Designated according to The Construction Products (Amendment etc.) (EU Exit) Regulations 2020

UK Technical Assessment	UKTA-0836-22/6573 of 14/04/2023
Technical Assessment Body issuing the UK Technical Assessment:	British Board of Agrément
Trade name of the construction product:	Injection System Hilti HIT-HY 200-R V3 with HIT-Z / HIT-Z-F / HIT-Z-R
Product family to which the construction product belongs:	Fixings
Manufacturer:	Hilti Corporation Feldkircherstrasse 100, 9494 Schaan Liechtenstein
Manufacturing plant(s):	Hilti Plants
This UK Technical Assessment contains:	21 pages including 3 Annexes which form an integral part of this assessment
This UK Technical Assessment is issued in accordance with The Construction Products (Amendment etc.) (EU Exit) Regulations 2020 on the basis of:	UKAD 330499-01-0601 *Bonded fasteners for use in concrete*

1. Technical description of the product

The injection system Hilti HIT-HY 200-R V3 with HIT-Z / HIT-Z-F / HIT-Z-R is a bonded expansion fastener consisting of a foil pack with injection mortar Hilti HIT-HY 200-R V3 and an anchor rod (including nut and washer) according to Annex A2. The anchor rod is placed into a drill hole filled with injection mortar. The load transfer is realised by mechanical interlock of several cones in the bonding mortar and then via a combination of bonding and friction forces in the base material (concrete). The product description is given in Annex A.

2. Specification of the intended use(s) in accordance with the applicable UK Assessment Document (hereinafter UKAD)

The performances given in Section 3 are only valid if the anchor is used in compliance with the specifications and conditions given in Annex B.

The verifications and assessment methods on which this UK Technical Assessment is based lead to the assumption of a working life of the anchor of at least 50 and/or 100 years. The indications given on the working life cannot be interpreted as a guarantee given by the producer, but are to be regarded only as a means for choosing the right products in relation to the expected economically reasonable working life of the works.

3. Performance of the product and references to the methods used for its assessment

3.1. Mechanical resistance and stability (BWR 1)

Essential characteristic	Performance
Characteristic resistance to tension load (static and quasi-static loading)	See Annex C1, B2 – B3
Characteristic resistance to shear load (static and quasi-static loading)	See Annex C2
Displacements under short-term and long-term loading	See Annex C3
Characteristic resistance and displacements for seismic performance categories C1 and C2	See Annex C4 – C6

3.2. Safety in case of fire (BWR 2)

Not relevant.

3.3. Health, hygiene and the environment (BWR 3)

Essential characteristic	Performance
Content, emission and/or release of dangerous substances	No performance assessed

3.4. Safety and accessibility in use (BWR 4)

Not relevant.

3.5. Protection against noise (BWR 5)

Not relevant.

3.6. Energy economy and heat retention (BWR 6)

Not relevant.

3.7. Sustainable use of natural resources (BWR 7)

No performance assessed.

4. Assessment and verification of constancy of performance (hereinafter AVCP) system applied

4.1. System of assessment and verification of constancy of performance

According to UKAD No. 330499-01-0601 and Annex V of the Construction Products Regulation (Regulation (EU) 305/2011) as brought into UK law and amended, the system of assessment and verification of constancy of performance (AVCP) 1 applies.

5. Technical details necessary for the implementation of the AVCP system, as provided for in the applicable UKAD

Technical details necessary for the implementation of the AVCP system are laid down in the control plan deposited with the British Board of Agrément and made available to the UK Approved Bodies involved in the conformity attestation process.

5.1. UKCA marking for the product/ system must contain the following information:

- Identification number of the Approved Body
- Name/address of the manufacturer of the product/ system
- Marking with intention of clarification of intended use
- Date of marking
- Number of certificate of constancy of performance (where applicable)
- UKTA number.

On behalf of the British Board of Agrément 	
Date of Issue: 14 April 2023	**Hardy Giesler** Chief Executive Officer

British Board of Agrément,
1st Floor Building 3,
Hatters Lane,
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WD18 8YG

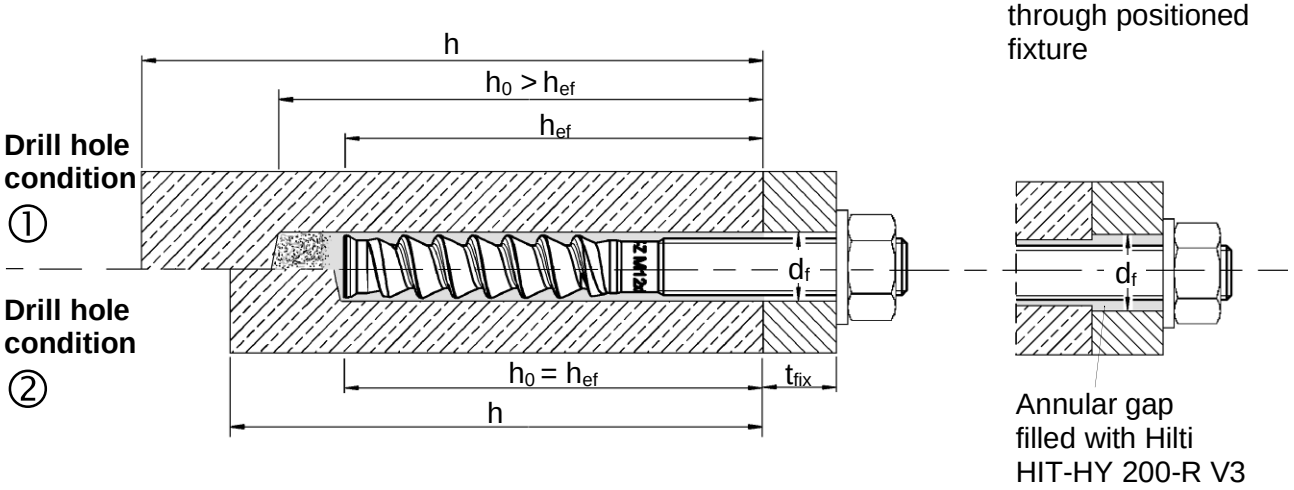
Installed condition

Figure A1:

HIT-Z, HIT-Z-F, HIT-Z-R

Pre-setting:
Install fastener before positioning fixture

Through-setting:
Install fastener through positioned fixture



Drill hole condition ① → non-cleaned drill hole
Drill hole condition ② → drilling dust is removed

Injection system Hilti HIT-HY 200-R V3 with HIT-Z / HIT-Z-F / HIT-Z-R	**Annex A1**
Product description Installed condition	

Product description: Injection mortar and steel elements

Injection mortar Hilti HIT-HY 200-R V3: Hybrid system with aggregate
330 ml and 500 ml

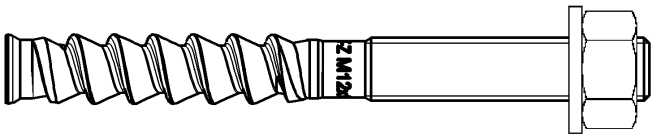
Marking:

HILTI HIT
HY 200-R V3
Production number and production line
Expiry date mm/yyyy

Product name: “Hilti HIT-HY 200-R V3”

Static mixer Hilti HIT-RE-M

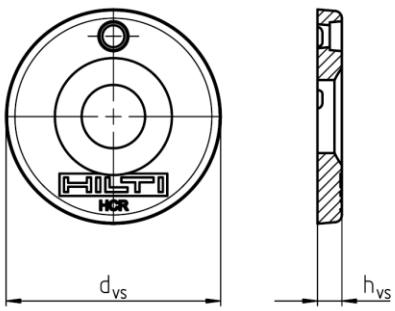
Steel elements



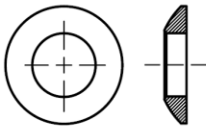
Hilti fastener: HIT-Z and HIT-Z-R: M8 to M20
Hilti fastener: HIT-Z-F: M16 and M20

Hilti Filling Set to fill the annular gap between fastener and fixture

Filling washer



Spherical washer



Lock nut

Hilti Filling Set			M16	M20
Diameter of filling washer	d_{VS}	[mm]	52	60
Thickness of filling washer	h_{VS}	[mm]	6	
Thickness of Hilti Filling Set	h_{fS}	[mm]	11	13

Injection system Hilti HIT-HY 200-R V3 with HIT-Z / HIT-Z-F / HIT-Z-R

Product description
Injection mortar / Static mixer / Steel elements / Filling set

Annex A2

Table A1: Materials

Designation	Material
Metal parts made of zinc coated steel	
Fastener HIT-Z	For ≤ M12: f_{uk} = 650 N/mm², f_{yk} = 520 N/mm², For M16: f_{uk} = 610 N/mm², f_{yk} = 490 N/mm², For M20: f_{uk} = 595 N/mm², f_{yk} = 480 N/mm², Elongation at fracture (l_0=5d) > 8% ductile Electroplated zinc coated ≥ 5 μm
Washer	Electroplated zinc coated ≥ 5 μm
Nut	Strength class of nut adapted to strength class of fastener Electroplated zinc coated ≥ 5 μm
Hilti Filling Set	Filling washer: Electroplated zinc coated ≥ 5 μm Spherical washer: Electroplated zinc coated ≥ 5 μm Lock nut: Electroplated zinc coated ≥ 5 μm
Metal parts made of multilayer coated steel	
Fastener HIT-Z-F	For M16: f_{uk} = 610 N/mm², f_{yk} = 490 N/mm², For M20: f_{uk} = 595 N/mm², f_{yk} = 480 N/mm², Elongation at fracture (l_0=5d) > 8% ductile; Multilayer coating, ZnNi-galvanized according to DIN 50979:2008-07
Washer	Multilayer coating, ZnNi-galvanized according to DIN 50979:2008-07
Nut	Multilayer coating, ZnNi-galvanized according to DIN 50979:2008-07
Hilti Filling Set	Filling washer: hot dip galvanized ≥ 45 μm Spherical washer: hot dip galvanized ≥ 45 μm Lock nut: hot dip galvanized ≥ 45 μm
Metal parts made of stainless steel Corrosion resistance Class III according to EN 1993-1-4:2006+A2:2020	
Fastener HIT-Z-R	For ≤ M12: f_{uk} = 650 N/mm², f_{yk} = 520 N/mm², For M16: f_{uk} = 610 N/mm², f_{yk} = 490 N/mm², For M20: f_{uk} = 595 N/mm², f_{yk} = 480 N/mm², Elongation at fracture (l_0=5d) > 8% ductile **Stainless steel 1.4401, 1.4404 EN 10088-1:2014**
Washer	**Stainless steel A4 according to EN 10088-1:2014**
Nut	Strength class of nut adapted to strength class of fastener **Stainless steel 1.4401, 1.4404 EN 10088-1:2014**
Hilti Filling Set	Filling washer: stainless steel A4 according to EN 10088-1:2014 Spherical washer: stainless steel A4 according to EN 10088-1:2014 Lock nut: stainless steel A4 according to EN 10088-1:2014

Injection system Hilti HIT-HY 200-R V3 with HIT-Z / HIT-Z-F / HIT-Z-R	**Annex A3**
Product description Materials	

Specifications of intended use

Fastenings subject to:

- Static and quasi static loading
  - HIT-Z and HIT-Z-R size M8 to M20. HIT-Z-F sizes M16 and M20
- Seismic performance category:
  - Seismic C1: HIT-Z, HIT-Z-R sizes M8 to M20, HIT-Z-F sizes M16 and M20 in hammer drilled holes.
  - Seismic C2: HIT-Z, HIT-Z-R sizes M12 to M20, HIT-Z-F sizes M16 and M20 in hammer drilled holes.

Base material:

- Compacted reinforced or unreinforced normal weight concrete without fibres according to EN 206:2013+A2:2021.
- Strength classes C20/25 to C50/60 according to EN 206:2013+A2:2021.
- Cracked and uncracked concrete.

Temperature in the base material:

- At installation
  +5 °C to +40 °C
- In-service
  Temperature range I: -40 °C to +40 °C
  (maximum long term temperature +24 °C and maximum short term temperature +40 °C)
  Temperature range II: -40 °C to +80 °C
  (maximum long term temperature +50 °C and maximum short term temperature +80 °C)
  Temperature range III: -40 °C to +120 °C
  (maximum long term temperature +72 °C and maximum short term temperature +120 °C)

Use conditions (Environmental conditions):

- Structures subject to dry internal conditions (all materials).
- For all other conditions according to EN 1993-1-4:2006+A2:2020 and corresponding to corrosion resistance class shown in Table A2 Annex A3 (stainless steels).

Design:

- Fastenings are designed under the responsibility of an engineer experienced in fastenings and concrete work.
- Verifiable calculation notes and drawings are prepared taking account of the loads to be fastened. The position of the fastener is indicated on the design drawings (e. g. position of the fastener relative to reinforcement or to supports, etc.).
- The fastenings are designed in accordance with EN 1992-4:2018 and EOTA Technical Report TR 055.

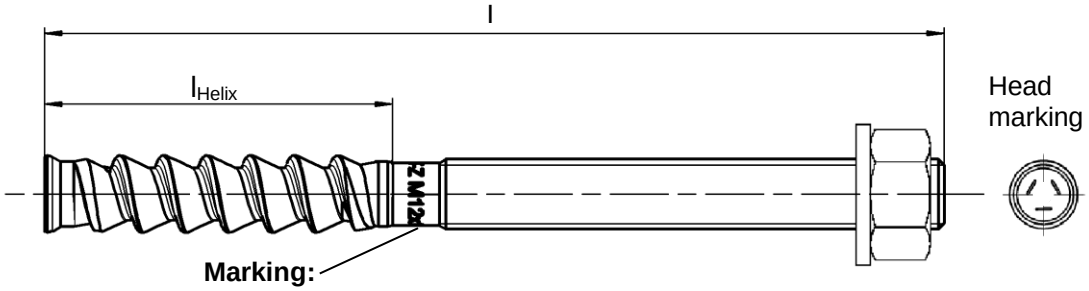
Installation:

- Concrete condition I1: Installation in dry or wet (water saturated) concrete and use in service in dry or wet concrete
- Installation direction D3: downward and horizontal and upward (e.g. overhead).
- Drilling technique: hammer drilling, diamond coring or hammer drilling with hollow drill bit TE-CD, TE-YD
- Fastener installation carried out by appropriately qualified personnel and under the supervision of the person responsible for technical matters of the site.

Injection system Hilti HIT-HY 200-R V3 with HIT-Z / HIT-Z-F / HIT-Z-R	**Annex B1**
Intended Use Specifications	

Table B1: Installation parameters HIT-Z, HIT-Z-F and HIT-Z-R

				M8	M10	M12	M16	M20
Diameter of embedded part		d	[mm]	8	10	12	16	20
Nominal drill hole diameter		d_0	[mm]	10	12	14	18	22
Length of fastener		min l	[mm]	80	95	105	155	215
		max l	[mm]	120	160	196	420	450
Length of helix		l_{Helix}	[mm]	35 or 50	50 or 60	60	96	100
Effective embedment depth		$h_{ef,min}$	[mm]	60	60	60	96	100
		$h_{ef,max}$	[mm]	100	120	144	192	220
Drill hole condition ① Minimum thickness of concrete member		h_{min}	[mm]	h_{ef} + 60 mm			h_{ef} + 100 mm	
Drill hole condition ② Minimum thickness of concrete member		h_{min}	[mm]	h_{ef} + 30 mm ≥ 100 mm			h_{ef} + 45 mm	
Maximum depth of drill hole		h_0	[mm]	h – 30 mm			h – 2 d_0	
Pre-setting: Maximum diameter of clearance hole in the fixture		d_f	[mm]	9	12	14	18	22
Through-setting: Maximum diameter of clearance hole in the fixture		d_f	[mm]	11	14	16	20	24
Maximum fixture thickness		t_{fix}	[mm]	48	87	120	303	326
Maximum fixture thickness with filling set		t_{fix}	[mm]	41	79	111	292	314
Installation torque	HIT-Z, HIT-Z-F	T_{inst}	[Nm]	10	25	40	80	150
	HIT-Z-R	T_{inst}	[Nm]	30	55	75	155	215



Marking:

Embossing "HIT-Z M…x l"	zinc coated steel
Embossing "HIT-Z-F M…x l"	multilayer coating
Embossing "HIT-Z-R M…x l“	stainless steel

Injection system Hilti HIT-HY 200-R V3 with HIT-Z / HIT-Z-F / HIT-Z-R

Intended Use
Installation parameters

Annex B2

Minimum edge distance and spacing

For the calculation of minimum spacing s_{min} and minimum edge distance c_{min} of fasteners in combination with different embedment depth and thickness of concrete member the following equation shall be fulfilled:

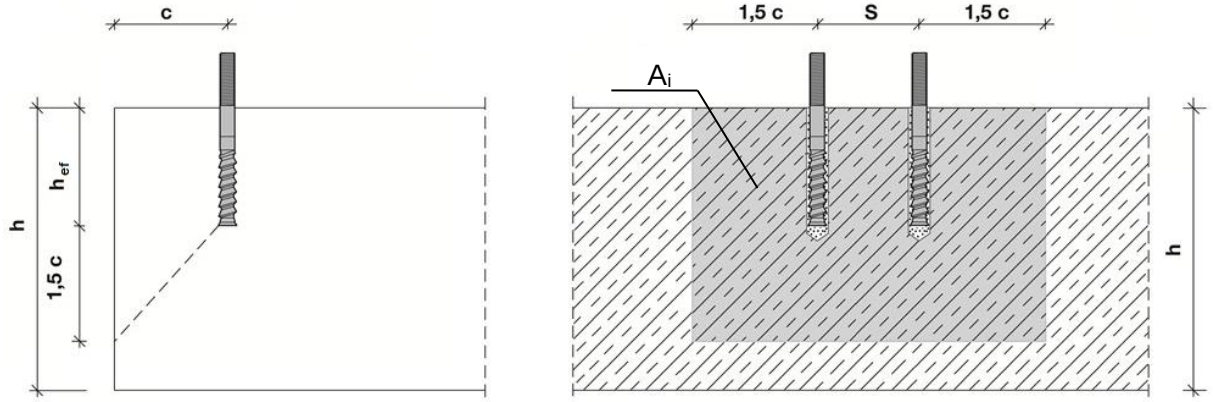
$$A_{i,req} < A_{i,ef}$$

Table B2: Required area $A_{i,req}$

HIT-Z, HIT-Z-F, HIT-Z-R			M8	M10	M12	M16	M20
Cracked concrete	$A_{i,req}$	[mm²]	19200	40800	58800	94700	148000
Non-cracked concrete	$A_{i,req}$	[mm²]	22200	57400	80800	128000	198000

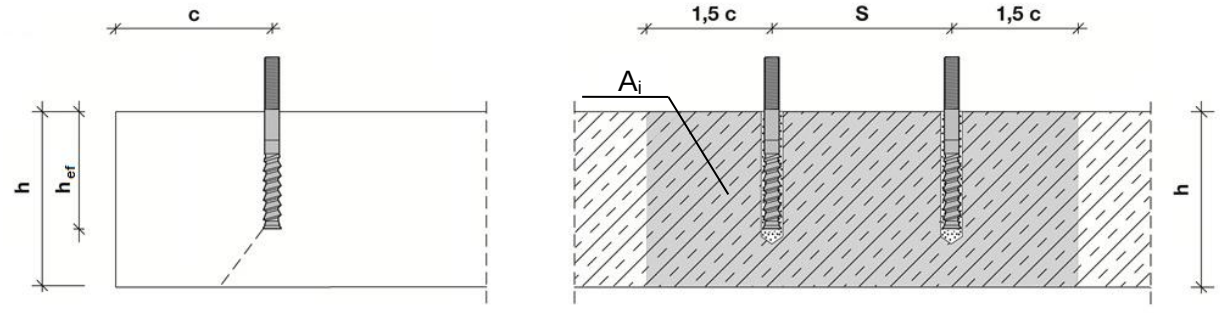
Table B3: Effective area Ai,ef

Member thickness $h > h_{ef} + 1{,}5 \cdot c$



Single fastener and group of fasteners with s > 3·c	**[mm²]**	**$A_{i,ef} = (6 \cdot c) \cdot (h_{ef} + 1{,}5 \cdot c)$**	**with c ≥ 5·d**
Group of fasteners with s ≤ 3·c	**[mm²]**	**$A_{i,ef} = (3 \cdot c + s) \cdot (h_{ef} + 1{,}5 \cdot c)$**	**with c ≥ 5·d and s ≥ 5·d**

Member thickness $h \leq h_{ef} + 1{,}5 \cdot c$



Single fastener and group of fasteners with s > 3·c	**[mm²]**	**$A_{i,ef} = (6 \cdot c) \cdot h$**	**with c ≥ 5·d**
Group of fasteners with s ≤ 3·c	**[mm²]**	**$A_{i,ef} = (3 \cdot c + s) \cdot h$**	**with c ≥ 5·d and s ≥ 5·d**

c_{min} and s_{min} in 5 mm steps

Injection system Hilti HIT-HY 200-R V3 with HIT-Z / HIT-Z-F / HIT-Z-R	**Annex B3**
Intended Use Installation parameters: member thickness, spacing and edge distances	

Table B4: Maximum working time and minimum curing time

Temperature in the base material T [1)]			Maximum working time t_{work}		Minimum curing time t_{cure}	
5 °C			**45**	**min**	**4**	**hours**
6 °C	**to**	**10 °C**	**30**	**min**	**2,5**	hours
11 °C	**to**	**20 °C**	**15**	**min**	**1,5**	hours
21 °C	**to**	**30 °C**	**9**	**min**	**1**	hours
31 °C	**to**	**40 °C**	**6**	**min**	**1**	hours

[1)] The minimum foil pack temperature is 0 °C

Table B5: Parameters of drilling and setting tools

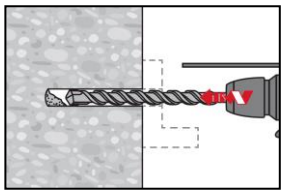
Fastener	Drill			Installation
HIT-Z / HIT-Z(-F,-R)	**Hammer drilling**		**Diamond coring**	**Piston plug**
	Drill bit	Hollow drill bit TE-CD, TE-YD		
				
Size	**d_0 [mm]**	**d_0 [mm]**	**d_0 [mm]**	**HIT-SZ**
M8	**10**	**-**	**10**	**-**
M10	**12**	**12**	**12**	**12**
M12	**14**	**14**	**14**	**14**
M16	**18**	**18**	**18**	**18**
M20	**22**	**22**	**22**	**22**

Injection system Hilti HIT-HY 200-R V3 with HIT-Z / HIT-Z-F / HIT-Z-R	**Annex B4**
Intended Use Maximum working time and minimum curing time Cleaning and setting tools	

Installation instruction

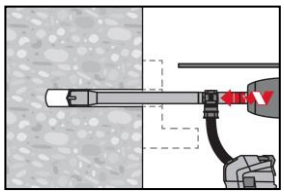
Hole drilling

a) Hammer drilling



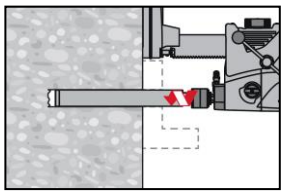
Through-setting: Drill hole through the clearance hole in the fixture to the required drilling depth with a hammer drill set in rotation-hammer mode using an appropriately sized carbide drill bit.
Pre-setting: Drill hole to the required drilling depth with a hammer drill set in rotation-hammer mode using an appropriately sized carbide drill bit.
After drilling is complete, proceed to the “injection preparation” step in the installation instruction.

b) Hammer drilling with Hilti hollow drill bit



Pre- / Through-setting: Drill hole to the required embedment depth with an appropriately sized Hilti TE-CD or TE-YD hollow drill bit with Hilti vacuum attachment. This drilling system removes the dust and cleans the drill hole during drilling when used in accordance with the user’s manual (see Annex A1 – Drill hole condition ②).
After drilling is completed, proceed to the “injection preparation” step in the installation instruction.

c) Diamond coring

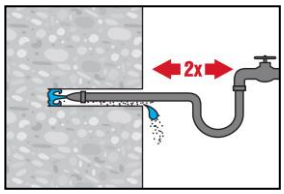


Diamond coring is permissible when suitable diamond core drilling machines and corresponding core bits are used.
Through-setting: Drill hole through the clearance hole in the fixture to the required drilling depth.
Pre-setting: Drill hole to the required embedment depth.

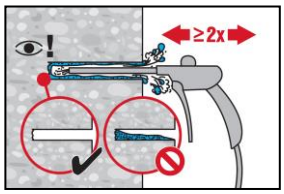
Drill hole cleaning

a) No cleaning required for hammer drilled holes.

b) Hole flushing and evacuation required for wet-drilled diamond cored holes.



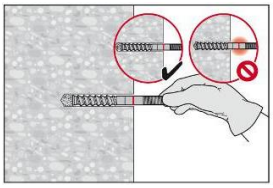
Flush 2 times from the back of the hole over the whole length until water runs clear.
Water-line pressure is sufficient.

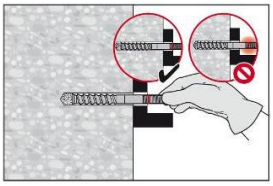


Blow 2 times from the back of the hole (if needed with nozzle extension) with oil-free compressed air (minimum 6 bar at 6 m³/h) to evacuate the water.

Injection system Hilti HIT-HY 200-R V3 with HIT-Z / HIT-Z-F / HIT-Z-R	**Annex B5**
Intended Use Installation instructions	

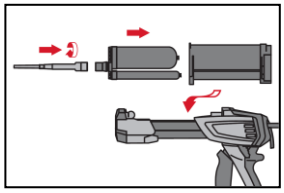
Checking of setting depth



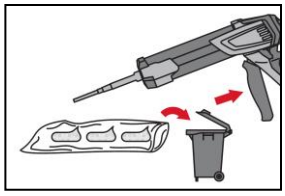


Mark the element and check the setting depth. The element must fit in the hole until the required embedment depth. If it is not possible to insert the element to the required embedment depth, remove the dust in the drill hole or drill deeper.

Injection preparation



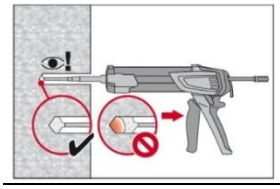
Tightly attach Hilti mixing nozzle HIT-RE-M to foil pack manifold. Do not modify the mixing nozzle.
Observe the instruction for use of the dispenser.
Check foil pack holder for proper function. Insert foil pack into foil pack holder and put holder into the dispenser.



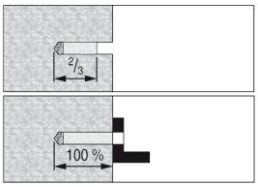
The foil pack opens automatically as dispensing is initiated. Depending on the size of the foil pack an initial amount of adhesive must be discarded. Discarded quantities are:

2 strokes	for 330 ml foil pack,
3 strokes	for 500 ml foil pack.

Inject adhesive from the back of the drill hole without forming air voids.

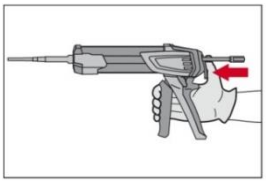


Inject the adhesive starting at the back of the hole, slowly withdrawing the mixer with each trigger pull.



Pre-setting: Fill approximately 2/3 of the drill hole.

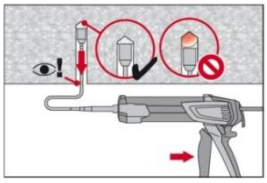
Through-setting: Fill 100% of the drill hole



After injection is completed, depressurize the dispenser by pressing the release trigger. This will prevent further adhesive discharge from the mixer.

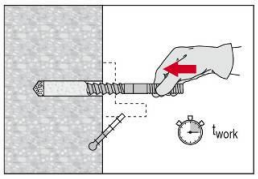
Injection system Hilti HIT-HY 200-R V3 with HIT-Z / HIT-Z-F / HIT-Z-R	**Annex B6**
Intended Use Installation instructions	

Overhead installation

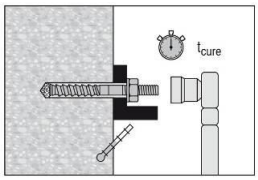


For overhead installation the injection is only possible with the aid of extensions and piston plugs. Assemble HIT-RE-M mixer, extension(s) and appropriately sized piston plug Hilti HIT-SZ (see Table B5). Insert piston plug to back of the hole and inject adhesive. During injection the piston plug will be naturally extruded out of the drill hole by the adhesive pressure.

Setting the element

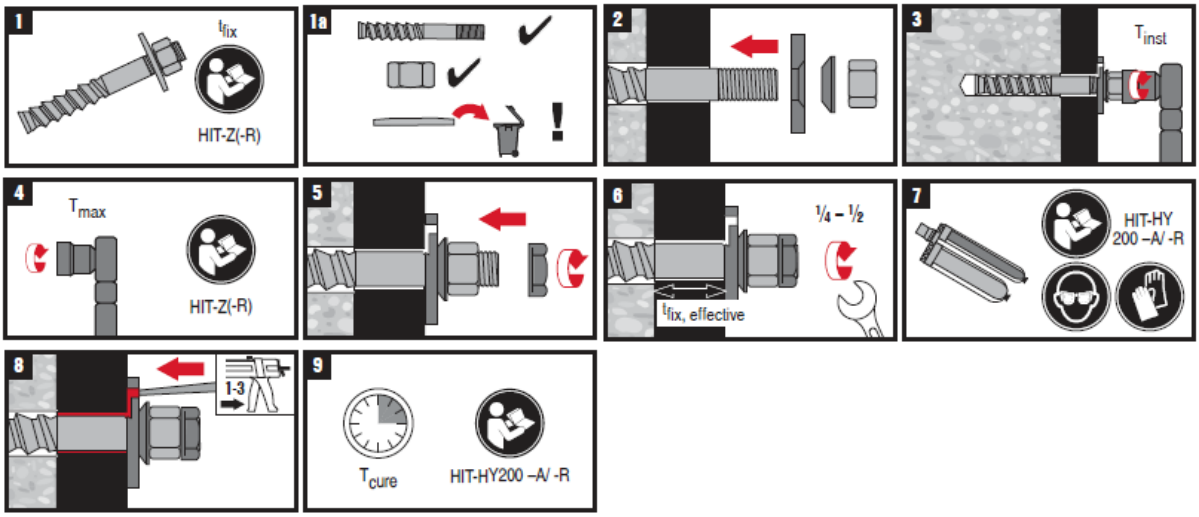


Before use, verify that the element is dry and free of oil and other contaminants.
Set element to the required embedment depth before working time t_{work} has elapsed.
The working time t_{work} is given in Table B4. After setting the element the annular gap between the fastener and the fixture (through-setting) or concrete (pre-setting) must be filled with mortar.



After required curing time t_{cure} (see Table B4) remove excess mortar.
The required installation torque T_{inst} is given in Table B1. The fastener can be loaded.

Installation with Hilti filling set

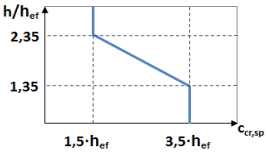


Injection system Hilti HIT-HY 200-R V3 with HIT-Z / HIT-Z-F / HIT-Z-R

Intended Use
Installation instructions

Annex B7

Table C1: Essential characteristics for HIT-Z (-F, -R), under tension load in case of static and quasi static loading

				M8	M10	M12	M16	M20
Installation factor		γ_{inst}	[-]	1,0				
Steel failure								
HIT-Z, HIT-Z-F		$N_{Rk,s}$	[kN]	24	38	55	96	146
HIT-Z-R		$N_{Rk,s}$	[kN]	24	38	55	96	146
Pull-out failure								
in uncracked concrete								
Temperature range I:	40 °C / 24 °C	$N_{Rk,p,ucr} = N_{Rk,p,ucr,100}$	[kN]	26	44	50	115	150
Temperature range II:	80 °C / 50 °C	$N_{Rk,p,ucr} = N_{Rk,p,ucr,100}$	[kN]	24	40	48	105	135
Temperature range III:	120 °C / 72 °C	$N_{Rk,p,ucr} = N_{Rk,p,ucr,100}$	[kN]	22	36	44	95	125
in cracked concrete								
Temperature range I:	40 °C / 24 °C	$N_{Rk,p,cr} = N_{Rk,p,cr,100}$	[kN]	22	40	48	105	135
Temperature range II:	80 °C / 50 °C	$N_{Rk,p,cr} = N_{Rk,p,cr,100}$	[kN]	20	36	44	95	125
Temperature range III:	120 °C / 72 °C	$N_{Rk,p,cr} = N_{Rk,p,cr,100}$	[kN]	18	32	40	85	110
Concrete cone failure								
Effective embedment depth		$h_{ef,min}$	[mm]	60	60	60	96	100
		$h_{ef,max}$	[mm]	100	120	144	192	220
Factor for uncracked concrete		$k_{ucr,N}$	[-]	11,0				
Factor for cracked concrete		$k_{cr,N}$	[-]	7,7				
Edge distance		$c_{cr,N}$	[mm]	$1,5 \cdot h_{ef}$				
Spacing		$s_{cr,N}$	[mm]	$3,0 \cdot h_{ef}$				
Splitting failure								
Edge distance $c_{cr,sp}$ [mm] for	$h / h_{ef} \geq 2,35$			$1,5 \cdot h_{ef}$				
	$2,35 > h / h_{ef} > 1,35$			$6,2 \cdot h_{ef} - 2,0 \cdot h$				
	$h / h_{ef} \leq 1,35$			$3,5 \cdot h_{ef}$				
Spacing		$s_{cr,sp}$	[mm]	$2 \cdot c_{cr,sp}$				

Injection system Hilti HIT-HY 200-R V3 with HIT-Z / HIT-Z-F / HIT-Z-R

Performances
Essential characteristics under tension load in case of static and quasi static loading

Annex C1

Table C2: Essential characteristics for HIT-Z (-F, -R) under shear load for static and quasi static loading

			M8	M10	M12	M16	M20
Installation factor	γ_{inst}	[-]	1,0				
Steel failure without lever arm							
HIT-Z, HIT-Z-F	$V^0_{Rk,s}$	[kN]	12	19	27	48	73
HIT-Z-R	$V^0_{Rk,s}$	[kN]	14	23	33	57	88
Ductility factor	k_7	[-]	1,0				
Steel failure with lever arm							
HIT-Z, HIT-Z-F	$M^0_{Rk,s}$	[Nm]	24	49	85	203	386
HIT-Z-R	$M^0_{Rk,s}$	[Nm]	24	49	85	203	386
Ductility factor	k_7	[-]	1,0				
Concrete pry-out failure							
Pry-out factor	k_8	[-]	2,47	2,47	2,92	2,56	2,56
Concrete edge failure							
Effective length of fastener	l_f	[mm]	h_{ef}				
Effective diameter of fastener	d_{nom}	[mm]	8	10	12	16	20

Injection system Hilti HIT-HY 200-R V3 with HIT-Z / HIT-Z-F / HIT-Z-R

Performances
Essential characteristics under shear load in case of static and quasi static loading

Annex C2

Table C3: Displacements under tension load for HIT-Z (-F, -R) for static and quasi static loading (1)

			M8	M10	M12	M16	M20
Uncracked concrete, Temperature range I: 40 °C / 24 °C							
Displacement	δ_{N0}	[mm/kN]	0,03	**0,03**	**0,04**	**0,05**	**0,07**
	$\delta_{N\infty}$	[mm/kN]	0,06	**0,08**	**0,10**	**0,13**	**0,17**
Uncracked concrete, Temperature range II: 80 °C / 50 °C							
Displacement	δ_{N0}	[mm/kN]	0,03	**0,04**	**0,04**	**0,06**	**0,07**
	$\delta_{N\infty}$	[mm/kN]	0,07	**0,09**	**0,11**	**0,15**	**0,18**
Uncracked concrete, Temperature range III: 120 °C / 72 °C							
Displacement	δ_{N0}	[mm/kN]	0,03	**0,04**	**0,05**	**0,06**	**0,08**
	$\delta_{N\infty}$	[mm/kN]	0,07	**0,10**	**0,12**	**0,16**	**0,20**
Cracked concrete, Temperature range I: 40 °C / 24 °C							
Displacement	δ_{N0}	[mm/kN]	0,06	**0,07**	**0,08**	**0,09**	**0,10**
	$\delta_{N\infty}$	[mm/kN]	0,21	**0,21**	**0,21**	**0,21**	**0,21**
Cracked concrete, Temperature range II: 80 °C / 50 °C							
Displacement	δ_{N0}	[mm/kN]	0,07	**0,08**	**0,08**	**0,10**	**0,11**
	$\delta_{N\infty}$	[mm/kN]	0,23	**0,23**	**0,23**	**0,23**	**0,23**
Cracked concrete, Temperature range III: 120 °C / 72 °C							
Displacement	δ_{N0}	[mm/kN]	0,07	**0,08**	**0,09**	**0,11**	**0,12**
	$\delta_{N\infty}$	[mm/kN]	0,25	**0,25**	**0,25**	**0,25**	**0,25**

(1) Calculation of the displacement

$\delta_{N0} = \delta_{N0}\text{-factor} \cdot N$; $\delta_{N\infty} = \delta_{N\infty}\text{-factor} \cdot N$; (N: applied tension load).

Table C4: Displacements under shear load for HIT-Z (-F, -R) for static and quasi static loading (1)

			M8	M10	M12	M16	M20
Displacement	δ_{V0}	[mm/kN]	0,06	0,06	0,05	0,04	0,04
	$\delta_{V\infty}$	[mm/kN]	0,09	0,08	0,08	0,06	0,06

(1) Calculation of the displacement

$\delta_{V0} = \delta_{V0}\text{-factor} \cdot V$; $\delta_{V\infty} = \delta_{V\infty}\text{-factor} \cdot V$; (V: applied shear load)

Injection system Hilti HIT-HY 200-R V3 with HIT-Z / HIT-Z-F / HIT-Z-R

Performances
Displacements in case of static and quasi-static loading

Annex C3

Table C5: Essential characteristics under tension load for HIT-Z (-F, -R) for seismic performance category C1

				M8	M10	M12	M16	M20
Installation factor		γ_{inst}	[-]	1,0				
Steel failure								
HIT-Z, HIT-Z-F		$N_{Rk,s,C1}$	[kN]	24	38	55	96	146
HIT-Z-R		$N_{Rk,s,C1}$	[kN]	24	38	55	96	146
Pull-out failure								
in cracked concrete C20/25								
Temperature range I:	40 °C / 24 °C	$N_{Rk,p,C1}$	[kN]	22	38	46	100	130
Temperature range II:	80 °C / 50 °C	$N_{Rk,p,C1}$	[kN]	20	34	42	90	115
Temperature range III:	120 °C / 72 °C	$N_{Rk,p,C1}$	[kN]	18	32	38	80	105

Table C6: Essential characteristics under shear load for HIT-Z (-F, -R) for seismic performance category C1

			M8	M10	M12	M16	M20
Factor without Hilti filling set	α_{gap}	[-]	0,5				
Factor with Hilti filling set	α_{gap}	[-]	1,0				
Steel failure							
HIT-Z, HIT-Z-F	$V_{Rk,s,C1}$	[kN]	8,5	12	16	28	45
HIT-Z-R	$V_{Rk,s,C1}$	[kN]	9,8	15	22	31	48

Injection system Hilti HIT-HY 200-R V3 with HIT-Z / HIT-Z-F / HIT-Z-R

Performances
Essential characteristics – seismic performance category C1

Annex C4

Table C7: Essential characteristics for HIT-Z (-F, -R) under tension load for seismic performance category C2

			M12	M16	M20
Installation factor	γ_{inst}	[-]	1,0		
Steel failure					
HIT-Z, HIT-Z-F	$N_{Rk,s,C2}$	[kN]	55	96	146
HIT-Z-R	$N_{Rk,s,C2}$	[kN]	55	96	146
Pull-out failure					
In cracked concrete C20/25					
Temperature range I: 40 °C / 24 °C	$N_{Rk,p,C2}$	[kN]	22	70	100
Temperature range II: 80 °C / 50 °C	$N_{Rk,p,C2}$	[kN]	19	60	80
Temperature range III: 120 °C / 72 °C	$N_{Rk,p,C2}$	[kN]	16	50	70

Table C8: Essential characteristics under shear load for HIT-Z (-F, -R) for seismic performance category C2

			M12	M16	M20
Factor without Hilti filling set	α_{gap}	[-]	0,5		
Factor with Hilti filling set	$\boldsymbol{\alpha_{gap}}$	[-]	1,0		
Steel failure					
Installation without Hilti filling set					
Effective embedment depth	h_{ef}	[mm]	< 96	< 125	< 150
HIT-Z, HIT-Z-F	$\boldsymbol{V_{Rk,s,C2}}$	[kN]	11	17	35
HIT-Z-R	$\boldsymbol{V_{Rk,s,C2}}$	[kN]	16	21	35
Effective embedment depth	h_{ef}	[mm]	≥ 96	≥ 125	≥ 150
HIT-Z[1)] (-F, -R)	$\boldsymbol{V_{Rk,s,C2}}$	[kN]	21	36	55
Installation with Hilti filling set					
Effective embedment depth	h_{ef}	[mm]	< 96	< 125	< 150
HIT-Z[1)] (-F, -R)	$\boldsymbol{V_{Rk,s,C2}}$	[kN]	20	34	40
Effective embedment depth	h_{ef}	[mm]	≥ 96	≥ 125	≥ 150
HIT-Z[1)] (-F, -R)	$\boldsymbol{V_{Rk,s,C2}}$	[kN]	23	41	61

(1) These values apply only for steel elements shorter than HIT-Z M16x280 and HIT-Z M20x300.

Injection system Hilti HIT-HY 200-R V3 with HIT-Z / HIT-Z-F / HIT-Z-R

Performances
Essential characteristics and displacements – seismic performance category C2

Annex C5

Table C9: Displacements under tension load for HIT-Z (-F, -R) for seismic performance category C2

			M12	M16	M20
Displacement DLS	$\delta_{N,C2(DLS)}$	[mm]	**1,3**	**1,9**	**1,2**
Displacement ULS	$\delta_{N,C2(ULS)}$	[mm]	**3,2**	**3,6**	**2,6**

Table C10: Displacements under shear load for HIT-Z (-F, -R) for seismic performance category C2

			M12	M16	M20
Steel failure					
Installation without Hilti filling set					
Effective embedment depth	h_{ef}	[mm]	< 96	< 125	< 150
Displacement DLS HIT-Z, HIT-Z-F	$\delta_{V,C2(DLS)}$	[mm]	**2,8**	**3,1**	**4,9**
Displacement ULS HIT-Z, HIT-Z-F	$\delta_{V,C2(ULS)}$	[mm]	**4,6**	**6,2**	**6,8**
Displacement DLS HIT-Z-R	$\delta_{V,C2(DLS)}$	[mm]	**3,0**	**3,1**	**4,9**
Displacement ULS HIT-Z-R	$\delta_{V,C2(ULS)}$	[mm]	**6,2**	**6,2**	**6,8**
Effective embedment depth	h_{ef}	[mm]	≥ 96	≥ 125	≥ 150
Displacement DLS HIT-Z (-F, -R)	$\delta_{V,C2(DLS)}$	[mm]	**3,4**	**3,6**	**4,6**
Displacement ULS HIT-Z (-F, -R)	$\delta_{V,C2(ULS)}$	[mm]	**6,0**	**5,9**	**5,8**
Installation with Hilti filling set					
Effective embedment depth	h_{ef}	[mm]	< 96	< 125	< 150
Displacement DLS HIT-Z (-F, -R)	$\delta_{V,C2(DLS)}$	[mm]	**1,4**	**1,7**	**1,8**
Displacement ULS HIT-Z (-F, -R)	$\delta_{V,C2(ULS)}$	[mm]	**4,4**	**5,1**	**5,6**
Effective embedment depth	h_{ef}	[mm]	≥ 96	≥ 125	≥ 150
Displacement DLS HIT-Z (-F, -R)	$\delta_{V,C2(DLS)}$	[mm]	**1,4**	**1,7**	**1,8**
Displacement ULS HIT-Z (-F, -R)	$\delta_{V,C2(ULS)}$	[mm]	**5,2**	**5,1**	**7,0**

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