spacing and minimum edge distance
Annex B14 – Intended use – Installation instructions
Annex B15 – Intended use – Installation instructions
Annex B16 – Intended use – Installation instructions
Annex B17 – Intended use – Installation instructions

Annex C1 – Performance – Characteristic values of resistance under tension loading in cracked and non-cracked concrete
Annex C2 – Performance – Characteristic values of resistance under tension loading in cracked and non-cracked concrete
Annex C3 – Performance – Characteristic values of resistance under tension loading in cracked and non-cracked concrete
Annex C4 – Performance – Characteristic values of resistance under tension loading in cracked and non-cracked concrete
Annex C5 – Performance – Characteristic values of resistance under shear loading in cracked and non-cracked concrete
Annex C6 – Performance – Characteristic values of resistance under shear loading in cracked and non-cracked concrete
Annex C7 – Performance – Characteristic values of resistance under shear loading in cracked and non-cracked concrete
Annex C8 – Performance – Characteristic values of resistance under shear loading in cracked and non-cracked concrete
Annex C9 – Performance – Displacements under tension and shear loading
Annex C10 – Performance – Displacements under tension and shear loading
Annex C11 – Performance – Displacements under tension and shear loading

Annex C12 – Performance – Displacements under tension and shear loading
Annex C13 – Performance – Characteristic tension resistance for performance category C1
Annex C14 – Performance – Characteristic tension resistance for performance category C1
Annex C15 – Performance – Characteristic tension resistance for performance category C1
Annex C16 – Performance – Characteristic shear resistance for performance category C1
Annex C17 – Performance – Characteristic shear resistance for performance category C1
Annex C18 – Performance – Characteristic tension resistance and displacements under tension loads for performance category C2
Annex C19 – Performance – Characteristic tension resistance for performance category C2
Annex C20 – Performance – Characteristic tension resistance and displacements under tension loads for performance category C2
Annex C21 – Performance – Characteristic shear resistance and displacements under shear loads for performance category C2
Annex C22 – Performance – Characteristic shear resistance for performance category C2
Annex C23 – Performance – Displacements under shear loads for performance category C2
Annex C24 – Performance – Characteristic values of resistance under tension loading under fire exposure in cracked and non-cracked concrete
Annex C25 – Performance – Characteristic values of resistance under tension loading under fire exposure in cracked and non-cracked concrete
Annex C26 – Performance – Characteristic values of resistance under tension loading under fire exposure in cracked and non-cracked concrete
Annex C27 – Performance – Characteristic values of resistance under tension loading under fire exposure in cracked and non-cracked concrete
Annex C28 – Performance – Characteristic values of resistance under tension loading under fire exposure in cracked and non-cracked concrete
Annex C29 – Performance – Characteristic values of resistance under shear loading under fire exposure in cracked and non-cracked concrete
Annex C30 – Performance – Characteristic values of resistance under shear loading under fire exposure in cracked and non-cracked concrete
Annex C31 – Performance – Characteristic values of resistance under shear loading under fire exposure in cracked and non-cracked concrete
Annex C32 – Performance – Characteristic values of resistance under shear loading under fire exposure in cracked and non-cracked concrete
Annex C33 – Performance – Characteristic values of resistance under shear loading under fire exposure in cracked and non-cracked concrete

Installed condition

Figure A1:
Hilti metal expansion anchor HST, HST-R and HST-HCR

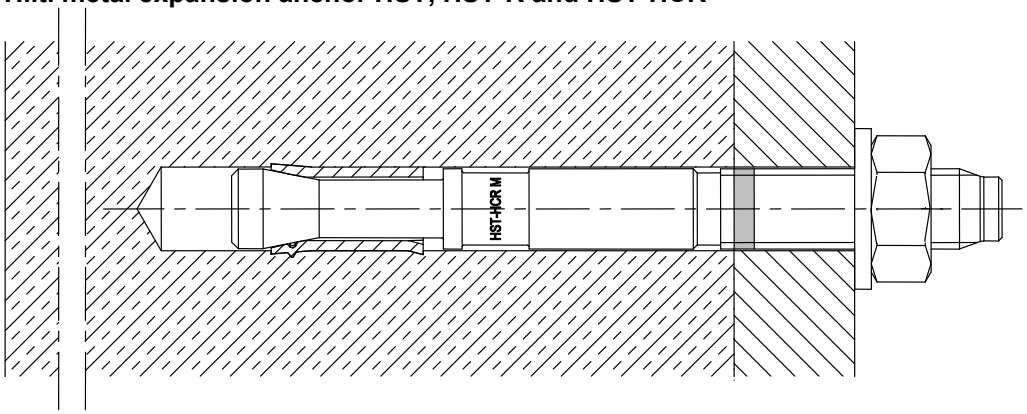
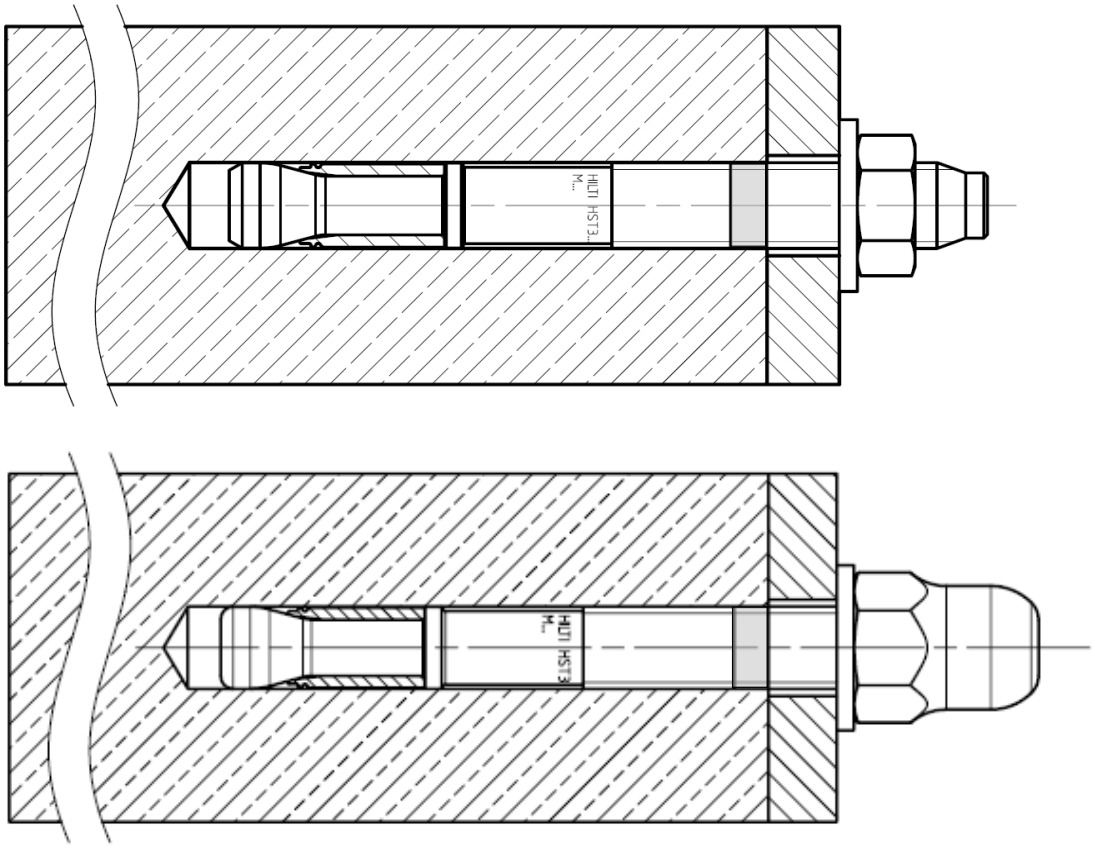


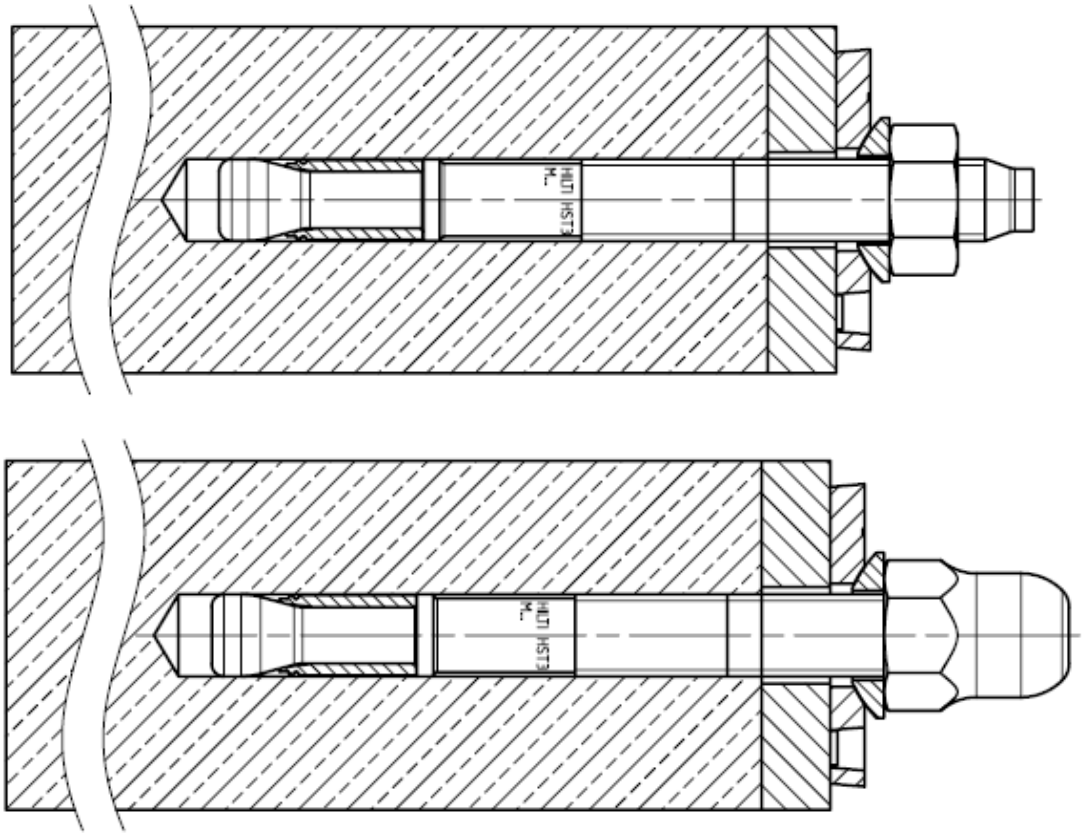
Figure A2:
Hilti metal expansion anchor HST3 and HST3-R with standard hexagon nut respectively optional dome nut



Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	
Product description Installed condition	**Annex A1**

Figure A3:

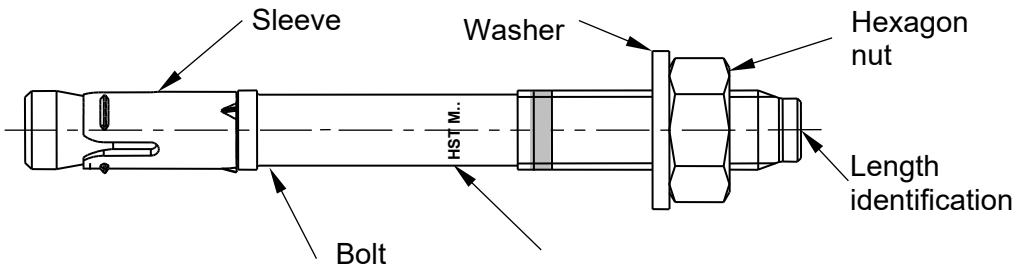
Hilti metal expansion anchor HST3 and HST3-R with Filling Set and standard hexagon nut respectively optional dome nut



Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex A2**
Product description Installed condition	

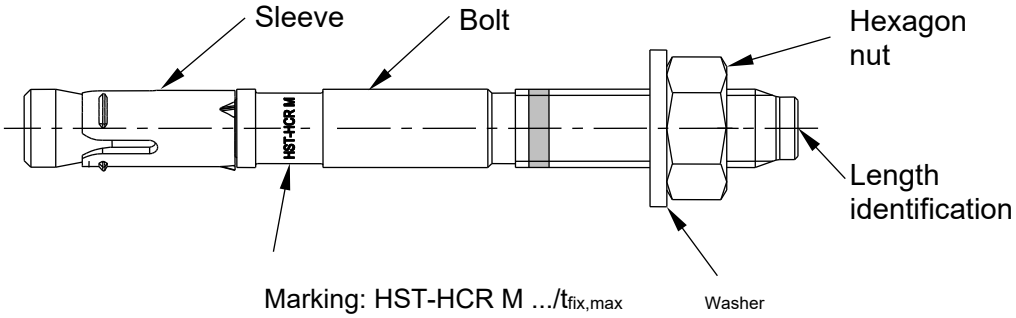
Product description: Hilti metal expansion anchor HST, HST-R and HST-HCR

Cold-formed version



Marking:
HST: HST M .../tfix,max
HST-R: HST-R M .../tfix,max
HST-HCR:HST-HCR M .../tfix,max

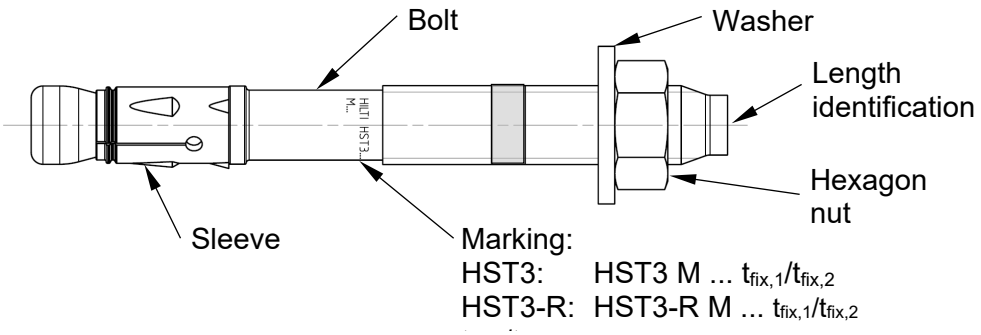
Machined version

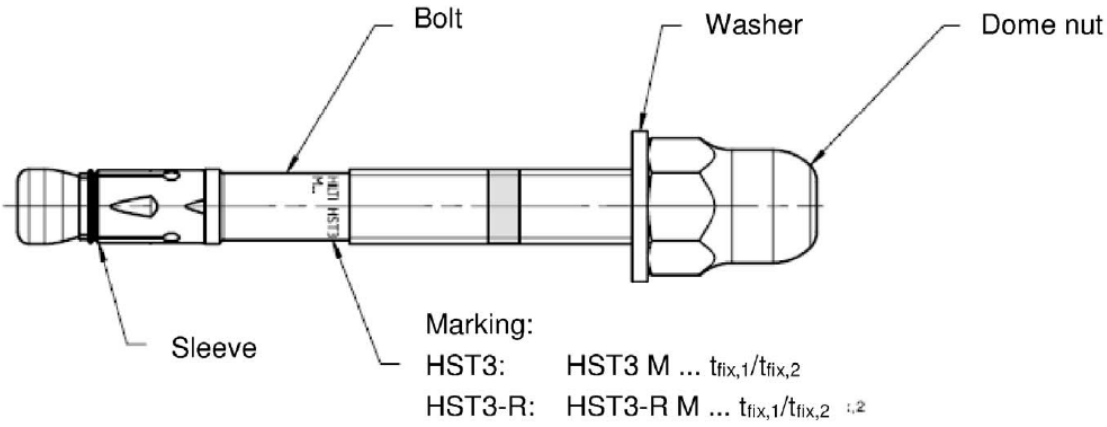


Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	Annex A3
Product description Anchor types, marking and identification	

Product description: Hilti metal expansion anchor HST3 and HST3-R

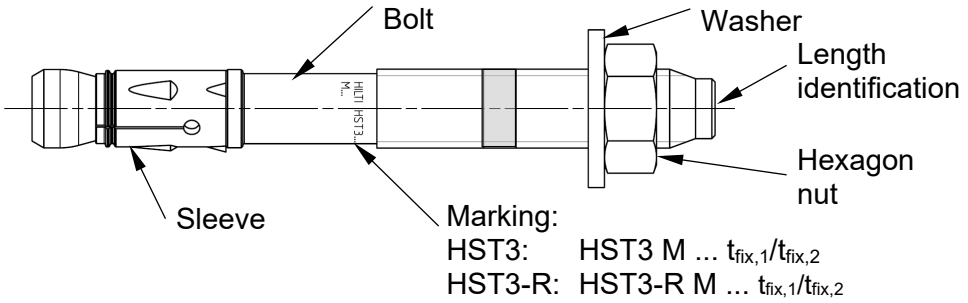
Cold-formed version

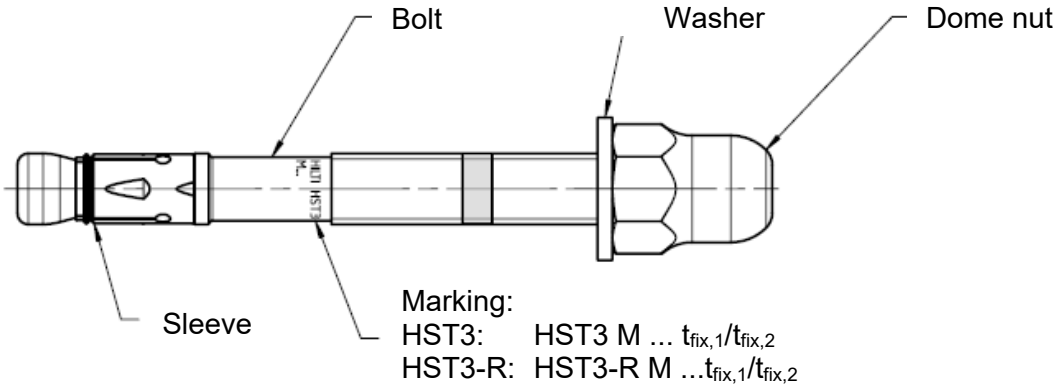




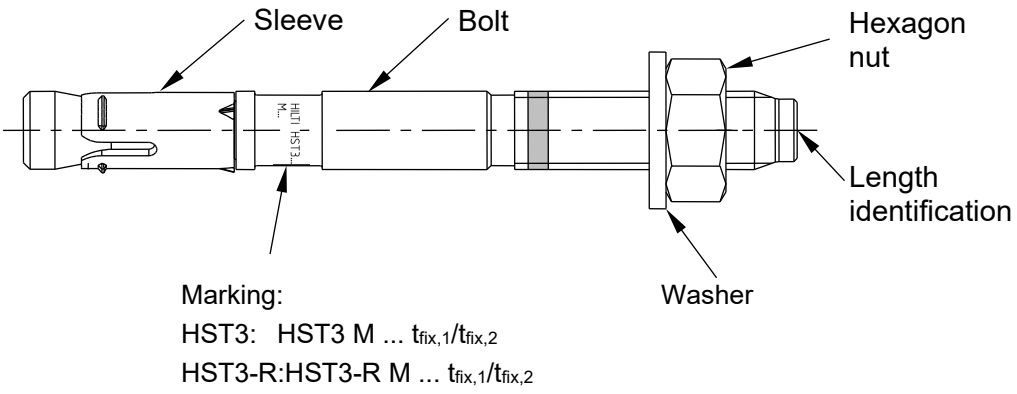
Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	Annex A4
Product description Anchor types, marking and identification	

Machined version M8 - M16





Machined version M20 - M24



Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	
Product description Anchor types, marking and identification	**Annex A5**

Table A1: Length identification HST, HST3, HST-R, HST3-R, HST-HCR

Letter			A	B	C	D	E	f	Π
Anchor length	≥	[mm]	38,1	50,8	63,5	76,2	88,9	100,0	100,0
	<	[mm]	50,8	63,5	76,2	88,9	101,6	100,0	100,0

Letter			F	G	Δ	H	I	J	K
Anchor length	≥	[mm]	101,6	114,3	125,0	127,0	139,7	152,4	165,1
	<	[mm]	114,3	127,0	125,0	139,7	152,4	165,1	177,8

Letter			L	M	N	O	P	Q	R
Anchor length	≥	[mm]	177,8	190,5	203,2	215,9	228,6	241,3	254,0
	<	[mm]	190,5	203,2	215,9	228,6	241,3	254,0	279,4

Letter			r	S	T	U	V	W	X
Anchor length	≥	[mm]	260,0	279,4	304,8	330,2	355,6	381,0	406,4
	<	[mm]	260,0	304,8	330,2	355,6	381,0	406,4	431,8

Letter			Y	Z	AA	BB	CC	DD	EE
Anchor length	≥	[mm]	431,8	457,2	482,6	508,0	533,4	558,8	584,2
	<	[mm]	457,2	482,6	508,0	533,4	558,8	584,2	609,6

Letter			FF	GG	HH	II	JJ	KK	LL
Anchor length	≥	[mm]	609,6	635,0	660,4	685,8	711,2	736,6	762,0
	<	[mm]	635,0	660,4	685,8	711,2	736,6	762,0	787,4

Letter			MM	NN	OO	PP	QQ	RR	SS
Anchor length	≥	[mm]	787,4	812,8	838,2	863,6	889,0	914,4	939,8
	<	[mm]	812,8	838,2	863,6	889,0	914,4	939,8	965,2

Letter			TT	UU	VV
Anchor length	≥	[mm]	965,2	990,6	1016,0
	<	[mm]	990,6	1016,0	1041,4

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R

Product description
Length identification

Annex A6

Table A2: Materials

Designation	Material
HST (Carbon steel)	
Expansion sleeve	Stainless steel A4 according to EN 10088-1: 2014
Bolt	Carbon steel, galvanized, coated (transparent), rupture elongation (l_0 = 5d) > 8 %
Washer	Carbon steel, galvanized
Hexagon nut	Carbon steel, galvanized
HST-R (Stainless steel) **Corrosion resistance class III according EN 1993-1-4: 2006 + A2: 2015**	
Expansion sleeve	Stainless steel A4 according to EN 10088-1: 2014
Bolt	Stainless steel A4 according to EN 10088-1: 2014, cone coated (red or transparent), rupture elongation (l_0 = 5d) > 8 %
Washer	Stainless steel A4 according to EN ISO 3506-1: 2020
Hexagon nut	Stainless steel A4 according to EN ISO 3506-2: 2020, coated
HST-HCR (High corrosion resistance steel) **Corrosion resistance class V according EN 1993-1-4: 2006 + A2: 2015**	
Expansion sleeve	Stainless steel A4 according to EN 10088-1: 2014
Bolt	High corrosion resistance steel according to EN 10088-1: 2014, cone coated (red), rupture elongation (l_0 = 5d) > 8 %
Washer	High corrosion resistance steel according to EN 10088-1: 2014
Hexagon nut	High corrosion resistance steel according to EN 10088-1: 2014, coated

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	Annex A7
Product description Materials	

Table A2 continued

Designation	Material
HST3 (Carbon steel)	
Expansion sleeve	M10, M16: Carbon steel, galvanized or stainless steel according to EN 10088-1: 2014 M8, M12, M20, M24: Stainless steel according to EN 10088-1: 2014
Bolt	Carbon steel, galvanized, coated (transparent), rupture elongation (l_0 = 5d) > 8 %
Washer	Carbon steel, galvanized
Hexagon nut Dome nut	Carbon steel, galvanized
Filling Set (Carbon steel)	
Sealing washer	Carbon steel, galvanized
Spherical washer	Carbon steel, galvanized
HST3-R (Stainless steel) **Corrosion resistance class III according EN 1993-1-4: 2006 + A2: 15**	
Expansion sleeve	Stainless steel A4 according to EN 10088-1: 2014
Bolt	Stainless steel A4 according to EN 10088-1: 2014, cone coated (transparent), rupture elongation (l_0 = 5d) > 8 %
Washer	Stainless steel A4 according to EN ISO 3506-1: 2020
Hexagon nut Dome nut	Stainless steel A4 according to EN ISO 3506-2: 2020, coated
Filling Set (Stainless steel) **Corrosion resistance class III according EN 1993-1-4: 2006 + A2: 2015**	
Sealing washer	Stainless steel A4 according to ASTM A 240/A 240M – 22B
Spherical washer	Stainless steel A4 according to EN 10088-1: 2014

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex A8**
Product description Materials	

Injection mortar Hilti HIT-HY 200-A
Hybrid system with resin, hardener, cement, and water
Foil pack 330 ml and 500 ml

Marking:
HILTI HIT
Production number and
production line
Expiry date mm/yyyy

Product name: “Hilti HIT-HY 200-A”

Static mixer Hilti HIT-RE-M

Dispensers

Hilti HDM 330

Hilti HDE 500

Table A3: curing time Hilti HIT-HY 200-A

Temperature of base material / environment			Curing time t_{cure} Hilti HIT-HY 200-A
-10 °C	to	-5 °C	7 hours
-4 °C	to	0 °C	4 hours
1 °C	to	5 °C	2 hours
6 °C	to	10 °C	75 minutes
11 °C	to	20 °C	45 minutes
21 °C	to	30 °C	30 minutes
31 °C	to	40 °C	30 minutes

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex A9**
Product description Injection mortar	

Table A4: Dimensions HST, HST-R and HST-HCR

HST, HST-R, HST-HCR			M8	M10	M12	M16	M20 (1)	M24 (1)
Maximum length of anchor	$\ell_{max} \leq$	[mm]	260	280	295	350	450	500
Shaft diameter at the cone	d_R	[mm]	5,5	7,2	8,5	11,6	14,6	17,4
Length of expansion sleeve	ℓ_S	[mm]	14,8	18,2	22,7	24,3	28,3	36,0

(1) Only HST and HST-R

HST, HST-R and HST-HCR

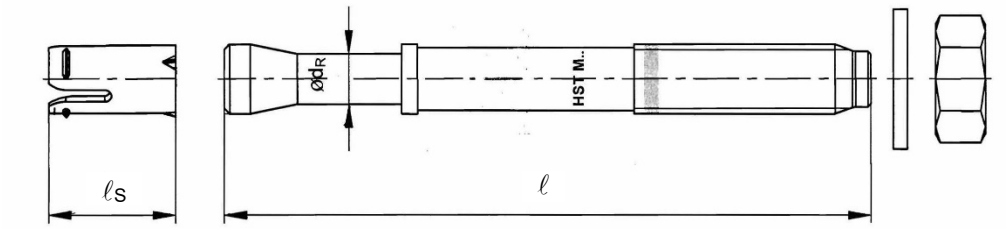
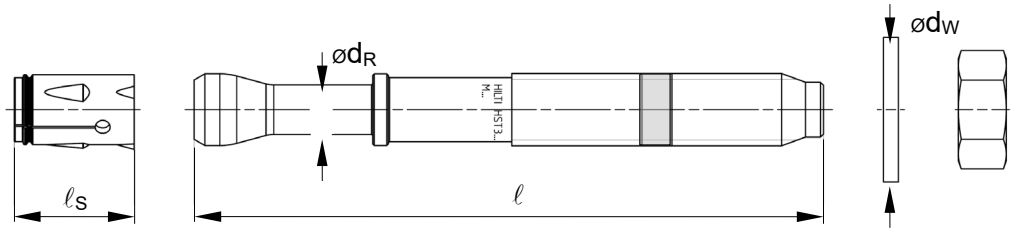


Table A5: Dimensions HST3 and HST3-R

HST3, HST3-R			M8	M10	M12	M16	M20	M24
Maximum length of anchor	$\ell_{max} \leq$	[mm]	260	280	350	475	450	500
Shaft diameter at the cone	d_R	[mm]	5,60	6,94	8,22	11,00	14,62	17,4
Length of expansion sleeve	ℓ_S	[mm]	13,6	16,0	20,0	25,0	28,3	36,0
Diameter of washer	$d_W \geq$	[mm]	15,57	19,48	23,48	29,48	36,38	43,38

HST3 and HST3-R



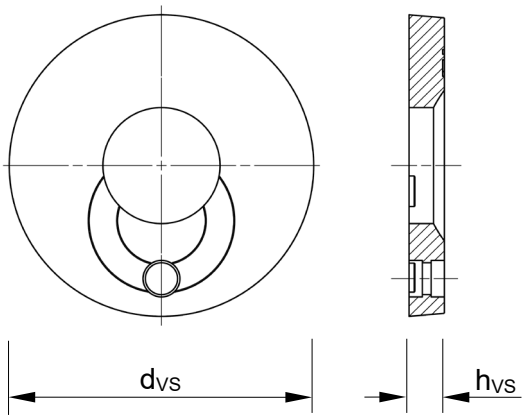
Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	Annex A10
Product description Dimensions	

Filling Set to fill the annular gap between anchor and fixture

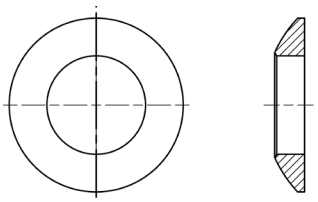
Table A6: Dimensions Filling Set

Filling Set used for HST3, HST3-R			**M8**	**M10**	**M12**	**M16**	**M20**
Diameter of sealing washer	d_{VS}	[mm]	38	42	44	52	60
Thickness of sealing washer	h_{VS}	[mm]	5			6	

Sealing washer



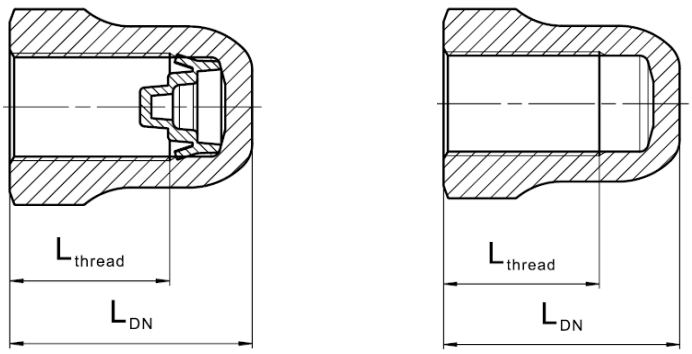
Spherical washer



Dome nut

Table A7: Dimensions Dome nut

Dome nut used for HST3, HST3-R			M8	M10	M12	M16
Length of thread	$L_{thread} \geq$	[mm]	13,3	16,8	17,8	22,3
Length of nut	$L_{DN} \geq$	[mm]	18,1	21,9	24,0	29,5



Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	
Product description Dimensions	**Annex A11**

Specifications of intended use

Base materials:

- Compacted reinforced or unreinforced normal weight concrete without fibres according to EN 206-1: 2013 + A2: 2016.
- Strength classes C20/25 to C50/60 according to EN 206-1: 2013 + A2: 2016.
- Cracked and non-cracked concrete

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (all materials)
- For all other conditions according EN 1993-1-4: 2006 + A2: 2015 corresponding to corrosion resistance classes Annex A7 and A8 Table A2 (stainless steels).

Design:

- Anchorages are designed under the responsibility of an engineer experienced in anchorages and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be anchored. The position of the anchor is indicated on the design drawings (e. g. position of the anchor relative to reinforcement or to supports, etc.).
- Anchorages are designed in accordance with: EN 1992-4: 2018 and EOTA Technical Report TR 055, 12/2016
- In case of requirements to resistance to fire local spalling of the concrete cover must be avoided.

Installation:

- Anchor installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.
- The anchor may only be set once.
- Overhead applications are permitted.

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex B1**
Intended use Specifications	

Table B1: Drilling technique HST, HST-R and HST-HCR

HST, HST-R and HST-HCR	M8	M10	M12	M16	M20 (1)	M24 (1)
Hammer drilling (HD) 	✓	✓	✓	✓	✓	✓

(1) Only HST and HST-R

Table B2: Drilling technique HST3 and HST3-R

HST3, HST3-R	M8	M10	M12	M16	M20	M24
Hammer drilling (HD) 	✓	✓	✓	✓	✓	✓
Diamond coring (DD) with DD EC-1 coring tool and DD-C … TS/TL core bits or DD-C … T2/T4 core bits DD 30-W coring tool and C+ … SPX-T (abrasive) core bits 	✓	✓	✓	✓	✓	✓
Hammer drilling with Hilti hollow drill bit TE-CD/YD … drilling system (HDB) 	-	-	✓	✓	✓	✓

Table B3: Drill hole cleaning

Manual cleaning (MC): Hilti hand pump for blowing out boreholes	
Compressed air cleaning (CAC): Air nozzle with an orifice opening of 3,5 mm in diameter	
Automated cleaning (AC): Cleaning is performed during drilling with Hilti TE-CD and TE-YD drilling system including vacuum cleaner	

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	Annex B2
Intended use Specifications	

Table B4: Methods for application of torque moment HST, HST-R and HST-HCR

HST, HST-R and HST-HCR	M8	M10	M12	M16	M20 (1)	M24 (1)
Torque wrench 	✓	✓	✓	✓	✓	✓

(1) Only HST and HST-R

Table B5: Methods for application of torque moment HST3 and HST3-R

HST3, HST3-R	M8	M10	M12	M16	M20	M24
Torque wrench 	✓	✓	✓	✓	✓	✓
Machine torquing with Hilti SIW 6AT-A22 impact wrench and SI-AT-A22 adaptive torque module 	✓	✓	✓	✓	-	-

Table B6: Overview use and performance categories HST, HST-R and HST-HCR

Anchorages subject to:	HST, HST-R, HST-HCR
Static and quasi-static loading	M8 to M24 (HST and HST-R) M8 to M16 (HST-HCR) Table : C1, C3, C5
Seismic performance category C1/C2	M10 to M16 (HST and HST-R) Table : C7, C9, C12, C15, C16
Static and quasi-static loading under fire exposure	M8 to M24 Table : C19, C21

Table B7: Overview use and performance categories HST3 and HST3-R

Anchorages subject to:	HST3, HST3-R
Static and quasi-static loading	M10 to M16 (for $h_{ef,1}$) M8 to M24 (for $h_{ef,2}$) Table : C2, C4, C6
Seismic performance category C1/C2	M8 to M20 (for $h_{ef,2}$) M12 (for $h_{ef,1}$) Table : C8, C10, C13, C14, C17, C18
Static and quasi-static loading under fire exposure	M10 to M16 (for $h_{ef,1}$) M8 to M24 (for $h_{ef,2}$) Table : C20, C22

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	Annex B3
Intended use Specifications	

Table B8: Installation parameters for HST, HST-R and HST-HCR

HST, HST-R, HST-HCR			M8	M10	M12	M16	M20 (1)	M24 (1)
Nominal diameter of drill bit	d_0	[mm]	8	10	12	16	20	24
Cutting diameter of drill bit	$d_{cut} \leq$	[mm]	8,45	10,45	12,50	16,50	20,55	24,55
Drill hole depth	$h_1 \geq$	[mm]	65	80	95	115	140	170
Effective embedment depth	h_{ef}	[mm]	47	60	70	82	101	125
Thread engagement length	h_{nom}	[mm]	55	69	80	95	117	143
Maximum diameter of clearance hole in the fixture (2)	d_f	[mm]	9	12	14	18	22	26
Installation torque moment	T_{inst}	[Nm]	20	45	60	110	240	300
Maximum thickness of fixture	$t_{fix,max} \leq$	[mm]	195	200	200	235	305	330
Width across flats	SW	[mm]	13	17	19	24	30	36

(1) Only HST and HST-R

(2) For the design of bigger clearance holes in the fixture see EN 1992-4: 2018.

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	Annex B4
Intended use Installation parameters	

Table B9: Installation parameters for HST3 and HST3-R

HST3, HST3-R			M8	M10	M12	M16	M20	M24
Nominal diameter of drill bit	d_0	[mm]	8	10	12	16	20	24
Cutting diameter of drill bit for hammer drilling	$d_{cut} \leq$	[mm]	8,45	10,45	12,50	16,50	20,55	24,55
Drill hole depth (1) (3)	$h_{1,1} \geq$	[mm]	-	h_{ef} + 13	h_{ef} + 18	h_{ef} + 21	-	-
Effective embedment depth	$h_{ef,1}$	[mm]	-	40-59	50-69	65-84	-	-
Thread engagement length	$h_{nom,1}$	[mm]	-	h_{ef} + 8	h_{ef} + 10	h_{ef} + 13	-	-
Drill hole depth (1) (3)	$h_{1,2} \geq$	[mm]	h_{ef} + 12	h_{ef} + 13	h_{ef} + 18	h_{ef} + 21	h_{ef} + 23	151
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Thread engagement length	$h_{nom,2}$	[mm]	h_{ef} + 7	h_{ef} + 8	h_{ef} + 10	h_{ef} + 13	h_{ef} + 15	143
Maximum diameter of clearance hole in the fixture (2)	d_f	[mm]	9	12	14	18	22	26
Installation torque moment	T_{inst}	[Nm]	20	45	60	110	180	300
Maximum thickness of fixture	$t_{fix,max}$	[mm]	195	220	270	370	310	330
Width across flats	SW	[mm]	13	17	19	24	30	36

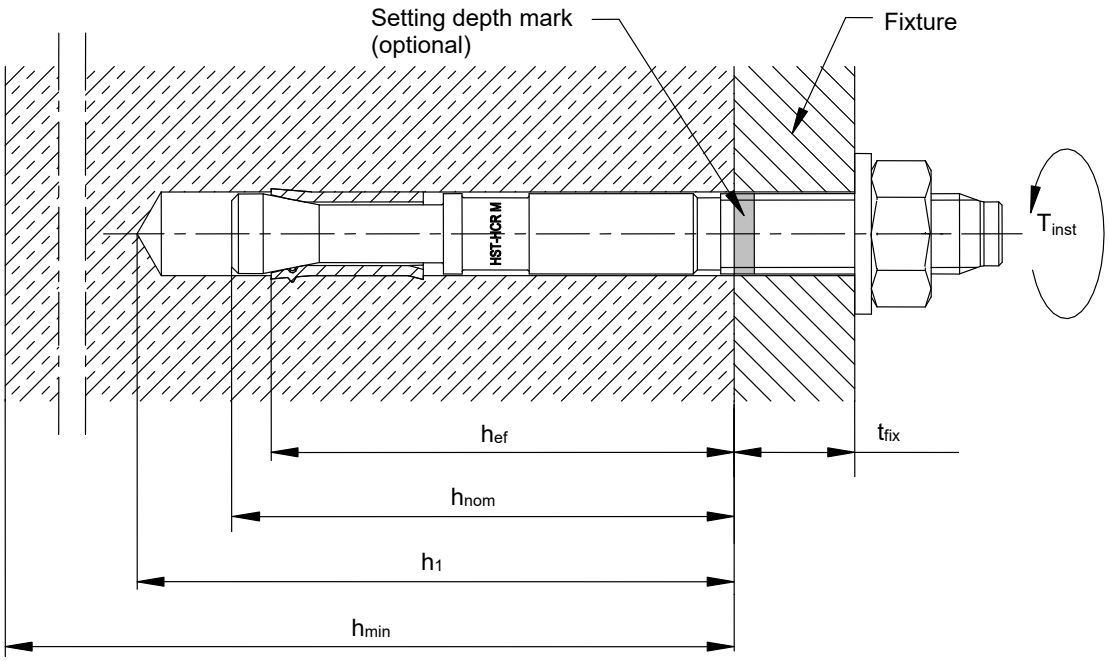
(1) In case of diamond drilling + 5 mm for M8 to M10 and + 2 mm for M12 to M24

(2) For the design of bigger clearance holes in the fixture see EN 1992-4: 2018.

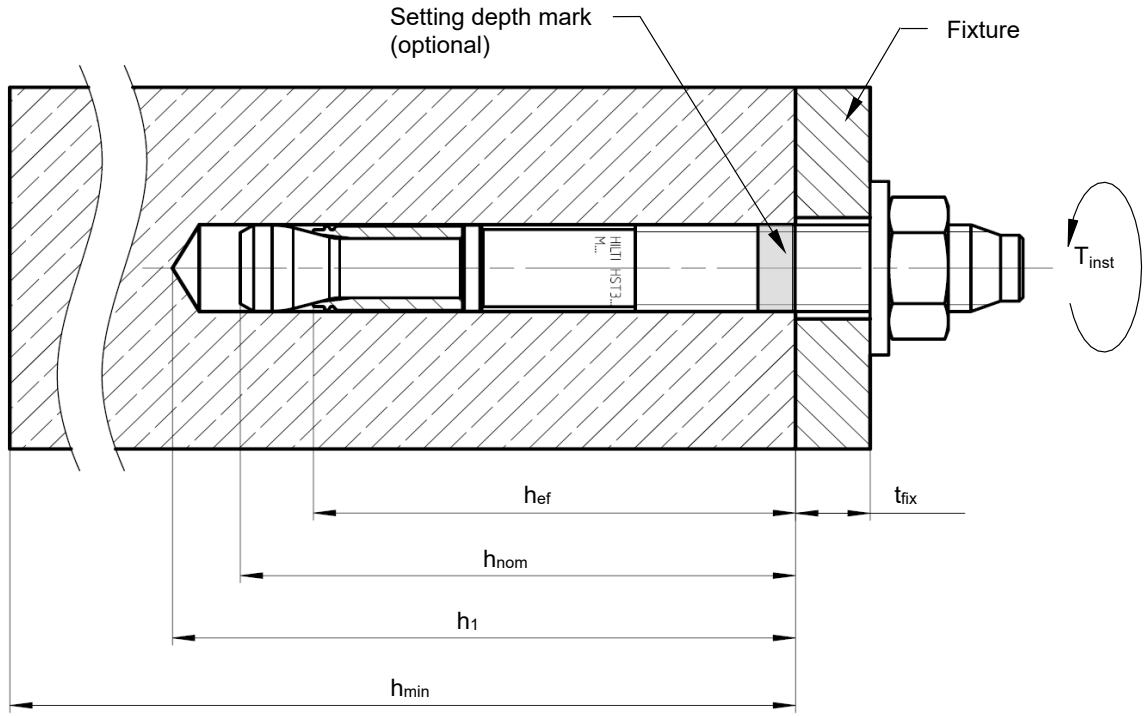
(3) In case of hammer drilling with non-cleaned boreholes + 12 mm for M8 to M20

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	
Intended use Installation parameters	**Annex B5**

HST, HST-R and HST-HCR

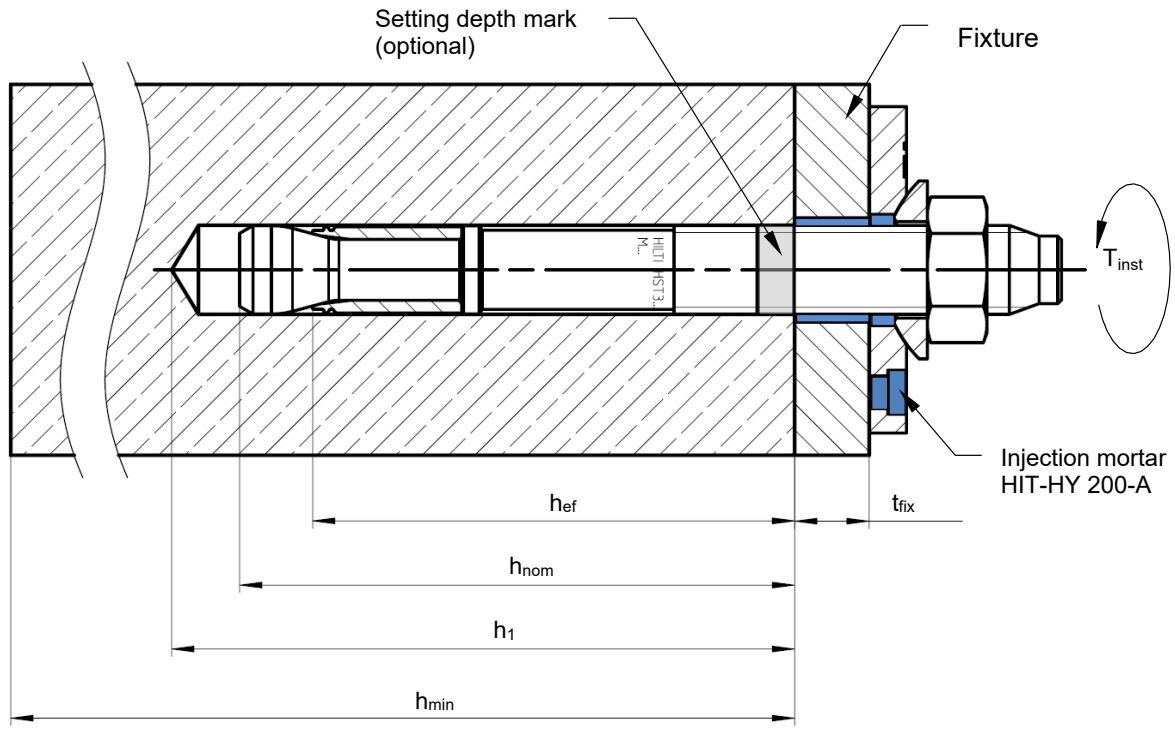


HST3 and HST3-R (standard embedment depth)



Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex B6**
Intended use Installation parameters	

HST3 and HST3-R with Filling Set to fill the annular gap between anchor and fixture



Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	
Intended use Installation parameters	**Annex B7**

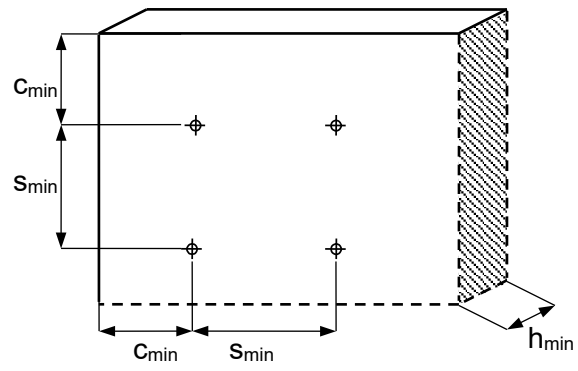
Table B10: Minimum spacing and edge distance for HST, HST-R and HST-HCR

			M8	M10	M12	M16	M20 (1)	M24 (1)
Minimum thickness of concrete member	h_{min}	[mm]	100	120	140	160	200	250
Effective embedment depth	h_{ef}	[mm]	47	60	70	82	101	125
Cracked concrete								
HST								
Minimum spacing (2)	s_{min}	[mm]	40	55	60	70	100	125
	for c ≥	[mm]	50	70	75	100	160	180
Minimum edge distance (2)	c_{min}	[mm]	45	55	55	70	100	125
	for s ≥	[mm]	50	90	120	150	225	240
HST-R								
Minimum spacing (2)	s_{min}	[mm]	40	55	60	70	100	125
	for c ≥	[mm]	50	65	75	100	130	130
Minimum edge distance (2)	c_{min}	[mm]	45	50	55	60	100	125
	for s ≥	[mm]	50	90	110	160	160	140
HST-HCR								
Minimum spacing (2)	s_{min}	[mm]	40	55	60	70	(3)	(3)
	for c ≥	[mm]	50	70	75	100	(3)	(3)
Minimum edge distance (2)	c_{min}	[mm]	45	50	55	60	(3)	(3)
	for s ≥	[mm]	50	90	110	160	(3)	(3)

(1) Only HST and HST-R

(2) Linear interpolation for s_{min} and c_{min} allowed

(3) No performance assessed



Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	Annex B8
Intended use Minimum spacing and minimum edge distance	

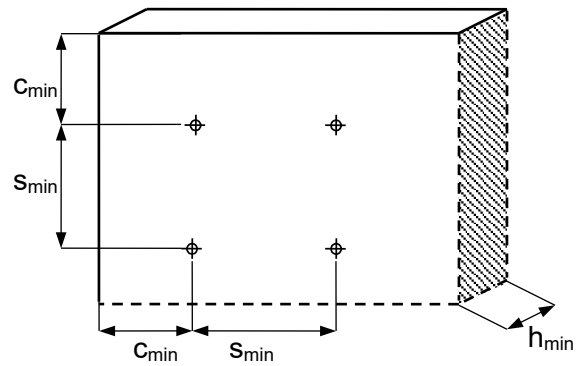
Table B10 continued

			M8	M10	M12	M16	M20 (1)	M24 (1)
Minimum thickness of concrete member	h_{min}	[mm]	100	120	140	160	200	250
Effective embedment depth	h_{ef}	[mm]	47	60	70	82	101	125
Non-cracked concrete								
HST								
Minimum spacing (2)	s_{min}	[mm]	60	55	60	70	100	125
	for c ≥	[mm]	50	80	85	110	225	255
Minimum edge distance (2)	c_{min}	[mm]	50	55	55	85	140	170
	for s ≥	[mm]	60	115	145	150	270	295
HST-R								
Minimum spacing (2)	s_{min}	[mm]	60	55	60	70	100	125
	for c ≥	[mm]	60	70	80	110	195	205
Minimum edge distance (2)	c_{min}	[mm]	60	50	55	70	140	150
	for s ≥	[mm]	60	115	145	160	210	235
HST-HCR								
Minimum spacing (2)	s_{min}	[mm]	60	55	60	70	(3)	(3)
	for c ≥	[mm]	50	70	80	110	(3)	(3)
Minimum edge distance (2)	c_{min}	[mm]	60	55	55	70	(3)	(3)
	for s ≥	[mm]	60	115	145	160	(3)	(3)

(1) Only HST and HST-R

(2) Linear interpolation for s_{min} and c_{min} allowed

(3) No performance assessed



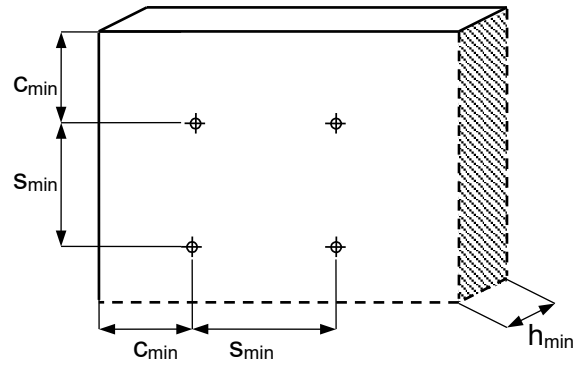
Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	Annex B9
Intended use Minimum spacing and minimum edge distance	

Table B11: Minimum spacing and edge distance for HST3 and HST3-R

			M8	M10	M12	M16	M20	M24
Minimum thickness of concrete member	h_{min}	[mm]	According to table B12					250
Effective embedment depth	$h_{ef,2}$	[mm]						125
Cracked concrete								
HST3								
Minimum spacing (1)	s_{min}	[mm]	According to table B12					125
	for c ≥	[mm]						180
Minimum edge distance (2)	c_{min}	[mm]						125
	for s ≥	[mm]						240
HST3-R								
Minimum spacing (1)	s_{min}	[mm]	According to table B12					125
	for c ≥	[mm]						130
Minimum edge distance (2)	c_{min}	[mm]						125
	for s ≥	[mm]						140

(1) Linear interpolation for s_{min} and c_{min} allowed

(2) No performance assessed



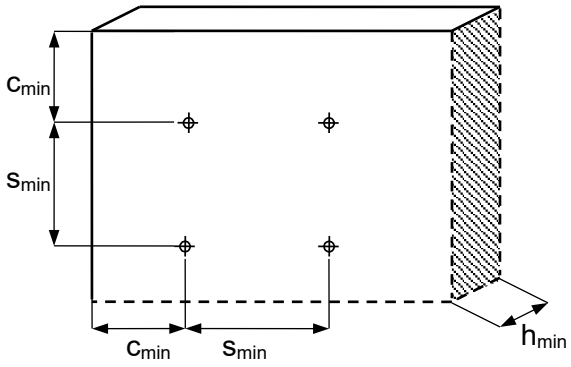
Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex B10**
Intended use Minimum spacing and minimum edge distance	

Table B11 continued

			M8	M10	M12	M16	M20	M24
Minimum thickness of concrete member	h_{min}	[mm]	According to table B12					250
Effective embedment depth	$h_{ef,2}$	[mm]						125
Non-cracked concrete								
HST3								
Minimum spacing (1)	s_{min}	[mm]	According to table B12					125
	for c ≥	[mm]						255
Minimum edge distance (2)	c_{min}	[mm]						170
	for s ≥	[mm]						295
HST3-R								
Minimum spacing (1)	s_{min}	[mm]	According to table B12					125
	for c ≥	[mm]						205
Minimum edge distance (2)	c_{min}	[mm]						150
	for s ≥	[mm]						235

(1) Linear interpolation for s_{min} and c_{min} allowed

(2) No performance assessed



Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	Annex B11
Intended use Minimum spacing and minimum edge distance	

Table B12: Minimum spacing and edge distance for HST3 and HST3-R

			M8	M10	M12	M16	M20	M24
Minimum thickness of concrete member	h_{min}	[mm]	$80 + h_{ef} - h_{ef,min}$	$80 + h_{ef} - h_{ef,min}$	$100 + h_{ef} - h_{ef,min}$	$120 + h_{ef} - h_{ef,min}$	$160 + h_{ef} - h_{ef,min}$	According to table B11
Minimum effective embedment depth	$h_{ef,min}$	[mm]	47	40	50	65	101	
Cracked concrete								
HST3 and HST3-R								
Minimum spacing	s_{min}	[mm]	35	40	50	65	90	According to table B11
	for c ≥	[mm]	According to table B13					
Minimum edge distance	c_{min}	[mm]	40	45	55	65	80	
	for s ≥	[mm]	According to table B13					
Minimum required splitting area	$A_{sp,req.}$	[mm²]	$15{,}0 \cdot 10^3$	$23{,}7 \cdot 10^3$	$33{,}5 \cdot 10^3$	$44{,}7 \cdot 10^3$	$61{,}0 \cdot 10^3$	(1)
Non-cracked concrete								
HST3 and HST3-R								
Minimum spacing	s_{min}	[mm]	35	40	50	65	90	According to table B11
	for c ≥	[mm]	According to table B13					
Minimum edge distance	c_{min}	[mm]	40	45	55	65	80	
	for s ≥	[mm]	According to table B13					
Minimum required splitting area	$A_{sp,req.}$	[mm²]	$19{,}6 \cdot 10^3$	$31{,}0 \cdot 10^3$	$43{,}9 \cdot 10^3$	$58{,}4 \cdot 10^3$	$79{,}8 \cdot 10^3$	(1)

(1) No performance assessed

For the calculation of the minimum edge distance and spacing in combination with variable embedment depths and slab thicknesses the following equation has to be fulfilled:

$A_{sp,ef} \geq A_{sp,req.}$

With:

$A_{sp,ef}$: Effective splitting area according to table B13

$A_{sp,req.}$: Minimum required splitting area according to table B12

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	
Intended use Minimum spacing and minimum edge distance	**Annex B12**

Table B13: Effective splitting area HST3 and HST3-R

Effective splitting area $A_{sp,ef}$ for concrete slab thickness $h > h_{ef} + 1{,}5 \cdot c$ and $h \geq h_{min}$				
Anchors and anchor groups with [1]	$s > 3 \cdot c$ $h_{ef} < 1{,}5 \cdot c$	$A_{sp,ef} = (6 \cdot c) \cdot (h_{ef} + 1{,}5 \cdot c)$	[mm²]	For $c \geq c_{min}$
Anchor groups with [1]	$s \leq 3 \cdot c$ $h_{ef} < 1{,}5 \cdot c$	$A_{sp,ef} = (3 \cdot c + s) \cdot (h_{ef} + 1{,}5 \cdot c)$	[mm²]	For $c \geq c_{min}$ $s \geq s_{min}$
Anchors and anchor groups with [1]	$s > 3 \cdot c$ $h_{ef} \geq 1{,}5 \cdot c$	$A_{sp,ef} = (6 \cdot c) \cdot (3 \cdot c)$	[mm²]	For $c \geq c_{min}$
Anchor groups with [1]	$s \leq 3 \cdot c$ $h_{ef} \geq 1{,}5 \cdot c$	$A_{sp,ef} = (3 \cdot c + s) \cdot (3 \cdot c)$	[mm²]	For $c \geq c_{min}$ $s \geq s_{min}$
Effective splitting area $A_{sp,ef}$ for concrete slab thickness $h \leq h_{ef} + 1{,}5 \cdot c$ and $h \geq h_{min}$				
Anchors and anchor groups with [1]	$s > 3 \cdot c$ $h_{ef} < 1{,}5 \cdot c$	$A_{sp,ef} = (6 \cdot c) \cdot h$	[mm²]	For $c \geq c_{min}$
Anchor groups with [1]	$s \leq 3 \cdot c$ $h_{ef} < 1{,}5 \cdot c$	$A_{sp,ef} = (3 \cdot c + s) \cdot h$	[mm²]	For $c \geq c_{min}$ $s \geq s_{min}$
Anchors and anchor groups with [1]	$s > 3 \cdot c$ $h_{ef} \geq 1{,}5 \cdot c$	$A_{sp,ef} = (6 \cdot c) \cdot (h - h_{ef} + 1{,}5 \cdot c)$	[mm²]	For $c \geq c_{min}$
Anchor groups with [1]	$s \leq 3 \cdot c$ $h_{ef} \geq 1{,}5 \cdot c$	$A_{sp,ef} = (3 \cdot c + s) \cdot (h - h_{ef} + 1{,}5 \cdot c)$	[mm²]	For $c \geq c_{min}$ $s \geq s_{min}$

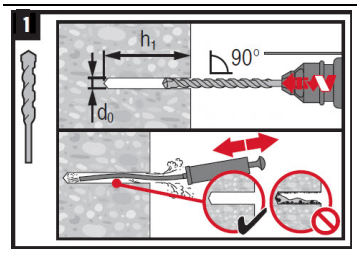
[1] Edge distance and spacing must be rounded up to increments of 5 mm

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex B13**
Intended use Minimum spacing and minimum edge distance	

Installation instruction HST, HST-R and HST-HCR

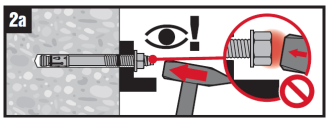
Hole drilling and cleaning

a) Hammer drilling (HD):
M8 to M24

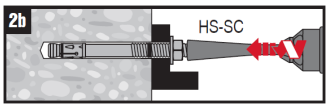


Anchor setting

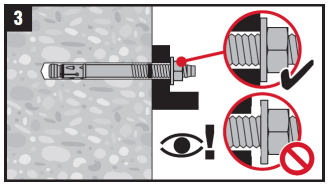
a) Hammer setting:
M8 to M24



b) Machine setting (setting tool):
M8 to M24

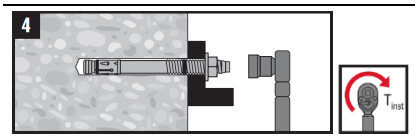


Check setting



Anchor torquing

a) Torque wrench:
M8 to M24

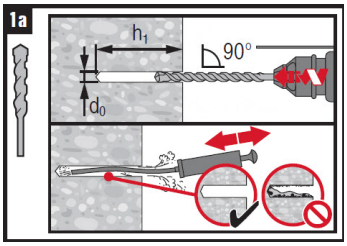


Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	Annex B14
Intended use Installation instructions	

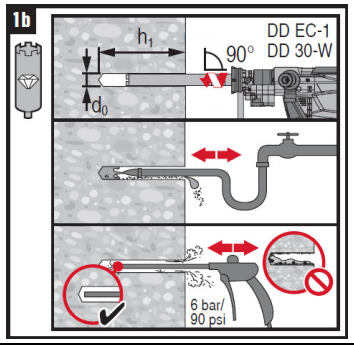
Installation instruction HST3 and HST3-R

Hole drilling and cleaning

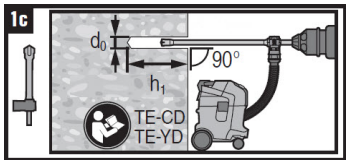
a) Hammer drilling (HD):
M8 to M24



b) Diamond coring (DD):
M8 to M24

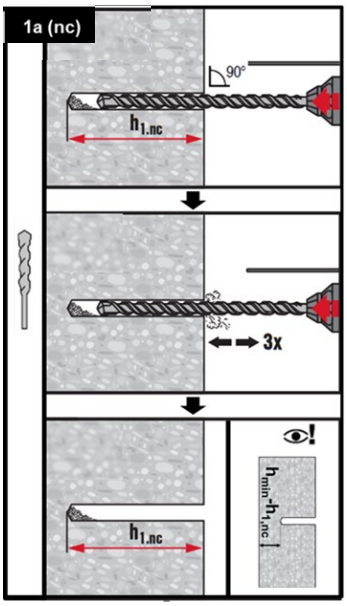


c) Hammer drilling with Hilti hollow drill bit (HDB):
M12 to M24



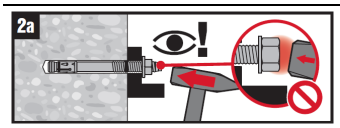
Hole drilling and cleaning

a) Hammer drilling
non-cleaned (HD nc):
M8 to M20

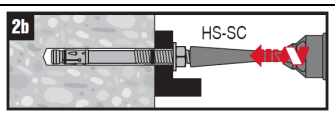


Anchor setting

a) Hammer setting:



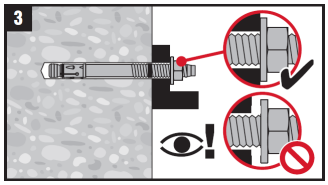
b) Machine setting (setting tool):



Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	Annex B15
Intended use Installation instructions	

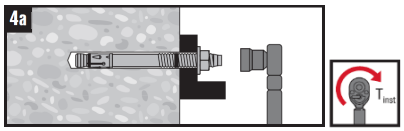
Installation instruction HST3 and HST3-R

Check setting

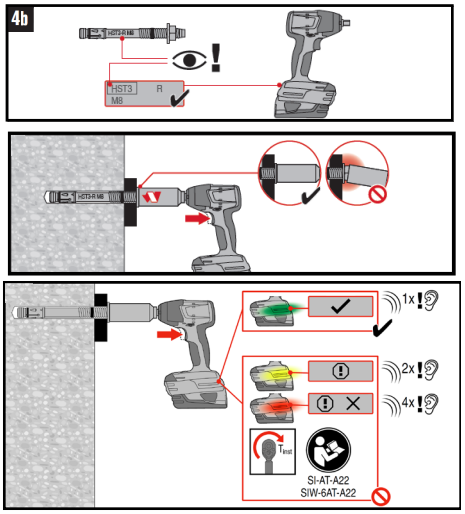


Anchor torquing

a) Torque wrench:
M8 to M24



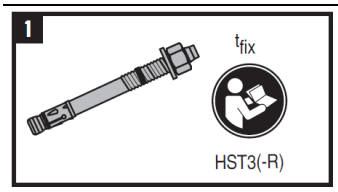
b) Machine torquing:
M8 to M16

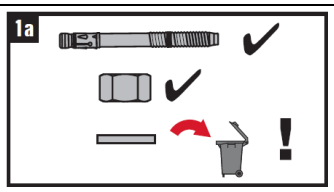


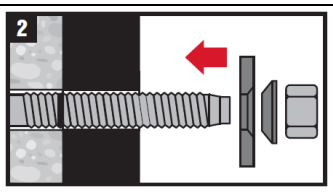
Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	Annex B16
Intended use Installation instructions	

Installation instruction HST3 and HST3-R with Filling Set

Installation of sealing washer

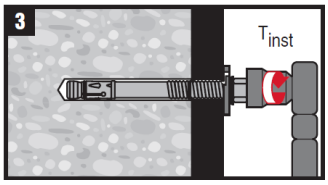


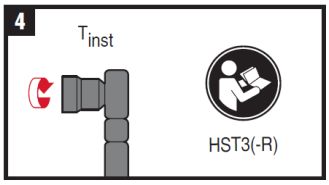




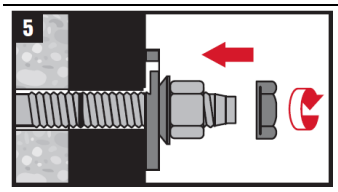
Anchor torquing

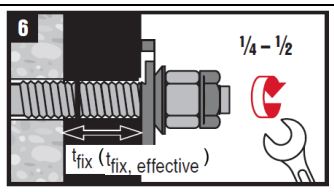
a) Torque wrench:
M8 to M20



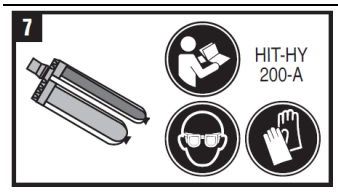


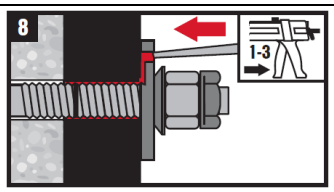
Installation of counter nut (optional)

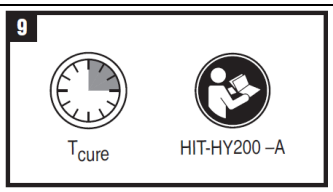




Injection of mortar







Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	Annex B17
Intended use Installation instructions	

Table C1:Characteristic tension resistance for Hilti metal expansion anchor HST, HST-R and HST-HCR in cracked and non-cracked concrete

			M8	M10	M12	M16	M20 (1)	M24 (1)
Steel failure								
HST								
Characteristic resistance	$N_{Rk,s}$	[kN]	19,0	32,0	45,0	76,0	117,0	127,0
Partial safety factor	γ_{Ms} (2)	[-]	1,50					1,41
HST-R								
Characteristic resistance	$N_{Rk,s}$	[kN]	17,0	28,0	40,0	69,0	109,0	156,0
Partial safety factor	γ_{Ms} (2)	[-]	1,50			1,56	1,73	
HST-HCR								
Characteristic resistance	$N_{Rk,s}$	[kN]	19,4	32,3	45,7	84,5	(3)	(3)
Partial safety factor	γ_{Ms} (2)	[-]	1,50				(3)	(3)
Pull-out failure								
HST								
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5,0	9,0	12,0	20,0	30,0	40,0
Characteristic resistance in non-cracked concrete C20/25	$N_{Rk,p}$	[kN]	9,0	16,0	20,0	35,0	50,0	60,0
Installation safety factor	γ_{inst}	[-]	1,20	1,00				
HST-R								
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5,0	9,0	12,0	25,0	30,0	40,0
Characteristic resistance in non-cracked concrete C20/25	$N_{Rk,p}$	[kN]	9,0	16,0	20,0	35,0	50,0	60,0
Installation safety factor	γ_{inst}	[-]	1,00					
HST-HCR								
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	5,0	9,0	12,0	25,0	(3)	(3)
Characteristic resistance in non-cracked concrete C20/25	$N_{Rk,p}$	[kN]	9,0	16,0	20,0	35,0	(3)	(3)
Installation safety factor	γ_{inst}	[-]	1,00				(3)	(3)

(1) Only HST and HST-R

(2) In absence of other national regulations

(3) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex C1**
Performances Characteristic values of resistance under tension loading in cracked and non-cracked concrete	

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			M8	M10	M12	M16	M20 (1)	M24 (1)
Pull-out failure								
HST, HST-R and HST-HCR								
Increasing factor for cracked and non-cracked concrete	ψ_c	C20/25	1,00					
	ψ_c	C30/37	1,22					
	ψ_c	C40/50	1,41					
	ψ_c	C50/60	1,55					
Concrete cone and splitting failure								
HST, HST-R and HST-HCR								
Effective embedment depth	h_{ef}	[mm]	47	60	70	82	101	125
Installation safety factor	γ_{inst}	[-]	1,20	1,00				
Factor for cracked concrete	$k_{cr,N}$	[-]	7,7					
Factor for non-cracked concrete	$k_{ucr,N}$	[-]	11,0					
Characteristic resistance in non-cracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	9,0	16,0	20,0	35,0	50,0	60,0
Spacing	$s_{cr,N}$ $s_{cr,sp}$	[mm]	3 h_{ef}					
Edge distance	$c_{cr,N}$ $c_{cr,sp}$	[mm]	1,5 h_{ef}					

(1) Only HST and HST-R

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex C2**
Performances Characteristic values of resistance under tension loading in cracked and non-cracked concrete	

Table C2:Characteristic tension resistance for Hilti metal expansion anchor HST3 and HST3-R in cracked and non-cracked concrete

			M8	M10	M12	M16	M20	M24
Steel failure								
HST3								
Characteristic resistance	$N_{Rk,s}$	[kN]	19,7	32,5	45,1	76,0	124,2	127,0
Partial safety factor	γ_{Ms} (1)	[-]	1,40					1,41
HST3-R								
Characteristic resistance	$N_{Rk,s}$	[kN]	17,7	28,7	42,5	69,4	115,8	156,0
Partial safety factor	γ_{Ms} (1)	[-]	1,40					1,56
Pull-out failure								
HST3								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	8,0	15,0	20,0	27,0	35,0	40,0
Characteristic resistance in non-cracked concrete C20/25	$N_{Rk,p}$	[kN]	12,0	22,0	25,0	38,6	49,9	60,0
Installation safety factor	γ_{inst}	[-]	1,00					
HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	8,5	15,0	20,0	27,0	35,0	40,0
Characteristic resistance in non-cracked concrete C20/25	$N_{Rk,p}$	[kN]	12,0	22,0	25,0	38,6	49,9	60,0
Installation safety factor	γ_{inst}	[-]	1,00					
HST3 and HST3-R								
Effective embedment depth	$h_{ef,1}$	[mm]	(2)	40-59	50-69	65-84	(2)	(2)
Characteristic resistance in cracked concrete C20/25	$N_{Rk,p}$	[kN]	(2)	MIN (15,0; $N_{Rk,c}$)	$N_{Rk,c}$	$N_{Rk,c}$	(2)	(2)
Characteristic resistance in non-cracked concrete C20/25	$N_{Rk,p}$	[kN]	(2)	MIN (22,0; $N_{Rk,c}$)	MIN (25,0; $N_{Rk,c}$)	$N_{Rk,c}$	(2)	(2)
Installation safety factor	γ_{inst}	[-]	1,00					

(1) In absence of other national regulations

(2) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex C3**
Performances Characteristic values of resistance under tension loading in cracked and non-cracked concrete	

Table C2 continued

			M8	M10	M12	M16	M20 (1)	M24 (1)
Pull-out Failure								
HST3 and HST3-R								
Increasing factor for cracked and non-cracked concrete	ψ_c	C20/25	1,00					
	ψ_c	C30/37	1,22					
	ψ_c	C40/50	1,41					
	ψ_c	C50/60	1,55					
Concrete cone and splitting failure								
HST3 and HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Installation safety factor	γ_{inst}	[-]	1,00					
Factor for cracked concrete	$k_{cr,N}$	[-]	7,7					
Factor for non-cracked concrete	$k_{ucr,N}$	[-]	11,0					
Characteristic resistance in	$N^0_{Rk,sp}$	[kN]	12,0	22,0	25,0	38,6	49,9	60,0
Spacing	$s_{cr,N}$	[mm]	3 h_{ef}					
Edge distance	$c_{cr,N}$	[mm]	1,5 h_{ef}					
Spacing	$s_{cr,sp}$	[mm]	3 h_{ef}				3,8 h_{ef}	3 h_{ef}
Edge distance	$c_{cr,sp}$	[mm]	1,5 h_{ef}				1,9 h_{ef}	1,5 h_{ef}
HST3 and HST3-R								
Effective embedment depth	$h_{ef,1}$	[mm]	(2)	40-59	50-69	65-84	(2)	(2)
Installation safety factor	γ_{inst}	[-]	(2)	1,00			(2)	(2)
Factor for cracked concrete	$k_{cr,N}$	[-]	(2)	7,7			(2)	(2)
Factor for non-cracked concrete	$k_{ucr,N}$	[-]	(2)	11,0			(2)	(2)
Characteristic resistance in non-cracked concrete C20/25	$N^0_{Rk,sp}$	[kN]	(2)	MIN (22,0; $N_{Rk,c}$)	MIN (25,0; $N_{Rk,c}$)	$N_{Rk,c}$	(2)	(2)
Spacing	$s_{cr,N}$	[mm]	(2)	3 h_{ef}			(2)	(2)
Edge distance	$c_{cr,N}$	[mm]	(2)	1,5 h_{ef}			(2)	(2)
Spacing	$s_{cr,sp}$	[mm]	(2)	4,2 h_{ef}	3,6 h_{ef}	3,2 h_{ef}	(2)	(2)
Edge distance	$c_{cr,sp}$	[mm]	(2)	2,1 h_{ef}	1,8 h_{ef}	1,6 h_{ef}	(2)	(2)

(1) In absence of other national regulations

(2) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R

Performances
Characteristic values of resistance under tension loading in cracked and non-cracked concrete

Annex C4

Table C3:Characteristic shear resistance for Hilti metal expansion anchor HST, HST-R and HST-HCR in cracked and non-cracked concrete

			M8	M10	M12	M16	M20 (1)	M24 (1)
	Steel failure, shear force without lever arm							
	HST							
Characteristic resistance	$V^0_{Rk,s}$	[kN]	14,0	23,5	35,0	55,0	84,0	94,0
Partial safety factor	γ_{Ms} (2)	[-]	1,25					1,50
Ductility factor	k_7	[-]	1,00					
	HST-R							
Characteristic resistance	$V^0_{Rk,s}$	[kN]	13,0	20,0	30,0	50,0	80,0	115,0
Partial safety factor	γ_{Ms} (2)	[-]	1,25			1,30	1,44	
Ductility factor	k_7	[-]	1,00					
	HST-HCR							
Characteristic resistance	$V^0_{Rk,s}$	[kN]	13,0	20,0	30,0	55,0	(3)	(3)
Partial safety factor	γ_{Ms} (2)	[-]	1,25				(3)	(3)
Ductility factor	k_7	[-]	1,00				(3)	(3)
	Steel failure, shear force with lever arm							
	HST							
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	30	60	105	240	454	595
Partial safety factor	γ_{Ms} (2)	[-]	1,25					1,50
	HST-R							
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	27	53	92	216	422	730
Partial safety factor	γ_{Ms} (2)	[-]	1,25			1,30	1,44	
	HST-HCR							
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	30	60	105	266	(3)	(3)
Partial safety factor	γ_{Ms} (2)	[-]	1,25				(3)	(3)

(1) Only HST and HST-R

(2) In absence of other national regulations

(3) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex C5**
Performances Characteristic values of resistance under shear loading in cracked and non-cracked concrete	

Table C3 continued

			M8	M10	M12	M16	M20 (1)	M24 (1)
Concrete pry-out failure								
HST, HST-R and HST-HCR								
Installation safety factor	γ_{inst} (2)	[-]	1,00					
Pry-out factor	k_8	[-]	2,0	2,0	2,2	2,5	2,5	2,5
Concrete edge failure								
HST, HST-R and HST-HCR								
Effective length of anchor in shear loading	l_f	[mm]	47	60	70	82	101	125
Diameter of anchor	d_{nom}	[mm]	8	10	12	16	20	24
Installation safety factor	γ_{inst} (2)	[-]	1,00					

(1) Only HST and HST-R

(2) In absence of other national regulations

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex C6**
Performances Characteristic values of resistance under shear loading in cracked and non-cracked concrete	

Table C4:Characteristic shear resistance for Hilti metal expansion anchor HST3 and HST3-R in cracked and non-cracked concrete

			M8	M10	M12	M16	M20	M24
Steel failure, shear force without lever arm								
HST3								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Characteristic resistance	$V^0_{Rk,s}$	[kN]	13,8	23,6	35,4	55,3	83,9	94,0
Characteristic resistance using Filling Set	$V^0_{Rk,s}$	[kN]	16,6	25,8	39,0	60,9	100,4	(2)
Partial safety factor	γ_{Ms} (1)	[-]	1,25					1,50
Ductility factor	k_7	[-]	1,00					
HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Characteristic resistance	$V^0_{Rk,s}$	[kN]	15,7	25,3	36,7	63,6	97,2	115,0
Characteristic resistance using Filling Set	$V^0_{Rk,s}$	[kN]	19,5	28,4	44,3	70,2	102,7	(2)
Partial safety factor	γ_{Ms} (1)	[-]	1,25					1,30
Ductility factor	k_7	[-]	1,00					
HST3								
Effective embedment depth	$h_{ef,1}$	[mm]	(2)	40-59	50-69	65-84	(2)	(2)
Characteristic resistance	$V^0_{Rk,s}$	[kN]	(2)	21,9	34,0	54,5	(2)	(2)
Partial safety factor	γ_{Ms} (1)	[-]	(2)	1,25			(2)	(2)
Ductility factor	k_7	[-]	(2)	1,00			(2)	(2)
HST3-R								
Effective embedment depth	$h_{ef,1}$	[mm]	(2)	40-59	50-69	65-84	(2)	(2)
Characteristic resistance	$V^0_{Rk,s}$	[kN]	(2)	25,6	31,1	48,6	(2)	(2)
Partial safety factor	γ_{Ms} (1)	[-]	(2)	1,25			(2)	(2)
Ductility factor	k_7	[-]	(2)	1,00			(2)	(2)

(1) In absence of other national regulations

(2) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex C7**
Performances Characteristic values of resistance under shear loading in cracked and non-cracked concrete	

Table C4 continued

			M8	M10	M12	M16	M20	M24
Steel failure, shear force with lever arm								
HST3								
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	30	60	105	240	457	595
Partial safety factor	γ_{Ms} (1)	[-]	1,25					1,50
HST3-R								
Characteristic resistance	$M^0_{Rk,s}$	[Nm]	27	53	93	216	425	730
Partial safety factor	γ_{Ms} (1)	[-]	1,25					1,30
Concrete pry-out failure								
HST3 and HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Installation safety factor	γ_{inst}	[-]	1,00					
Pry-out factor	k_8	[-]	2,62	2,67	2,78	3,41	3,20	2,50
HST3 and HST3-R								
Effective embedment depth	$h_{ef,1}$	[mm]	(2)	40-59	50-69	65-84	(2)	(2)
Installation safety factor	γ_{inst}	[-]	1,00					
Pry-out factor	k_8	[-]	(2)	2,67	2,78	3,41	(2)	(2)
Concrete edge failure								
HST3 and HST3-R								
Effective length of anchor in shear loading	$l_{f,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Effective length of anchor in shear loading with shallow embedment depth	$l_{f,1}$	[mm]	(2)	40-59	50-69	65-84	(2)	(2)
Diameter of anchor	d_{nom}	[mm]	8	10	12	16	20	24
Installation safety factor	γ_{inst}	[-]	1,00					

(1) In absence of other national regulations

(2) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex C8**
Performances Characteristic values of resistance under shear loading in cracked and non-cracked concrete	

Table C5:Displacements under tension and shear loads for Hilti metal expansion anchor HST, HST-R and HST-HCR for static and quasi-static loading

			M8	M10	M12	M16	M20 (1)	M24 (1)
Displacements under tension loading								
HST								
Tension load in cracked concrete	N	[kN]	2,0	4,3	5,7	9,5	14,3	19,0
Corresponding displacement	δ_{N0}	[mm]	1,3	0,2	0,1	0,5	1,9	2,2
	$\delta_{N\infty}$	[mm]	1,2	1,0	1,2	1,2	2,3	2,5
Tension load in non-cracked concrete	N	[kN]	3,6	7,6	9,5	16,7	23,8	28,6
Corresponding displacement	δ_{N0}	[mm]	0,2	0,1	0,1	0,4	0,6	0,5
	$\delta_{N\infty}$	[mm]	1,1	1,1	1,1	1,1	1,4	1,4
HST-R and HST-HCR								
Tension load in cracked concrete	N	[kN]	2,4	4,3	5,7	11,9	14,3	19,0
Corresponding displacement	δ_{N0}	[mm]	0,6	0,2	0,8	1,0	1,1	0,8
	$\delta_{N\infty}$	[mm]	1,5	1,2	1,4	1,2	1,2	1,7
Tension load in non-cracked concrete	N	[kN]	4,3	7,6	9,5	16,7	23,8	28,6
Corresponding displacement	δ_{N0}	[mm]	0,1	0,1	0,1	0,1	0,5	0,8
	$\delta_{N\infty}$	[mm]	1,5	1,2	1,4	1,2	1,2	1,7
Displacements under shear loading								
HST								
Shear load in cracked and non-cracked concrete	V	[kN]	8,0	13,4	20,0	31,4	48,0	45,0
Corresponding displacement	δ_{V0}	[mm]	2,5	2,5	3,7	4,0	2,7	2,0
	$\delta_{V\infty}$	[mm]	3,8	3,7	5,5	6,0	4,1	3,0
HST-R and HST-HCR								
Shear load in cracked and non-cracked concrete	V	[kN]	7,4	11,0	17,0	27,5	40,0	57,0
Corresponding displacement	δ_{V0}	[mm]	1,6	3,3	4,9	2,2	2,5	2,5
	$\delta_{V\infty}$	[mm]	2,4	4,9	7,4	3,3	3,7	3,7

(1) Only HST and HST-R

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	
Performances Displacements under tension and shear loading	**Annex C9**

Table C6: Displacements under tension and shear loads for Hilti metal expansion anchor HST3 and HST3-R for static and quasi-static loading

			M8	M10	M12	M16	M20	M24
Displacements under tension loading								
HST3								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Tension load in cracked concrete	N	[kN]	3,6	5,7	9,5	13,4	17,4	19,0
Corresponding displacement	δ_{N0}	[mm]	0,6	0,6	0,8	1,8	1,3	2,2
	$\delta_{N\infty}$	[mm]	1,1	1,3	1,6	1,7	1,8	2,5
Tension load in non-cracked concrete	N	[kN]	5,7	9,5	11,9	18,9	24,4	28,6
Corresponding displacement	δ_{N0}	[mm]	0,2	0,3	0,2	0,8	0,5	0,5
	$\delta_{N\infty}$	[mm]	0,4	0,5	0,4	1,5	0,9	1,4
HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Tension load in cracked concrete	N	[kN]	3,6	5,7	9,5	13,4	17,4	19,0
Corresponding displacement	δ_{N0}	[mm]	0,6	0,6	0,8	1,8	1,3	0,8
	$\delta_{N\infty}$	[mm]	1,1	1,3	1,6	1,7	1,8	1,7
Tension load in non-cracked concrete	N	[kN]	5,7	9,5	11,9	18,9	24,4	28,6
Corresponding displacement	δ_{N0}	[mm]	0,2	0,3	0,2	0,8	0,5	0,8
	$\delta_{N\infty}$	[mm]	0,4	0,5	0,4	1,5	0,9	1,7
HST3 and HST3-R								
Effective embedment depth	$h_{ef,1}$	[mm]	(1)	40-59	50-69	65-84	(1)	(1)
Tension load in cracked concrete	N	[kN]	(1)	4,3	6,1	9,0	(1)	(1)
Corresponding displacement	δ_{N0}	[mm]	(1)	0,6	0,4	0,6	(1)	(1)
	$\delta_{N\infty}$	[mm]	(1)	1,3	1,6	1,7	(1)	(1)
Tension load in non-cracked concrete	N	[kN]	(1)	6,1	8,5	12,6	(1)	(1)
Corresponding displacement	δ_{N0}	[mm]	(1)	0,2	0,7	0,8	(1)	(1)
	$\delta_{N\infty}$	[mm]	(1)	0,4	1,2	1,5	(1)	(1)

(1) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex C10**
Performances Displacements under tension and shear loading	

Table C6 continued

			M8	M10	M12	M16	M20	M24
Displacements under shear loading								
HST3								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Shear load in cracked and non-cracked concrete	V	[kN]	7,9	13,5	20,2	31,6	47,9	45,0
Corresponding displacement	δ_{V0}	[mm]	2,8	2,5	3,8	4,3	2,7	2,0
	$\delta_{V\infty}$	[mm]	4,2	3,7	5,6	6,4	4,1	3,0
Shear load in cracked and non-cracked concrete using Filling Set	V	[kN]	9,5	14,7	22,3	34,8	57,4	(1)
Corresponding displacement	δ_{V0}	[mm]	2,9	2,3	2,0	2,3	5,9	(1)
	$\delta_{V\infty}$	[mm]	4,4	3,4	3,0	3,5	8,8	(1)
HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Shear load in cracked and non-cracked concrete	V	[kN]	8,9	14,5	21,0	36,3	55,6	57,0
Corresponding displacement	δ_{V0}	[mm]	7,1	2,3	3,3	5,7	3,2	2,5
	$\delta_{V\infty}$	[mm]	10,7	3,4	4,9	8,5	4,8	3,7
Shear load in cracked and non-cracked concrete using Filling Set	V	[kN]	11,1	16,2	25,3	40,1	58,7	(1)
Corresponding displacement	δ_{V0}	[mm]	1,9	2,0	2,3	3,4	4,9	(1)
	$\delta_{V\infty}$	[mm]	2,9	3,0	3,4	5,0	7,3	(1)

(1) No performance assessed

Table C6 continued

			M8	M10	M12	M16	M20	M24
Displacements under shear loading								
HST3								
Effective embedment depth	$h_{ef,1}$	[mm]	(1)	40-59	50-69	65-84	(1)	(1)
Shear load in cracked and non-cracked concrete	V	[kN]	(1)	12,5	19,4	31,1	(1)	(1)
Corresponding displacement	δ_{V0}	[mm]	(1)	4,2	3,1	4,4	(1)	(1)
	$\delta_{V\infty}$	[mm]	(1)	6,3	4,7	6,6	(1)	(1)
HST3-R								
Effective embedment depth	$h_{ef,1}$	[mm]	(1)	40-59	50-69	65-84	(1)	(1)
Shear load in cracked and non-cracked concrete	V	[kN]	(1)	14,6	17,8	27,8	(1)	(1)
Corresponding displacement	δ_{V0}	[mm]	(1)	3,7	3,9	3,5	(1)	(1)
	$\delta_{V\infty}$	[mm]	(1)	5,6	5,8	5,3	(1)	(1)

(1) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	
Performances Displacements under tension and shear loading	**Annex C12**

Table C7: Characteristic tension resistance for seismic loading for Hilti metal expansion anchor HST and HST-R, performance category C1

			M8	M10	M12	M16	M20	M24
Steel failure								
HST								
Characteristic resistance	$N_{Rk,s,C1}$	[kN]	(3)	32,0	45,0	76,0	(3)	(3)
Partial safety factor	$\gamma_{Ms,C1}$ (1)	[-]	(3)	1,50			(3)	(3)
HST-R								
Characteristic resistance	$N_{Rk,s,C1}$	[kN]	(3)	28,0	40,0	69,0	(3)	(3)
Partial safety factor	$\gamma_{Ms,C1}$ (1)	[-]	(3)	1,50		1,56	(3)	(3)
Pull-out failure								
HST and HST-R								
Characteristic resistance	$N_{Rk,p,C1}$	[kN]	(3)	8,0	10,7	18,0	(3)	(3)
Installation safety factor	γ_{inst}	[-]	(3)	1,00			(3)	(3)
Concrete cone failure (2)								
HST and HST-R								
Installation safety factor	γ_{inst}	[-]	(3)	1,00			(3)	(3)
Splitting failure (2)								
HST and HST-R								
Installation safety factor	γ_{inst}	[-]	(3)	1,00			(3)	(3)

(1) In absence of other national regulations
(2) For concrete cone failure and splitting failure see EN 1992-4: 2018
(3) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	
Performances Characteristic tension resistance for performance category C1	**Annex C13**

Table C8: Characteristic tension resistance for seismic loading for Hilti metal expansion anchor HST3 and HST3-R, performance category C1

			M8	M10	M12	M16	M20	M24
Steel failure								
HST3								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(2)
Characteristic resistance	$N_{Rk,s,C1}$	[kN]	19,7	32,5	45,1	76,0	124,2	(2)
Partial safety factor	$\gamma_{Ms,C1}$ (1)	[-]	1,40					(2)
HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(2)
Characteristic resistance	$N_{Rk,s,C1}$	[kN]	17,7	28,7	42,5	69,4	115,8	(2)
Partial safety factor	$\gamma_{Ms,C1}$ (1)	[-]	1,40					(2)
Pull-out failure								
HST3								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(2)
Characteristic resistance	$N_{Rk,p,C1}$	[kN]	8,0	15,0	20,0	27,0	35,0	(2)
Installation safety factor	γ_{inst}	[-]	1,00					(2)
Effective embedment depth	$h_{ef,1}$	[mm]	(2)	(2)	50-69	(2)	(2)	(2)
Characteristic resistance	$N_{Rk,p,C1}$	[kN]	(2)	(2)	12,2	(2)	(2)	(2)
Installation safety factor	γ_{inst}	[-]	1,00					(2)
HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(2)
Characteristic resistance	$N_{Rk,p,C1}$	[kN]	8,5	15,0	20,0	27,0	35,0	(2)
Installation safety factor	γ_{inst}	[-]	1,00					(2)

(1) In absence of other national regulations
(2) No performance assessed

Table C8 continued

			M8	M10	M12	M16	M20	M24
Concrete cone failure (2)								
HST3 and HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(3)
Installation safety factor	γ_{inst} (1)	[-]	1,00					(3)
Splitting failure (2)								
HST3 and HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(3)
Installation safety factor	γ_{inst} (1)	[-]	1,00					(3)

(1) In absence of other national regulations
(2) For concrete cone failure and splitting failure see EN 1992-4: 2018
(3) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex C15**
Performances Characteristic tension resistance for performance category C1	

Table C9: Characteristic shear resistance for seismic loading for Hilti metal expansion anchor HST and HST-R, performance category C1

			M8	M10	M12	M16	M20	M24
Steel failure								
HST								
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	(3)	16,0	27,0	41,3	(3)	(3)
Partial safety factor	$\gamma_{Ms,C1}$ (1)	[-]	(3)	1,25			(3)	(3)
HST-R								
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	(3)	13,6	23,1	37,5	(3)	(3)
Partial safety factor	$\gamma_{Ms,C1}$ (1)	[-]	(3)	1,25		1,30	(3)	(3)
Concrete pry-out failure (2)								
HST and HST-R								
Installation safety factor	γ_{inst}	[-]	(3)	1,00			(3)	(3)
Concrete edge failure (2)								
HST and HST-R								
Installation safety factor	γ_{inst}	[-]	(3)	1,00			(3)	(3)

(1) In absence of other national regulations
(2) For concrete pry-out failure and concrete edge failure see EN 1992-4: 2018
(3) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex C16**
Performances Characteristic shear resistance for performance category C1	

Table C10: Characteristic shear resistance for seismic loading for Hilti metal expansion anchor HST3 and HST3-R, performance category C1

			M8	M10	M12	M16	M20	M24
Steel failure								
HST3								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	93)
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	12,5	21,4	32,2	48,7	77,6	(3)
Characteristic resistance using Filling Set	$V_{Rk,s,C1}$	[kN]	16,6	25,8	39,0	60,9	100,4	(3)
Partial safety factor	$\gamma_{Ms,C1}$ (1)	[-]	1,25					(3)
Effective embedment depth	$h_{ef,1}$	[mm]	(3)	(3)	50-69	(3)	(3)	(3)
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	(3)	(3)	32,3	(3)	(3)	(3)
Partial safety factor	$\gamma_{Ms,C1}$ (1)	[-]	1,25					(3)
HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(3)
Characteristic resistance	$V_{Rk,s,C1}$	[kN]	15,0	22,8	36,6	60,4	56,7	(3)
Characteristic resistance using Filling Set	$V_{Rk,s,C1}$	[kN]	19,5	28,4	44,3	70,2	102,7	(3)
Partial safety factor	$\gamma_{Ms,C1}$ (1)	[-]	1,25					(3)
Concrete pry-out failure (2)								
HST3 and HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(3)
Installation safety factor	γ_{inst}	[-]	1,00					(3)
Concrete edge failure (2)								
HST3 and HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(3)
Installation safety factor	γ_{inst}	[-]	1,00					(3)

(1) In absence of other national regulations
(2) For concrete pry-out failure and concrete edge failure see EN 1992-4: 2018
(3) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	
Performances Characteristic shear resistance for performance category C1	**Annex C17**

Table C11: Characteristic tension resistance for seismic loading for Hilti metal expansion anchor HST and HST-R, performance category C2

			M8	M10	M12	M16	M20	M24
Steel failure								
HST								
Characteristic resistance	$N_{Rk,s,C2}$	[kN]	(3)	32,0	45,0	76,0	(3)	(3)
Partial safety factor	$\gamma_{Ms,C2}$ (1)	[-]	(3)	1,50			(3)	(3)
HST-R								
Characteristic resistance	$N_{Rk,s,C2}$	[kN]	(3)	28,0	40,0	69,0	(3)	(3)
Partial safety factor	$\gamma_{Ms,C2}$ (1)	[-]	(3)	1,50		1,56	(3)	(3)
Pull-out failure								
HST and HST-R								
Characteristic resistance	$N_{Rk,p,C2}$	[kN]	(3)	3,3	10,0	12,8	(3)	(3)
Installation safety factor	γ_{inst}	[-]	(3)	1,00			(3)	(3)
Concrete cone failure (2)								
HST and HST-R								
Installation safety factor	γ_{inst}	[-]	(3)	1,00			(3)	(3)
Splitting failure (2)								
HST and HST-R								
Installation safety factor	γ_{inst}	[-]	(3)	1,00			(3)	(3)

1) In absence of other national regulations
2) For concrete cone failure and splitting failure see EN 1992-4: 2018
3) No performance assessed

Table C12: Displacements under tension loads for seismic loading for Hilti metal expansion anchor HST and HST-R, performance category C2

			M8	M10	M12	M16	M20	M24
HST and HST-R								
Displacement DLS	$\delta_{N,C2(DLS)}$	[mm]	(1)	1,4	6,7	4,0	(1)	(1)
Displacement ULS	$\delta_{N,C2(ULS)}$	[mm]	(1)	8,6	15,9	13,3	(1)	(1)

(1) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex C18**
Performances Characteristic tension resistance and displacements under tension loads for performance category C2	

Table C13: Characteristic tension resistance for seismic loading for Hilti metal expansion anchor HST3 and HST3-R, performance category C2

			M8	M10	M12	M16	M20	M24
Steel failure								
HST3								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(3)
Effective embedment depth	$h_{ef,1}$	[mm]	(3)	(3)	50	(3)	(3)	(3)
Characteristic resistance	$N_{Rk,s,C2}$	[kN]	19,7	32,5	45,1	76,0	124,2	(3)
Partial safety factor	$\gamma_{Ms,C2}$ (1)	[-]	1,40					(3)
HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(3)
Characteristic resistance	$N_{Rk,s,C2}$	[kN]	17,7	28,7	42,5	69,4	115,8	(3)
Partial safety factor	$\gamma_{Ms,C2}$ (1)	[-]	1,40					(3)
Pull-out failure								
HST3								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(3)
Characteristic resistance	$N_{Rk,p,C2}$	[kN]	3,0	10,4	19,5	27,0	35,0	(3)
Installation safety factor	γ_{inst}	[-]	1,00					(3)
Effective embedment depth	$h_{ef,1}$	[mm]	(3)	(3)	50-69	(3)	(3)	(3)
Characteristic resistance	$N_{Rk,p,C2}$	[kN]	(3)	(3)	11,4	(3)	(3)	(3)
Installation safety factor	γ_{inst}	[-]	1,00					(3)
HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(3)
Characteristic resistance	$N_{Rk,p,C2}$	[kN]	3,4	10,4	19,5	27,0	35,0	(3)
Installation safety factor	γ_{inst}	[-]	1,00					(3)
Concrete cone failure (2)								
HST3 and HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(3)
Effective embedment depth	$h_{ef,1}$	[mm]	(3)	(3)	50-69	(3)	(3)	(3)
Installation safety factor	γ_{inst}	[-]	1,00					(3)

(1) In absence of other national regulations
(2) For concrete cone failure and splitting failure see EN 1992-4: 2018
(3) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	
Performances Characteristic tension resistance for performance category C2	**Annex C19**

Table C13 continued

			M8	M10	M12	M16	M20	M24
Splitting failure (2)								
HST3 and HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(3)
Effective embedment depth	$h_{ef,1}$	[mm]	(3)	(3)	50-69	(3)	(3)	(3)
Installation safety factor	γ_{inst} (1)	[-]	1,00					(3)

(1) In absence of other national regulations
(2) For concrete cone failure and splitting failure see EN 1992-4: 2018
(3) No performance assessed

Table C14: Displacements under tension loads for seismic loading for Hilti metal expansion anchor HST3 and HST3-R, performance category C2

			M8	M10	M12	M16	M20	M24
HST3 and HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(1)
Displacement DLS	$\delta_{N,C2(DLS)}$	[mm]	2,7	3,9	5,2	5,2	6,9	(1)
Displacement ULS	$\delta_{N,C2(ULS)}$	[mm]	10,5	13,7	13,9	11,9	18,4	(1)
HST3								
Effective embedment depth	$h_{ef,1}$	[mm]	(1)	(1)	50-69	(1)	(1)	(1)
Displacement DLS	$\delta_{N,C2(DLS)}$	[mm]	(1)	(1)	1,2	(1)	(1)	(1)
Displacement ULS	$\delta_{N,C2(ULS)}$	[mm]	(1)	(1)	2,5	(1)	(1)	(1)

(1) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex C20**
Performances Characteristic tension resistance and displacements under tension loads for performance category C2	

Table C15: Characteristic shear resistance for seismic loading for Hilti metal expansion anchor HST and HST-R, performance category C2

			M8	M10	M12	M16	M20	M24
Steel failure								
HST								
Characteristic resistance	$V_{Rk,s,C2}$	[kN]	(3)	14,3	21,0	41,3	(3)	(3)
Partial safety factor	$\gamma_{Ms,C2}$ (1)	[-]	(3)	1,25			(3)	(3)
HST-R								
Characteristic resistance	$V_{Rk,s,C2}$	[kN]	(3)	12,0	18,0	37,5	(3)	(3)
Partial safety factor	$\gamma_{Ms,C2}$ (1)	[-]	(3)	1,25		1,30	(3)	(3)
Concrete pry-out failure (2)								
HST and HST-R								
Installation safety factor	γ_{inst}	[-]	(3)	1,00			(3)	(3)
Concrete edge failure (2)								
HST and HST-R								
Installation safety factor	γ_{inst}	[-]	(3)	1,00			(3)	(3)

(1) In absence of other national regulations
(2) For concrete pry-out failure and concrete edge failure see EN 1992-4: 2018
(3) No performance assessed

Table C16: Displacements under shear loads for seismic loading for Hilti metal expansion anchor HST and HST-R, performance category C2

			M8	M10	M12	M16	M20	M24
HST and HST-R								
Displacement DLS	$\delta_{V,C2(DLS)}$	[mm]	(1)	4,2	5,3	5,7	(1)	(1)
Displacement ULS	$\delta_{V,C2(ULS)}$	[mm]	(1)	7,5	7,9	8,9	(1)	(1)

(1) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	
Performances Characteristic tension resistance and displacements under tension loads for performance category C2	**Annex C21**

Table C17: Characteristic shear resistance for seismic loading for Hilti metal expansion anchor HST3 and HST3-R, performance category C2

			M8	M10	M12	M16	M20	M24
Steel failure								
HST3								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(3)
Characteristic resistance	$V_{Rk,s,C2}$	[kN]	9,5	16,1	26,1	42,4	66,9	(3)
Characteristic resistance using Filling Set	$V_{Rk,s,C2}$	[kN]	9,9	19,0	28,6	48,5	84,3	(3)
Partial safety factor	$\gamma_{Ms,C2}$ (1)	[-]	1,25					(3)
Effective embedment depth	$h_{ef,1}$	[mm]	(3)	(3)	50-69	(3)	(3)	(3)
Characteristic resistance	$V_{Rk,s,C2}$	[kN]	(3)	(3)	15,6	(3)	(3)	(3)
Partial safety factor	$\gamma_{Ms,C2}$ (1)	[-]	1,25					(3)
HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(3)
Characteristic resistance	$V_{Rk,s,C2}$	[kN]	8,1	15,7	22,4	42,6	49,5	(3)
Characteristic resistance using Filling Set	$V_{Rk,s,C2}$	[kN]	9,9	17,2	27,6	42,5	67,4	(3)
Partial safety factor	$\gamma_{Ms,C2}$ (1)	[-]	1,25					(3)
Concrete pry-out failure (2)								
HST3 and HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(3)
Effective embedment depth	$h_{ef,1}$	[mm]	(3)	(3)	50-69	(3)	(3)	(3)
Installation safety factor	γ_{inst}	[-]	1,00					(3)
Concrete edge failure (2)								
HST3 and HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(3)
Effective embedment depth	$h_{ef,1}$	[mm]	(3)	(3)	50-69	(3)	(3)	(3)
Installation safety factor	γ_{inst}	[-]	1,00					(3)

(1) In absence of other national regulations
(2) For concrete cone failure and splitting failure see EN 1992-4: 2018
(3) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	
Performances Characteristic shear resistance for performance category C2	**Annex C22**

Table C18: Displacements under shear loads for seismic loading for Hilti metal expansion anchor HST3 and HST3-R, performance category C2

			M8	M10	M12	M16	M20	M24
HST3								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(1)
Displacement DLS	$\delta_{V,C2(DLS)}$	[mm]	3,4	4,0	4,6	4,8	5,2	(1)
Displacement DLS using Filling Set	$\delta_{V,C2(DLS)}$	[mm]	1,4	1,6	2,5	1,7	1,9	(1)
Displacement ULS	$\delta_{V,C2(ULS)}$	[mm]	4,9	6,2	8,1	8,2	10,0	(1)
Displacement ULS using Filling Set	$\delta_{V,C2(ULS)}$	[mm]	4,3	4,4	7,2	3,9	5,3	(1)
Effective embedment depth	$h_{ef,1}$	[mm]	(1)	(1)	50-69	(1)	(1)	(1)
Displacement DLS	$\delta_{V,C2(DLS)}$	[mm]	(1)	(1)	5,2	(1)	(1)	(1)
Displacement ULS	$\delta_{V,C2(ULS)}$	[mm]	(1)	(1)	8,4	(1)	(1)	(1)
HST3-R								
Effective embedment depth	$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	(1)
Displacement DLS	$\delta_{V,C2(DLS)}$	[mm]	3,5	5,0	6,0	5,8	3,9	(1)
Displacement DLS using Filling Set	$\delta_{V,C2(DLS)}$	[mm]	1,6	1,6	2,0	1,9	2,2	(1)
Displacement ULS	$\delta_{V,C2(ULS)}$	[mm]	7,5	9,1	10,1	12,3	7,0	(1)
Displacement ULS using Filling Set	$\delta_{V,C2(ULS)}$	[mm]	5,0	7,6	6,8	4,7	5,8	(1)

(1) No performance assessed

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R

Performances
Displacements under shear loads for performance category C2

Annex C23

Table C19: Characteristic tension resistance under fire exposure for Hilti metal expansion anchor HST, HST-R and HST-HCR in cracked and non-cracked concrete

			M8	M10	M12	M16	M20 (1)	M24 (1)
Steel failure								
HST								
Characteristic resistance	R30	$N_{Rk,s,fi}$ [kN]	0,9	2,5	5,0	9,0	15,0	20,0
	R60	$N_{Rk,s,fi}$ [kN]	0,7	1,5	3,5	6,0	10,0	15,0
	R90	$N_{Rk,s,fi}$ [kN]	0,6	1,0	2,0	3,5	6,0	8,0
	R120	$N_{Rk,s,fi}$ [kN]	0,5	0,7	1,0	2,0	3,5	5,0
HST-R and HST HCR								
Characteristic resistance	R30	$N_{Rk,s,fi}$ [kN]	4,9	11,8	17,2	32,0	49,9	71,9
	R60	$N_{Rk,s,fi}$ [kN]	3,6	8,4	12,2	22,8	35,5	51,2
	R90	$N_{Rk,s,fi}$ [kN]	2,4	5,0	7,3	13,5	21,1	30,4
	R120	$N_{Rk,s,fi}$ [kN]	1,7	3,3	4,8	8,9	13,9	20,0
Pull-out failure								
HST								
Characteristic resistance in concrete ≥ C20/25	R30	$N_{Rk,p,fi}$ [kN]	1,3	2,3	3,0	5,0	7,5	10,0
	R60	$N_{Rk,p,fi}$ [kN]						
	R90	$N_{Rk,p,fi}$ [kN]						
	R120	$N_{Rk,p,fi}$ [kN]	1,0	1,8	2,4	4,0	6,0	8,0
HST-R and HST-HCR								
Characteristic resistance in concrete ≥ C20/25	R30	$N_{Rk,p,fi}$ [kN]	1,3	2,3	3,0	6,3	7,5	10,0
	R60	$N_{Rk,p,fi}$ [kN]						
	R90	$N_{Rk,p,fi}$ [kN]						
	R120	$N_{Rk,p,fi}$ [kN]	1,0	1,8	2,4	5,0	6,0	8,0

(1) Only HST and HST-R

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi}$ = 1,0 is recommended.

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex C24**
Performances Characteristic values of resistance under tension loading under fire exposure in cracked and non-cracked concrete	

Table C19 continued

				M8	M10	M12	M16	M20 (1)	M24 (1)
Concrete cone failure									
HST, HST-R and HST-HCR									
Characteristic resistance in concrete ≥ C20/25	R30	$N^0_{Rk,c,fi}$	[kN]	2,7	5,0	7,4	11,0	18,5	31,4
	R60	$N^0_{Rk,c,fi}$	[kN]						
	R90	$N^0_{Rk,c,fi}$	[kN]						
	R120	$N^0_{Rk,c,fi}$	[kN]	2,2	4,0	5,9	8,8	14,8	25,2
Spacing		$s_{cr,N}$	[mm]	4 h_{ef}					
		s_{min}	[mm]	40	55	60	70	100	125
Edge distance		$c_{cr,N}$	[mm]	2 h_{ef}					
		c_{min}	[mm]	Fire attack from one side: 2 h_{ef} Fire attack from more than one side: ≥ 300					

(1) Only HST and HST-R

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi}$ = 1,0 is recommended.

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex C25**
Performances Characteristic values of resistance under tension loading under fire exposure in cracked and non-cracked concrete	

Table C20: Characteristic tension resistance under fire exposure for Hilti metal expansion anchor HST3 and HST3-R in cracked and non-cracked concrete

				M8	M10	M12	M16	M20	M24
Steel failure									
HST3									
Effective embedment depth		$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	0,9	2,4	5,2	9,7	15,2	21,9
	R60	$N_{Rk,s,fi}$	[kN]	0,8	1,8	3,7	6,8	10,6	15,3
	R90	$N_{Rk,s,fi}$	[kN]	0,7	1,2	2,1	3,9	6,0	8,7
	R120	$N_{Rk,s,fi}$	[kN]	0,6	0,9	1,3	2,4	3,8	5,4
HST3-R									
Effective embedment depth		$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	4,9	11,8	17,1	31,9	49,8	71,8
	R60	$N_{Rk,s,fi}$	[kN]	3,6	8,4	12,2	22,8	35,5	51,2
	R90	$N_{Rk,s,fi}$	[kN]	2,4	5,0	7,3	13,6	21,2	30,6
	R120	$N_{Rk,s,fi}$	[kN]	1,7	3,3	4,8	9,0	14,1	20,3
HST3									
Effective embedment depth		$h_{ef,1}$	[mm]	(1)	40-59	50-69	65-84	(1)	(1)
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	(1)	1,5	2,3	4,4	(1)	(1)
	R60	$N_{Rk,s,fi}$	[kN]	(1)	1,2	1,7	3,2	(1)	(1)
	R90	$N_{Rk,s,fi}$	[kN]	(1)	0,9	1,1	2,1	(1)	(1)
	R120	$N_{Rk,s,fi}$	[kN]	(1)	0,8	0,8	1,5	(1)	(1)
HST3-R									
Effective embedment depth		$h_{ef,1}$	[mm]	(1)	40-59	50-69	65-84	(1)	(1)
Characteristic resistance	R30	$N_{Rk,s,fi}$	[kN]	(1)	5,2	9,1	16,9	(1)	(1)
	R60	$N_{Rk,s,fi}$	[kN]	(1)	3,7	6,8	12,6	(1)	(1)
	R90	$N_{Rk,s,fi}$	[kN]	(1)	2,5	4,5	8,4	(1)	(1)
	R120	$N_{Rk,s,fi}$	[kN]	(1)	2,0	3,3	6,2	(1)	(1)

(1) No performance assessed

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi}$ = 1,0 is recommended.

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	
Performances Characteristic values of resistance under tension loading under fire exposure in cracked and non-cracked concrete	**Annex C26**

Table C20 continued

				M8	M10	M12	M16	M20	M24
Pull-out failure									
HST3 and HST3-R									
Effective embedment depth		$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Characteristic resistance in concrete ≥ C20/25	R30	$N_{Rk,p,fi}$	[kN]	1,9	3,0	5,0	7,1	9,1	12,6
	R60	$N_{Rk,p,fi}$	[kN]						
	R90	$N_{Rk,p,fi}$	[kN]						
	R120	$N_{Rk,p,fi}$	[kN]	1,5	2,4	4,0	5,6	7,3	10,1
HST3 and HST3-R									
Effective embedment depth		$h_{ef,1}$	[mm]	(1)	40-59	50-69	65-84	(1)	(1)
Characteristic resistance in concrete ≥ C20/25	R30	$N_{Rk,p,fi}$	[kN]	(1)	2,3	3,2	4,7	(1)	(1)
	R60	$N_{Rk,p,fi}$	[kN]						
	R90	$N_{Rk,p,fi}$	[kN]						
	R120	$N_{Rk,p,fi}$	[kN]	(1)	1,8	2,5	3,8	(1)	(1)

(1) No performance assessed

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi}$ = 1,0 is recommended.

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex C27**
Performances Characteristic values of resistance under tension loading under fire exposure in cracked and non-cracked concrete	

Table C20 continued

				M8	M10	M12	M16	M20	M24
Concrete cone failure									
HST3 and HST3-R									
Effective embedment depth		$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Characteristic resistance in concrete ≥ C20/25	R30	$N^0_{Rk,c,fi}$	[kN]	2,7	5,0	7,4	12,0	18,5	31,4
	R60	$N^0_{Rk,c,fi}$	[kN]						
	R90	$N^0_{Rk,c,fi}$	[kN]						
	R120	$N^0_{Rk,c,fi}$	[kN]	2,2	4,0	5,9	9,6	14,8	25,2
Spacing		$s_{cr,N}$	[mm]	4 h_{ef}					
		s_{min}	[mm]	35	40	50	65	90	125
Edge distance		$c_{cr,N}$	[mm]	2 h_{ef}					
		c_{min}	[mm]	Fire attack from one side: 2 h_{ef} Fire attack from more than one side: ≥ 300					
HST3 and HST3-R									
Effective embedment depth		$h_{ef,1}$	[mm]	(1)	40-59	50-69	65-84	(1)	(1)
Characteristic resistance in concrete ≥ C20/25	R30	$N^0_{Rk,c,fi}$	[kN]	(1)	1,8	3,2	6,1	(1)	(1)
	R60	$N^0_{Rk,c,fi}$	[kN]						
	R90	$N^0_{Rk,c,fi}$	[kN]						
	R120	$N^0_{Rk,c,fi}$	[kN]	(1)	1,5	2,5	4,9	(1)	(1)
Spacing		$s_{cr,N}$	[mm]	(1)	4 h_{ef}			(1)	(1)
		s_{min}	[mm]	(1)	40	50	65	(1)	(1)
Edge distance		$c_{cr,N}$	[mm]	(1)	2 h_{ef}			(1)	(1)
		c_{min}	[mm]	Fire attack from one side: 2 h_{ef} Fire attack from more than one side: ≥ 300					

(1) No performance assessed

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi}$ = 1,0 is recommended.

Table C21: Characteristic shear resistance under fire exposure for Hilti metal expansion anchor HST, HST-R and HST-HCR in cracked and non-cracked concrete

				M8	M10	M12	M16	M20 (1)	M24 (1)
Steel failure without lever arm									
HST									
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	0,9	2,5	5,0	9,0	15,0	20,0
	R60	$V_{Rk,s,fi}$	[kN]	0,7	1,5	3,5	6,0	10,0	15,0
	R90	$V_{Rk,s,fi}$	[kN]	0,6	1,0	2,0	3,5	6,0	8,0
	R120	$V_{Rk,s,fi}$	[kN]	0,5	0,7	1,0	2,0	3,5	5,0
HST-R and HST HCR									
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	4,9	11,8	17,2	32,0	49,9	71,9
	R60	$V_{Rk,s,fi}$	[kN]	3,6	8,4	12,2	22,8	35,5	51,2
	R90	$V_{Rk,s,fi}$	[kN]	2,4	5,0	7,3	13,5	21,1	30,4
	R120	$V_{Rk,s,fi}$	[kN]	1,7	3,3	4,8	8,9	13,9	20,0
Steel failure with lever arm									
HST									
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	1,0	3,3	8,1	20,6	40,2	69,5
	R60	$M^0_{Rk,s,fi}$	[Nm]	0,8	2,4	5,7	14,4	28,1	48,6
	R90	$M^0_{Rk,s,fi}$	[Nm]	0,7	1,6	3,2	8,2	16,0	27,7
	R120	$M^0_{Rk,s,fi}$	[Nm]	0,6	1,2	2,0	5,1	9,9	17,2
HST-R and HST HCR									
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	5,0	15,2	26,6	67,7	132,3	228,6
	R60	$M^0_{Rk,s,fi}$	[Nm]	3,7	10,8	19,0	48,2	94,1	162,6
	R90	$M^0_{Rk,s,fi}$	[Nm]	2,4	6,4	11,3	28,6	55,9	96,6
	R120	$M^0_{Rk,s,fi}$	[Nm]	1,8	4,2	7,4	18,9	36,8	63,7

(1) Only HST and HST-R

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi}$ = 1,0 is recommended.

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	
Performances Characteristic values of resistance under shear loading under fire exposure in cracked and non-cracked concrete	**Annex C29**

Table C21 continued

				M8	M10	M12	M16	M20 (1)	M24 (1)
Concrete pry-out failure									
HST, HST-R and HST-HCR									
Pry-out factor		k_8	[-]	2,00	2,00	2,20	2,50	2,50	2,50
Characteristic resistance in concrete ≥ C20/25	R30	$V_{Rk,cp,fi}$	[kN]	5,4	10,0	16,0	27,2	49,4	84,5
	R60	$V_{Rk,cp,fi}$	[kN]						
	R90	$V_{Rk,cp,fi}$	[kN]						
	R120	$V_{Rk,cp,fi}$	[kN]	4,4	8,0	12,9	21,7	39,6	67,5
Concrete edge failure									
HST, HST-R and HST-HCR									
The initial value $V^0_{Rk,c,fi}$ of the characteristic resistance in concrete C20/25 to C50/60 under fire exposure may be determined by: $V^0_{Rk,c,fi} = 0,25 \times V^0_{Rk,c}$ (≤ R90) $V^0_{Rk,c,fi} = 0,20 \times V^0_{Rk,c}$ (R120) with $V^0_{Rk,c}$ initial value of the characteristic resistance in cracked concrete C20/25 under normal temperature.									

(1) Only HST and HST-R

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi} = 1,0$ is recommended.

Table C22: Characteristic shear resistance under fire exposure for Hilti metal expansion anchor HST3 and HST3-R in cracked and non-cracked concrete

				M8	M10	M12	M16	M20	M24
Steel failure without lever arm									
HST3									
Effective embedment depth		$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	0,9	2,4	5,2	9,7	15,2	21,9
	R60	$V_{Rk,s,fi}$	[kN]	0,8	1,8	3,7	6,8	10,6	15,3
	R90	$V_{Rk,s,fi}$	[kN]	0,7	1,2	2,1	3,9	6,0	8,7
	R120	$V_{Rk,s,fi}$	[kN]	0,6	0,9	1,3	2,4	3,8	5,4
HST3-R									
Effective embedment depth		$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	4,9	11,8	17,1	31,9	49,8	71,8
	R60	$V_{Rk,s,fi}$	[kN]	3,6	8,4	12,2	22,8	35,5	51,2
	R90	$V_{Rk,s,fi}$	[kN]	2,4	5,0	7,3	13,6	21,2	30,6
	R120	$V_{Rk,s,fi}$	[kN]	1,7	3,3	4,8	9,0	14,1	20,3
HST3									
Effective embedment depth		$h_{ef,1}$	[mm]	(1)	40-59	50-69	65-84	(1)	(1)
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	(1)	1,5	2,3	4,4	(1)	(1)
	R60	$V_{Rk,s,fi}$	[kN]	(1)	1,2	1,7	3,2	(1)	(1)
	R90	$V_{Rk,s,fi}$	[kN]	(1)	0,9	1,1	2,1	(1)	(1)
	R120	$V_{Rk,s,fi}$	[kN]	(1)	0,8	0,8	1,5	(1)	(1)
HST3-R									
Effective embedment depth		$h_{ef,1}$	[mm]	(1)	40-59	50-69	65-84	(1)	(1)
Characteristic resistance	R30	$V_{Rk,s,fi}$	[kN]	(1)	5,2	9,1	16,9	(1)	(1)
	R60	$V_{Rk,s,fi}$	[kN]	(1)	3,7	6,8	12,6	(1)	(1)
	R90	$V_{Rk,s,fi}$	[kN]	(1)	2,5	4,5	8,4	(1)	(1)
	R120	$V_{Rk,s,fi}$	[kN]	(1)	2,0	3,3	6,2	(1)	(1)

(1) No performance assessed

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi}$ = 1,0 is recommended.

Hilti metal expansion anchor HST, HST-R, HST-HCR, HST3, HST3-R	**Annex C31**
Performances Characteristic values of resistance under shear loading under fire exposure in cracked and non-cracked concrete	

Table C22 continued

				M8	M10	M12	M16	M20	M24
Steel failure with lever arm									
HST3									
Effective embedment depth		$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	0,9	3,1	8,1	20,6	40,2	69,5
	R60	$M^0_{Rk,s,fi}$	[Nm]	0,8	2,4	5,7	14,4	28,1	48,6
	R90	$M^0_{Rk,s,fi}$	[Nm]	0,7	1,6	3,2	8,2	16,0	27,7
	R120	$M^0_{Rk,s,fi}$	[Nm]	0,6	1,2	2,0	5,1	10,0	17,2
HST3-R									
Effective embedment depth		$h_{ef,2}$	[mm]	47-90	60-100	70-125	85-160	101-180	125
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	5,0	15,2	26,6	67,6	132,0	228,2
	R60	$M^0_{Rk,s,fi}$	[Nm]	3,7	10,8	19,0	48,2	94,1	162,7
	R90	$M^0_{Rk,s,fi}$	[Nm]	2,4	6,5	11,3	28,8	56,3	97,2
	R120	$M^0_{Rk,s,fi}$	[Nm]	1,8	4,3	7,5	19,1	37,3	64,5
HST3									
Effective embedment depth		$h_{ef,1}$	[mm]	(1)	40-59	50-69	65-84	(1)	(1)
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	(1)	2,0	3,6	9,3	(1)	(1)
	R60	$M^0_{Rk,s,fi}$	[Nm]	(1)	1,6	2,7	6,9	(1)	(1)
	R90	$M^0_{Rk,s,fi}$	[Nm]	(1)	1,2	1,8	4,5	(1)	(1)
	R120	$M^0_{Rk,s,fi}$	[Nm]	(1)	1,0	1,3	3,3	(1)	(1)
HST3-R									
Effective embedment depth		$h_{ef,1}$	[mm]	(1)	40-59	50-69	65-84	(1)	(1)
Characteristic resistance	R30	$M^0_{Rk,s,fi}$	[Nm]	(1)	6,7	14,1	35,9	(1)	(1)
	R60	$M^0_{Rk,s,fi}$	[Nm]	(1)	4,8	10,5	26,8	(1)	(1)
	R90	$M^0_{Rk,s,fi}$	[Nm]	(1)	3,2	7,0	17,7	(1)	(1)
	R120	$M^0_{Rk,s,fi}$	[Nm]	(1)	2,6	5,2	13,2	(1)	(1)

(1) No performance assessed

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi}$ = 1,0 is recommended.

Table C22 continued

					M8	M10	M12	M16	M20	M24
Concrete pry-out failure										
HST3 and HST3-R										
Effective embedment depth		$h_{ef,2}$	[mm]		47-90	60-100	70-125	85-160	101-180	125
Pry-out factor		k_8	[-]		2,62	2,67	2,78	3,41	3,20	2,50
Characteristic resistance in concrete ≥ C20/25	R30	$V_{Rk,cp,fi}$	[kN]		7,0	13,0	20,7	40,8	37,0	62,8
	R60	$V_{Rk,cp,fi}$	[kN]							
	R90	$V_{Rk,cp,fi}$	[kN]							
	R120	$V_{Rk,cp,fi}$	[kN]		5,7	10,4	16,5	32,6	29,6	50,4
HST3 and HST3-R										
Effective embedment depth		$h_{ef,1}$	[mm]		(1)	40-59	50-69	65-84	(1)	(1)
Pry-out factor		k_8	[-]		(1)	2,67	2,78	3,41	(1)	(1)
Characteristic resistance in concrete ≥ C20/25	R30	$V_{Rk,cp,fi}$	[kN]		(1)	4,7	8,9	20,8	(1)	(1)
	R60	$V_{Rk,cp,fi}$	[kN]							
	R90	$V_{Rk,cp,fi}$	[kN]							
	R120	$V_{Rk,cp,fi}$	[kN]		(1)	3,8	7,1	16,7	(1)	(1)
Concrete edge failure										
HST3 and HST3-R										
The initial value $V^0_{Rk,c,fi}$ of the characteristic resistance in concrete C20/25 to C50/60 under fire exposure may be determined by: $V^0_{Rk,c,fi} = 0,25 \times V^0_{Rk,c}$ (≤ R90) $V^0_{Rk,c,fi} = 0,20 \times V^0_{Rk,c}$ (R120) with $V^0_{Rk,c}$ initial value of the characteristic resistance in cracked concrete C20/25 under normal temperature.										

(1) No performance assessed

In absence of other national regulations the partial safety factor for resistance under fire exposure $\gamma_{M,fi} = 1,0$ is recommended.

Performances
Characteristic values of resistance under shear loading under fire exposure in cracked and non-cracked concrete

Annex C33

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