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appointed according to Article 29 of Construction Products Regulation 2011 as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020

UK Technical Assessment

0843-UKTA-22/0038
of 20/01/2023

Technical Assessment Body Issuing the UKTA:	UL International (UK) Ltd
Trade name of the construction product	Hilti Firestop Bandage CFS-B
Product family to which the construction product belongs	Fire Stopping and Fire Sealing Products - Penetration Seals
Manufacturer	Hilti Corporation Feldkircherstrasse 100 9494 Schaan LIECHTENSTEIN
Manufacturing plant(s)	HILTI production plant 4a HILTI production plant 5a
This UK Technical Assessment contains	45 pages including Annexes A to D which form an integral part of this assessment
This UK Technical Assessment* is issued, on the basis of	EAD 350454-00-1104, September 2017

*** in accordance with Construction Products Regulation 2011 as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020**

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SPECIFIC PARTS OF THE UK TECHNICAL ASSESSMENT

1 Technical description of the product

Hilti Firestop Bandage CFS-B is a graphite based pipe wrap used to reinstate the fire resistance performance of wall or floor constructions where they have been provided with apertures for the penetration of single or multiple services.

The Hilti Firestop Bandage CFS-B is supplied in roll form, with binding wire used to wrap around pipes and pipe insulation to form a penetration seal. The bandage is cut to a length which suits the overall diameter of pipe or pipe and insulation and wrapped around the penetration twice.

Hilti Firestop Bandage CFS-B is supplied in 125 mm width, 2 mm thick and 10 m length.

Hilti Firestop Bandage CFS-B is used in conjunction with Hilti Firestop Acrylic CFS-S ACR to seal annular spaces up to 15 mm. Hilti Firestop Acrylic CFS-S ACR is subject to a separate UKTA referenced 22/0045 (ETA 10/0292).

Hilti Firestop Bandage CFS-B is used in conjunction with mortar and gypsum to seal annular spaces up to 50 mm. The mortar should be EN998-2- class M10.

2 Specification of the intended use(s) in accordance with the applicable UK Assessment Document (Pre-Exit European Assessment Document): EAD 350454-00-1104

2.1 Intended use

The intended use of Hilti Firestop Bandage CFS-B is to reinstate the fire resistance performance of rigid floors and walls and flexible wall constructions where they are penetrated by various insulated plastic, aluminium composite and metallic pipes

The specific elements of construction that the system Hilti Firestop Bandage CFS-B may be used to provide a penetration seal in, are as follows:

Construction Element	Construction
1. Rigid Walls	The wall must have a minimum thickness of 100 mm and comprise concrete, aerated concrete or masonry, with a minimum density of 550 kg/m^3.
2. Rigid Floors	The floors must have a minimum thickness of 150 mm and comprise concrete, aerated concrete or masonry, with a minimum density of 550 kg/m^3.
3. Flexible Walls	The wall must have a minimum thickness of 100 mm and comprise timber or steel studs lined on both faces with a minimum of 2 layers of 12.5 mm thick, 'Type F' gypsum boards according to EN 520. In timber stud walls, no part of the penetration shall be closer than 100 mm to a stud, the cavity must be closed between the penetration seal and the stud and a minimum 100 mm of insulation of class A1 or A2 according to EN 13501-1, is provided within the cavity between the penetration seal and the stud.

The supporting construction must be classified in accordance with EN 13501-2 for the required fire resistance period. The System "Hilti Firestop Bandage CFS-B" may be used to provide a penetration seal with insulated plastic, aluminium composite and metallic pipes.

There is no minimum separation between adjacent seals.

Services in walls shall be supported at maximum 400mm from the face of the separating element for walls, and 400 mm above the surface of the floor.

2.2 Use category

"Hilti Firestop Bandage CFS-B" is intended for use in internal conditions with humidity lower than 85 % RH excluding temperatures below 0° C, without exposure to rain or UV, and can therefore - according to EAD 350454-00-1104, clause 1.2.1 - be categorized as Type Z_2.

2.3 Working life

The provisions made in this UK Technical Assessment are based on an assumed working life of “Hilti Firestop Bandage CFS-B” of 10 years, provided the conditions laid down in the technical literature of the manufacturer relating to packaging, transport, storage, installation, use and repair are met.

The indications given on the intended working life cannot be interpreted as a guarantee given by the producer or the Technical Assessment Body, but are to be regarded only as a means for selecting the appropriate product in relation to the expected economically reasonable working life of the works.

The real working life might be, in normal use conditions, considerably longer without major degradation affecting the Basic requirements for construction works.

2.4 Manufacturing

The UK Technical Assessment is issued for the product on the basis of agreed data/information, deposited with UL International (UK) Ltd, which identifies the product that has been assessed and judged. Changes to the product or production process, which could result in this deposited data/information being incorrect, should be notified to UL International (UK) Ltd before the changes are introduced.

UL International (UK) Ltd will decide whether or not such changes affect the UK Technical Assessment and consequently the validity of the UKCA marking on the basis of the UK Technical Assessment and if so whether further assessment or alterations to the UK Technical Assessment, shall be necessary.

3 Performance of the product and references to the methods used for its assessment

Basic requirements for construction works	Essential characteristic	Method of verification	Performance
BWR 2	Reaction to fire	EN 13501-1	Clause 3.1.1 of the UKTA
	Resistance to fire	EN 13501-2	Clause 3.1.2 of the UKTA
BWR 3	Air permeability	No performance assessed	
	Water permeability	No performance assessed	
	Content and/or release of dangerous substances	Declaration of conformity by the manufacturer	
BWR 4	Mechanical resistance and stability	No performance assessed	
	Resistance to impact/movement	No performance assessed	
	Adhesion	No performance assessed	
	Durability	EOTA TR 024:2006	Clause 3.3.4 of the UKTA
BWR 5	Airborne sound insulation	No performance assessed	
BWR 6	Thermal properties	No performance assessed	
	Water vapour permeability	No performance assessed	

3.1 Safety in case of fire (BWR 2)

3.1.1 Reaction to fire

"Hilti Firestop Bandage CFS-B" is classified 'E' in accordance with EN 13501-1.

3.1.2 Resistance to fire

"Hilti Firestop Bandage CFS-B" has been tested in accordance with EN 1366-3: 2009. Based upon the test results and the field of direct application specified within EN 1366-3 2009, the system Hilti Firestop Bandage CFS-B has been classified in accordance with EN 13501-2, as given in Annex C.

The seals may only be penetrated by the services described in Annex C; other parts or support constructions must not penetrate the seal.

The service support construction must be fixed to the building element containing the penetration seal or a suitable adjacent building element, in such a manner that in the case of fire, no additional load is imposed on the seal. Furthermore, it is assumed that the unexposed face support is maintained for the required period of fire resistance.

Pipes must be perpendicular to the seal surface.

It is assumed that compressed air systems are switched off by other means in the case of fire.

The function of the pipe seal in case of pneumatic dispatch systems, pressurised air systems etc. is guaranteed only when the systems are shut off in case of fire.

The assessment does not cover the avoidance of destruction of the seal or of the abutting building element(s) by forces caused by temperature changes in case of fire. This has to be considered when designing the piping system

This UK Technical Assessment does not address any risks associated with leakage of dangerous liquids or gases caused by failure of the pipe(s) in case of fire.

The classifications relate to C/U (capped inside the furnace/uncapped outside) for metal pipes and U/C (capped outside/uncapped inside the furnace) for plastic and composite pipes. For further information refer to national regulations.

The durability assessment does not take account of the possible effect of substances permeating through the pipe on the penetration seal.

3.2 Hygiene, health and environment (BWR 3)

3.2.1 Air permeability

No performance assessed

3.2.2 Water permeability

No performance assessed.

3.2.3 Content, emission and/or release of dangerous substances.
The manufacturer has provided a declaration on the content, emission and/or release of dangerous substances in relation to their products with the title "Statement on Product Regulatory Compliance: Version 1.1 October 2022).

In addition to the specific clauses relating to dangerous substances contained in this UK Technical Assessment, there may be other requirements applicable to the products falling within its scope (e.g. transposed UK legislation and national laws, regulations and administrative provisions). In order to meet the provisions of the Construction Products Regulation, these requirements need also to be complied with, when and where they apply.

3.3 Safety and accessibility in use (BWR 4)

3.3.1 Mechanical resistance and stability

No performance assessed.

3.3.2 Resistance to impact / movement

No performance assessed.

3.3.3 Adhesion

No performance assessed.

3.3.4 Durability

"Hilti Firestop Bandage CFS-B" has been tested in accordance with EOTA Technical Report TR024 for the intended use condition.

"Hilti Firestop Bandage CFS-B" is therefore appropriate for use in internal conditions with humidity lower than 85 % RH excluding temperatures below 0° C, without exposure to rain or UV, and can therefore - according to EAD 350454-00-1104, clause 1.2.1 - be categorized as Type Z_2.

3.4 Protection against noise (BWR 5)

3.4.1 Airborne sound insulation

No performance assessed.

3.5 Energy economy and heat retention (BWR 6)

3.5.1 Thermal properties

No performance assessed.

3.5.2 Water vapour permeability

No performance assessed.

4 Assessment and verification of constancy of performance (hereinafter AVCP) system applied, with reference to its legal base

According to the Statutory Instrument 2019 No. 465 – made 5th March 2019 and cited as the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and coming into force on exit day and Statutory Instrument 2020 No. 1359 – made 26th November 2020 and cited as the Construction Products (Amendment etc.) (EU Exit) Regulations 2020 and coming into force immediately before the 2019 Regulations come into force, on the procedure for attesting the conformity of construction products as regards fire stopping, fire sealing and fire protective products, published as 'Pre-Exit' European Assessment Documents, (see https://www.gov.uk/guidance/pre-exit-european-assessment-documents-construction-products), the system of assessment and verification of constancy of performance (see Annex V to Construction Products Regulation 2011 as amended by the Construction Products (Amendment etc.) (EU Exit) Regulations 2019 and the Construction Products (Amendment etc.) (EU Exit) Regulations 2020) given in the following table(s) apply.

Product(s)	Intended use(s)	Level(s) or class(es)	System
Fire Stopping and Fire Sealing Products	For fire compartmentation and/or fire protection or fire performance	any	1

5 Technical details necessary for the implementation of the AVCP system, as provided for in the applicable EAD

Tasks of the manufacturer:
Factory production control

The manufacturer shall exercise permanent internal control of production. All the elements, requirements and provisions adopted by the manufacturer shall be documented in a systematic manner in the form of written policies and procedures, including records of results performed. This production control system shall ensure that the product is in conformity with this UK Technical Assessment.

The manufacturer may only use initial / raw / constituent materials stated in the technical documentation of this UK Technical Assessment.

The factory production control shall be in accordance with the Control Plan of 11/01/2022 relating to the UK Technical Assessment 0843-UKTA-22/0038 issued on 20/01/2023 which is part of the technical documentation of this UK technical Assessment. The "Control Plan" is laid down in the context of the factory production control system operated by the manufacturer and deposited at UL International (UK) Ltd.

The results of factory production control shall be recorded and evaluated in accordance with the provisions of the Control Plan.

Other tasks of the manufacturer
Additional information

The manufacturer shall provide a technical data sheet and an installation instruction with the following minimum information:

(a) Technical data sheet:

- Field of application:
- Building elements for which the penetration seal is suitable, type and properties of the building elements like minimum thickness, density, and - in case of lightweight constructions – the construction requirements.
- Limits in size, minimum thickness etc. of the penetration seal
- Construction of the penetration seal including the necessary components and additional products (e.g. backfilling material) with clear indication whether they are generic or specific.
- Services which the penetration seal is suitable, type and properties of the services like material, diameter, thickness etc. in case of pipes including insulation materials; necessary/allowed supports/fixings (e.g. pipe trays)

(b) Installation instruction:

- Steps to be followed
- Procedure in case of retrofitting
- Stipulations on maintenance, repair and replacement

Issued on: 20th January 2023

Report by:

C. Sweeney
Project Engineer Associate
Built Environment
For and on behalf of UL International (UK) Ltd.

Reviewed by:

C. Johnson
Senior Staff Engineer
Built Environment

ANNEX A: REFERENCE DOCUMENTS

A.1 References to standards mentioned in the UKTA

EN 13501-1	Fire classification of construction products and building elements – Part 1: Classification using test data from reaction to fire tests
EN 13501-2	Fire classification of construction products and building elements – Part 2: Classification using test data from fire resistance tests

A.2 Other reference documents

EOTA TR 024	Characterisation, Aspects of Durability and Factory Production Control for Reactive Materials, Components and Products
EAD 350454-00-1104	Fire stopping and fire sealing products: Penetration Seals

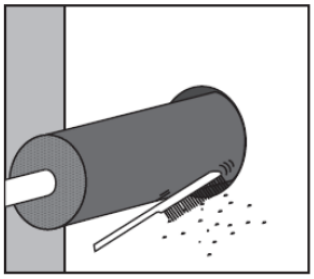
ANNEX B: DESCRIPTION OF THE PRODUCT "HILTI FIRESTOP BANDAGE CFS-B"

A detailed specification of the product is contained in document "Evaluation Report" relating to this UK Technical Assessment UKTA-22/0038 of "Hilti Firestop Bandage CFS-B" which is a non-public part of this UKTA.

B.1 Installation

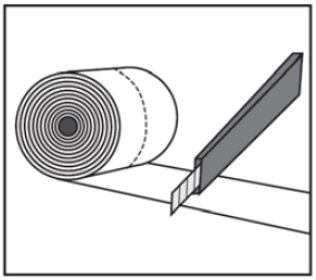
Installation of "Hilti Firestop Bandage CFS-B" shall be conducted as follows:

1



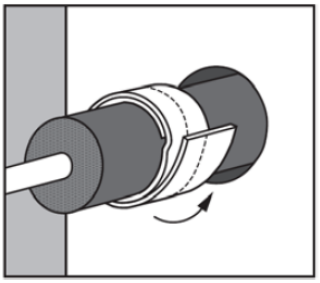
Clean opening.

2



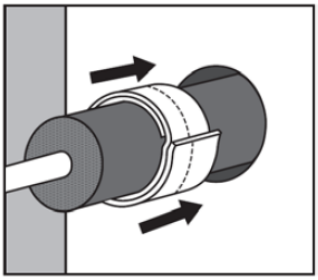
Cut Hilti Firestop Bandage CFS-B to fit the outside diameter of the insulation. Consider the number of 2 layers.

3



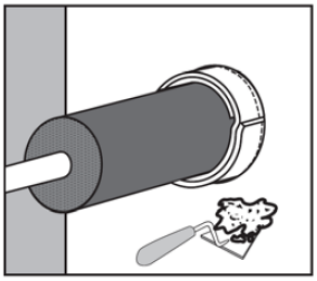
Wrap Hilti Firestop Bandage CFS-B around the insulation. Secure the bandage with steel bands or wire (≥ 0,7 mm)

4



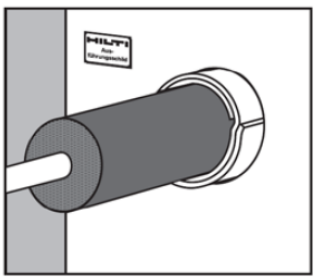
Install Hilti Firestop Bandage CFS-B on both sides within the opening in a depth of 62,5 mm.

5



Close the remaining gap with mortar or gypsum.

6



If it is necessary, an additional insulation over the bandage has to be installed.

Two layers of bandage are required around the pipe/insulation.

B.2 Use, maintenance, repair

"Hilti Firestop Bandage CFS-B" should be installed and used as described earlier in this document. "Hilti Firestop Bandage CFS-B" seals which are damaged should not be used or if damaged after installation, should be removed and replaced with undamaged bandages.

In the area covered by the UKTA when the set-up recommendations have been followed there is no maintenance protocol to be followed.

ANNEX C: RESISTANCE TO FIRE CLASSIFICATION OF PENETRATION SEALS MADE OF "HILTI FIRESTOP BANDAGE CFS-B

Intended use of pipes and reference to relevant section.

Application	**Pipe Material**	**Flexible and rigid wall** **≥ 100 mm**	**Rigid Wall** **≥ 200 mm**	**Floor** **≥ 150 mm**
Heating	Copper	See C.2.1.2	See C.2.2.2	See C.2.3.2
	Steel	See C.2.1.3	See C.2.2.3	See C.2.3.3
	Alu Composite Pipes	See C.2.1.4	See C.2.2.4	See C.2.3.4
	Plastic Pipes	See C.2.1.5	-	See C.2.3.5
Potable Water	Stainless Steel	See C.2.1.3	See C.2.2.3	See C.2.3.3
	Alu Composite Pipes	See C.2.1.4	See C.2.2.4	See C.2.3.4
	Plastic Pipes	See C.2.1.5	-	See C.2.3.5
Cooling	Copper	See C.2.1.2	See C.2.2.2	See C.2.3.2
	Steel / Stainless Steel	See C.2.1.3	See C.2.2.3	See C.2.3.3
	Alu Composite Pipes	See C.2.1.4	See C.2.2.4	See C.2.3.4
	Plastic Pipes	See C.2.1.5	-	See C.2.3.5
Various	Copper	See C.2.1.2	See C.2.2.2	See C.2.3.2
	Steel	See C.2.1.3	See C.2.2.3	See C.2.3.3
	Alu Composite Pipes	See C.2.1.4	See C.2.2.4	See C.2.3.4
	Plastic Pipes	See C.2.1.5	-	See C.2.3.5

C.1 General Information “Hilti Firestop Bandage CFS-B”

C.1.1 Penetration seal and bandage installation

Pipes insulated with elastomeric combustible insulation (see Annex D) fire-stopped by wrapping the Hilti Firestop Bandage CFS-B twice around the insulation material.

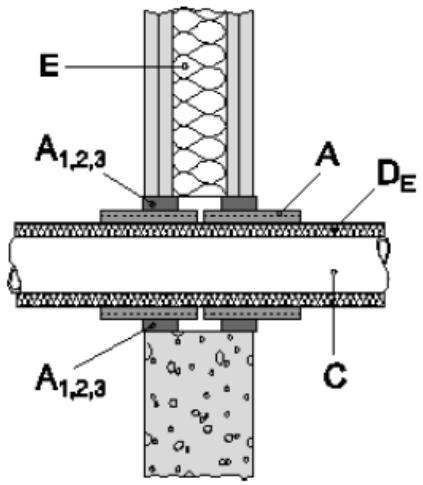
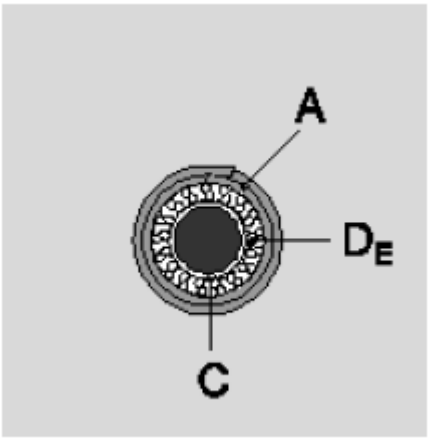
Steel wire is utilised to hold the Hilti Firestop Bandage CFS-B together, positioned approximately in the first quarter measured from the flank.

The Hilti Firestop Bandage CFS-B is mounted on both sides of the penetration.

The Hilti Firestop Bandage CFS-B is then pushed into the penetration in line with the designated marking shown on center of the Hilti Firestop Bandage CFS-B. In case of 100 mm thick walls the Hilti Firestop Bandage CFS-B was placed 50 mm inside and 75 mm outside the flexible wall.

C.1.1.1 Single Penetration Seal

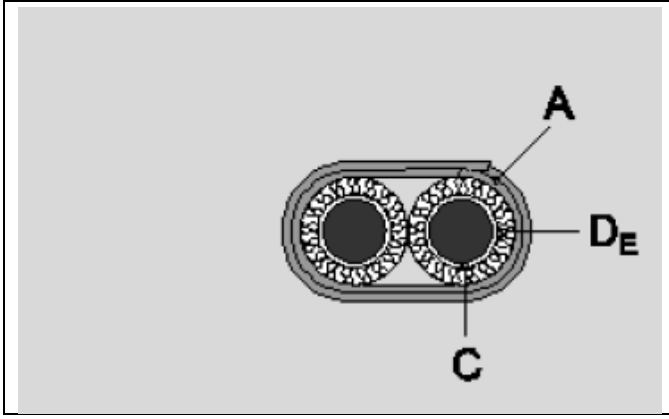
Single insulated pipes running through the penetration are sealed utilising two layers of Hilti Firestop Bandage CFS-B.

Installation scheme of bandage	
a) Side View	b) Front view
	

C.1.1.2 Bundled Penetration

Small aluminium composite pipes (≤ Ø 16 mm) can be wrapped together in a double penetration with the Hilti Firestop Bandage CFS-B.

Hilti Firestop Bandage CFS-B is wrapped over both insulated pipes. Fixing and positioning of the bandage is as described above.

Installation scheme of bandage
Front view of two pipes wrapped together with bandage


C.1.2 Pipe insulation with combustible and mineral wool insulation

Specific insulation thickness with corresponding classification class is shown at each section below.

C.1.2.1 Elastomeric combustible insulation

Pipes insulated with elastomeric butyl rubber based insulation material are varying in thickness from 7.7 mm up to 45 mm in configuration (CS) Continued Sustained. See also table of butyl rubber based insulation at Annex D.

Thicknesses display generally measured values and correspond to nominal values with tolerances.

Results were displayed considering EN 1366-3:2009, clause E.2.7.5.2 and E.2.7.8.2 allowing interpolation of wall thickness and diameter between tested specimens and insulation thickness, respectively.

Metallic pipes from diameter 323.9 mm on were insulated by a fixed thickness of 25 mm elastomeric butyl rubber based insulation.

Metallic pipes were tested in C/U configuration, plastic and aluminum composite pipes in U/C configuration

C.1.2.2 Glass-fiber mineral wool insulation

Instead of elastomeric butyl rubber based insulation glass-fiber mineral wool insulation (MW EN 14303-T4-ST(+)260-MV2, e.G. Isover ML-3) could be used for direct insulation of copper and steel pipes. Specific application please see corresponding chapters.

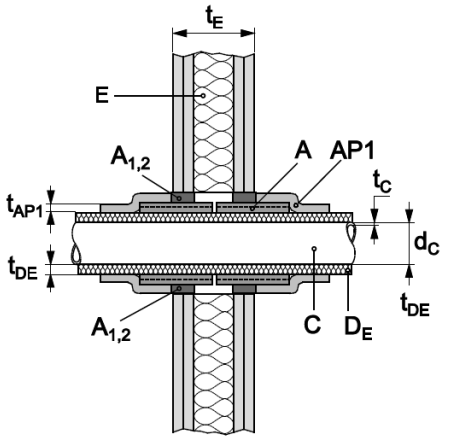
C.1.2.3 Mineral wool insulation

Insulation of mineral wool (melting point > 1000°C) has a density of at least 45 kg/m^3 (e g. Rockwool Klimarock, RS 800) Insulation thickness depends on pipe diameter. Local Interrupted (LI).

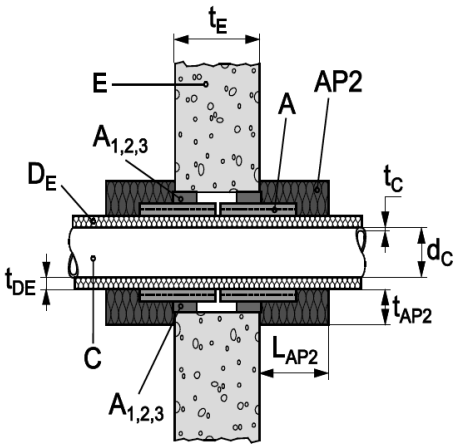
C.1.3 Additional protection

Additional insulation material (AP) is utilised for some applications and comprises of the following:

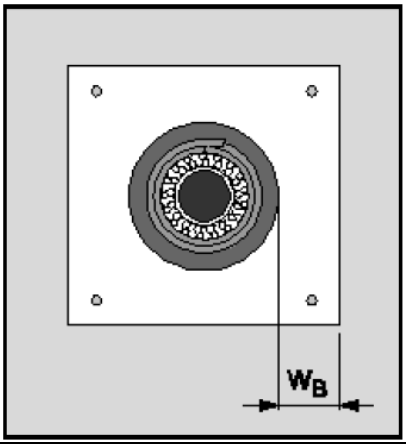
AP1:	Armaflex AF elastomeric material for thermal insulation, 19 mm thick and 300 mm in length (LI) Local Interrupted



AP2:	Mineral wool, Rockwool Klimarock, 40 mm thick, 250 mm in length: density approximately 45 kg/m^3 (LI) Local Interrupted

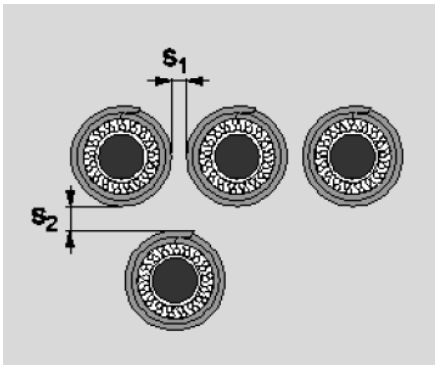


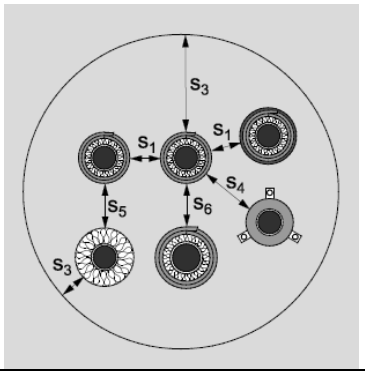
AP3:	Beading/Outside Framing Beading for flexible wall (100 mm) is applied by adding boards on both sides in two layers (2 x 12.5 mm Type F board) fixed with drywall screws. The resulting strips around the pipe whole are at least 50 mm in width (WB). Final penetration seal thickness is 150 mm.



C.1.4 Distance to insulated pipes and other fire-stopped services

Distance of services to each other - references see below C.1.4.1 to C.1.4.5 These distances are valid for flexible, rigid wall and floor





Sketches refer to round-shaped openings and their typical annular space

C.1.4.1 Distance to pipes firestopped by bandage in linear configuration - S1

Distance is ≥ 0 mm to each other for insulated pipes wrapped by bandage CFS-B and in some cases to additional protection according to classification.

C.1.4.2 Distance to pipes firestopped by bandage in cluster configuration – S2

Distance is ≥ 0 mm to each other for insulated pipes wrapped by bandage CFS-B and in some cases to additional protection according to classification.

C.1.4.3 Distances to seal edge – S3

In round openings distance to seal edge are up to 40 mm. In cases where no gap is left between construction and bandage, smoke tightness has to be secured.

C.1.4.4 Distance to Hilti Firestop Collar CFS-C EL – S4

Distance to Hilti Firestop Collar is shown to be zero. Please refer for detailed results the corresponding UKTA 22/0035.

C.1.4.5 Distance to Mineral Wool Insulation – S5

Insulated pipes fire-stopped with Hilti Firestop Bandage CFS-B are tested to have a distance of zero to adjacent mineral wool (≥ 1000°C, 45 kg/m^3) insulated penetrations (see C.1.2.3) or respectively to additional protection.

C.1.4.6 Distance to PE-HD / PE-Xa and PP-R pipes – S6

Distance is ≥ 0 mm to each other for insulated pipes wrapped by bandage CFS-B and in some cases to additional protection according to classification.

C.1.5 Annular Gap

In flexible and rigid wall Hilti Acrylic Firestop CFS-S ACR and gypsum is used to fill annular space. Mortar and gypsum is used in rigid walls and floors in full depth.

Hilti Acrylic Firestop CFS-S ACR is applied for gaps from 0 mm -15 mm at about 25 mm in depth

Mortar and gypsum is used in rigid walls and floors, annular space is allowed from approximately 3 up to 40mm.

C.1.6 Pipe Support

Pipes are supported in wall applications at a distance of 400 mm.

In floors first support is installed 400 mm from the surface.

C.2 Testing of fire resistance in different constructions

C.2.1 Flexible and rigid walls (≥ 100 mm)

C.2.1.1 Set-up of walls

Installation variations of insulated pipes protected by Hilti Firestop Bandage CFS-B

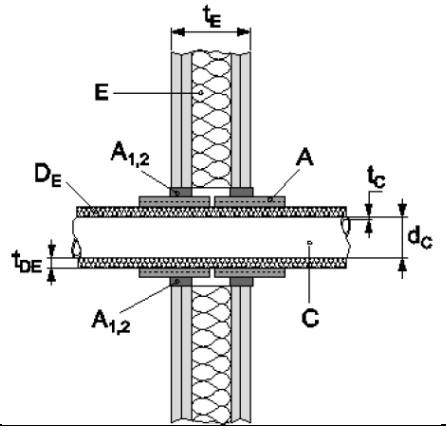
Installation examples for dry wall and rigid walls:

a) Standard installation

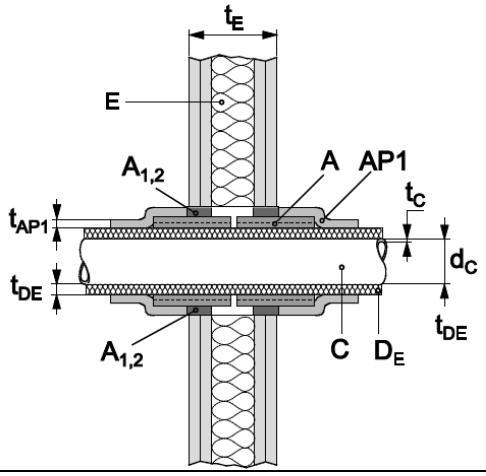
b) Installation with additional protection AP1

c) Installation with additional protection beading/outside framing (AP3)

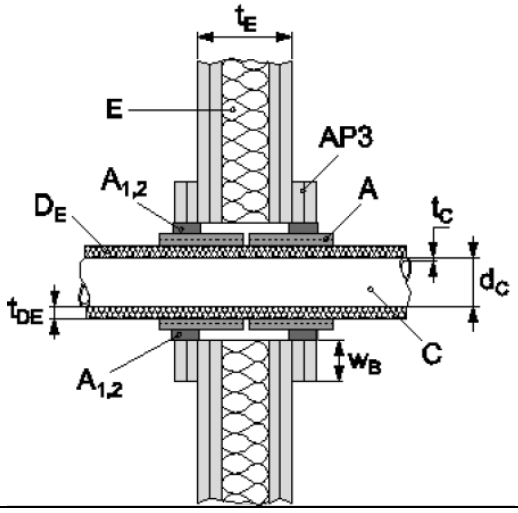
a)



b)



c)



C.2.1.2 Copper pipes

The field of application given is also valid for other metal pipes with lower heat conductivity than copper (approx. 350 W/mK at 20°C) and a melting point of minimum 1050°C.

C.2.1.2.1 Copper pipes are insulated with elastomeric butyl rubber-based insulation ranging in thickness from 7.5mm to 36.5mm

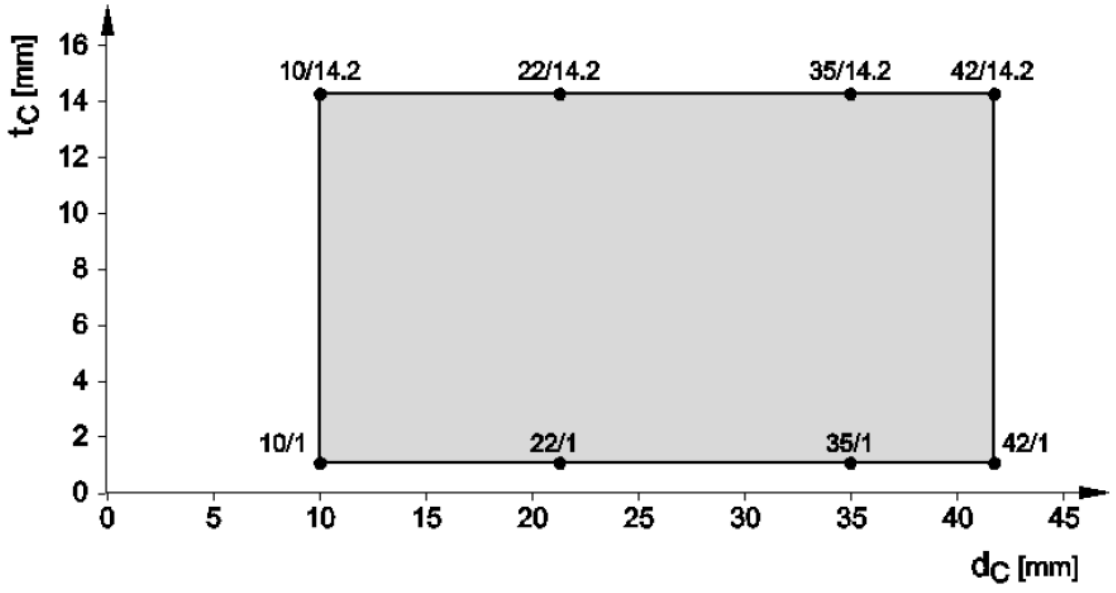
Service	Pipe diameter d_c (mm)	Pipe wall thickness t_c (mm)	Insulation thickness t_{DE} (mm)		Classification C/U		
						Additional protection	
			from	to	-	AP 1	AP 3
Copper	10 to 18	1 – 14.2	7.5	32	EI 90	-	-
Copper	18 to 42	1 – 14.2	8.0	36.5	EI 60	EI 90	-
Copper	18 to 42	1 – 14.2	14.0	36.5	EI 90	-	-
Copper	18 to 42	1 – 14.2	8.0	36.5	-	-	EI 90
Copper	10 to 35	1 – 14.2	7.5	35	-	-	EI 120
Copper[1a,2]	10 to 54	1 – 14.2	30	30	EI 90	-	-
Copper[1a,1,2]	28 to 88.9	1/2 – 14.2	10/30	100	-	EI 90	-
Copper[2]	88.9	1 – 14.2	100	100	-	EI 120	-

[1a] zero separation of pipes from 30 mm insulation on to each other and 100 mm to other services

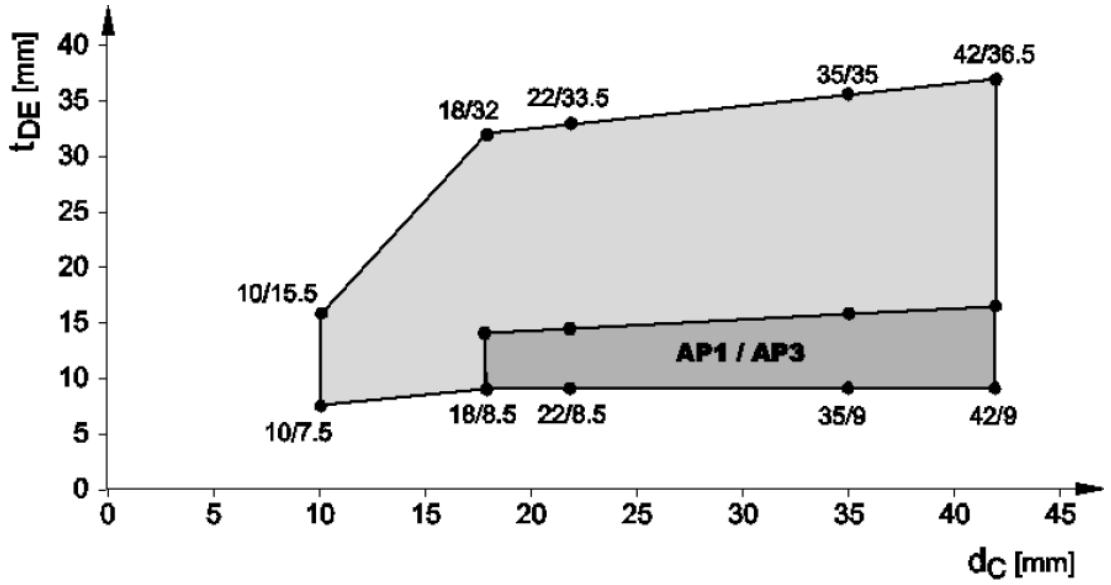
[1] separation of pipes to each other or other services 100 mm

[2] alternative glass fibre wool insulation according to C.1.2.2

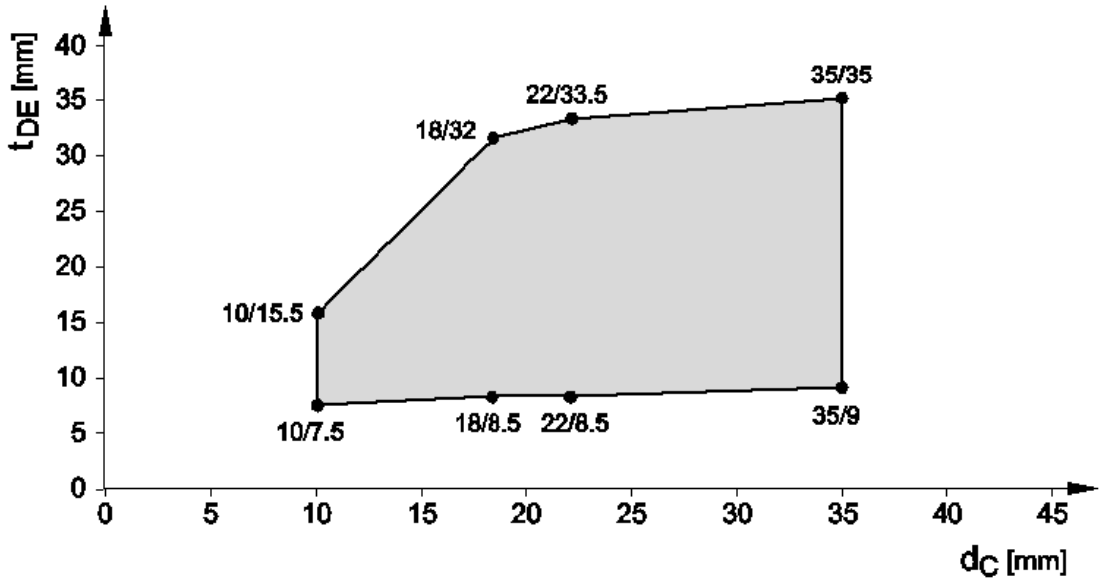
Copper pipes – relationship between wall thickness and pipe diameter
Graph shows pipe wall thickness (t_c) (mm) against pipe diameter Ø d_c (mm)



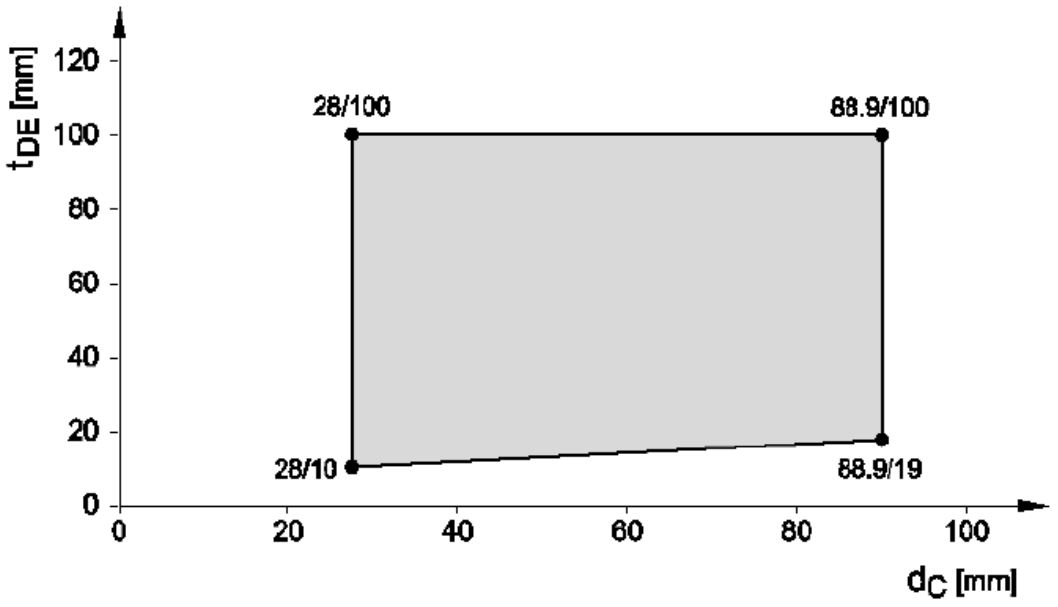
Copper pipes, wall (≥ 100 mm) – EI 90, C/U (plus AP1 or AP3)
Additional protection (AP1 or AP3; dark area) is required for higher pipe diameters with low insulation thickness
Graph shows assessed insulation thickness (tDE) at certain pipe diameter Ø dc (mm)



Copper pipes, wall (≥ 100 mm) – EI 120, C/U plus AP3
Additional protection AP3 – penetration seal thickness 150 mm
Graph shows assessed insulation thickness (tDE) at certain pipe diameter Ø dc (mm)



Copper pipes, wall (Ø 28 – 88.9), wall (≥ 100 mm) – EI 90
Butyl rubber based flexible foam insulation or glass fibre mineral wool insulation according to Annex C.1.2.2
Graph shows assessed insulation thickness (tDE) at certain pipe diameter Ø dc (mm)



C.2.1.2.2 Copper pipes with preinstalled Wicu Flex PE Insulation

Copper pipes are pre-insulated with PE insulation (CS) ranging in thickness from 12 mm up to 22 mm.

Copper service	Pipe diameter d_c (mm)	Pipe wall thickness t_c (mm)	Insulation thickness t_{DE} (mm)		Classification C/U	
			from	to	-	AP 3
PE Insulation Wicu flex	12 to 22	1.0/1.5 to 14.2	6	6	EI 60	EI 120

C.2.1.2.3 Copper pipes with PUR insulation

Copper pipes are insulated with PUR insulation of density 39.4 kg/m^3 ranging in thickness from 12 mm up to 54 mm (CS).

Copper service	Pipe diameter d_c (mm)	Pipe wall thickness t_c (mm)	Insulation thickness t_{DE} (mm)		Classification C/U	
			from	to	-	AP 3
PUR Insulation	12 to 54	1.0/1.5 to 14.2	10	50	EI 60	EI 90

C.2.1.3 Steel Pipes

Applying Annex E1.3.2 of EN 1366-3: 2009 the field of application given above for copper pipes is also valid for other metal pipes with lower heat conductivity than copper and a melting point of minimum 1050°C, e.g. unalloyed steel, low alloyed steel, cast iron, stainless steel, Ni alloys (NiCu, NiCr, NiMo alloys) and Ni.

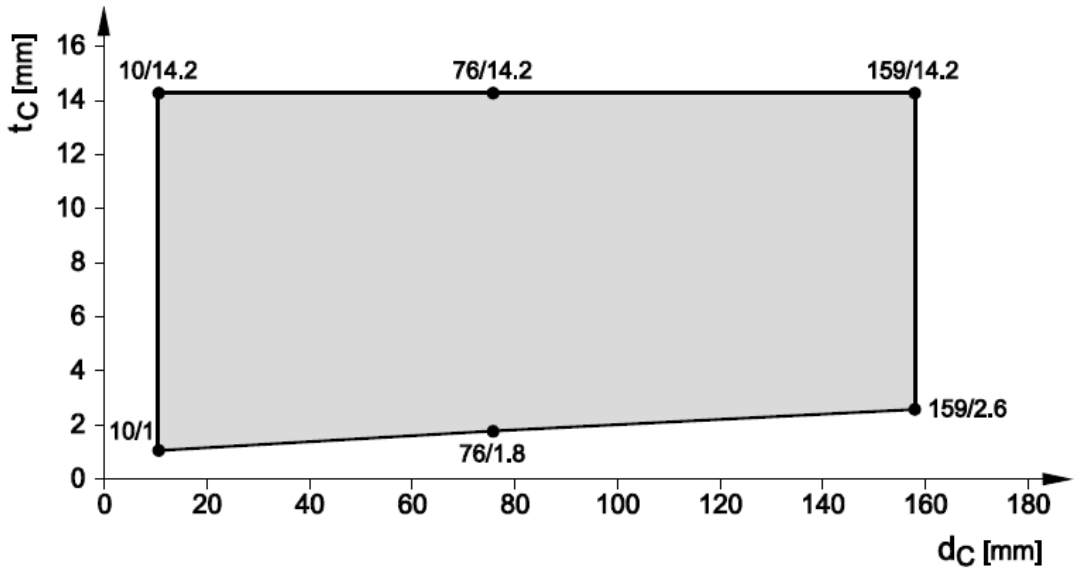
Service	Pipe diameter d_c (mm)	Pipe wall thickness t_c (mm)	Insulation thickness t_{DE} (mm)		Classification C/U		
						Additional protection	
			from	to	-	AP 1	AP 3
Steel	10.2 to 18	1 – 14.2	7.5	33.5	EI 90	-	-
Steel	10.2 to 60	1 – 14.2	7.5	39		-	EI 120
Steel	18 to 42	1 – 14.2	8.5	36.5	EI 60	EI 90	-
Steel	18 to 42	1 – 14.2	14.0	36.5	EI 90	-	-
Steel	42.4 to 76	1.4 – 14.2	16.5	40.5	EI 90	-	-
Steel	42.4 to 76	1.4 – 14.2	9.0	40.5	-	EI 90	-
Steel	10.2 to 76	1 – 14.2	7.5	40.5	-	EI 90	-
Steel	76 to 159	1.8/2.6 – 14.2	40.5	45	EI 120	-	-
Steel[1a,1,2]	28 to 88.9	½ - 14.2	10/30	100	-	EI 90	-
Steel[1,2]	88.9 to 114.3	2.0 – 14.2	40	40	-	EI 90	-

[1a] zero separation of pipes from 30 mm insulation on to each other and 100 mm to other services

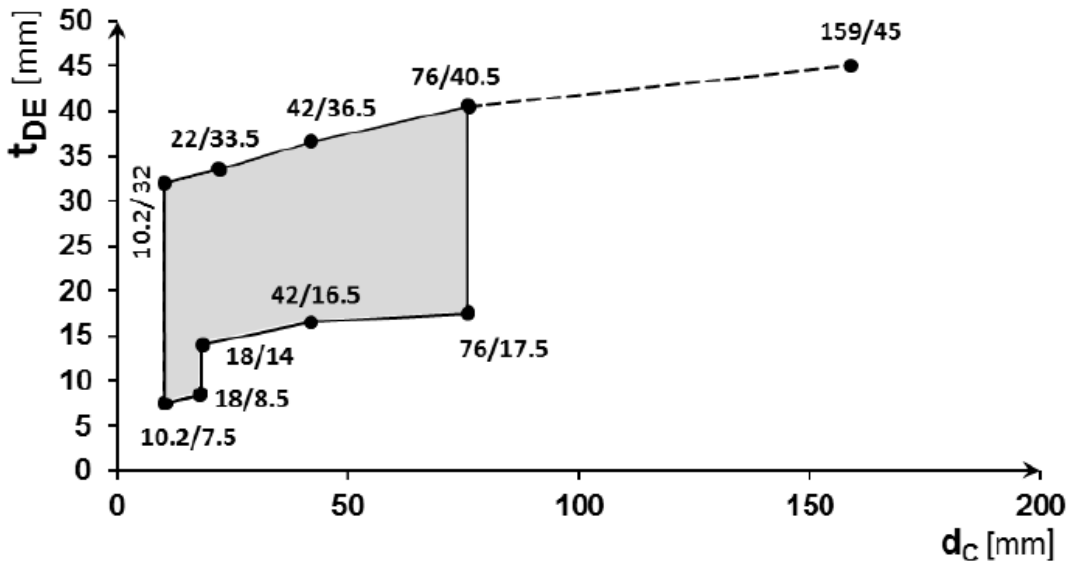
[1] separation of pipes to each other or other services 100 mm

[2] alternative glass fibre wool insulation according to C.1.2.2

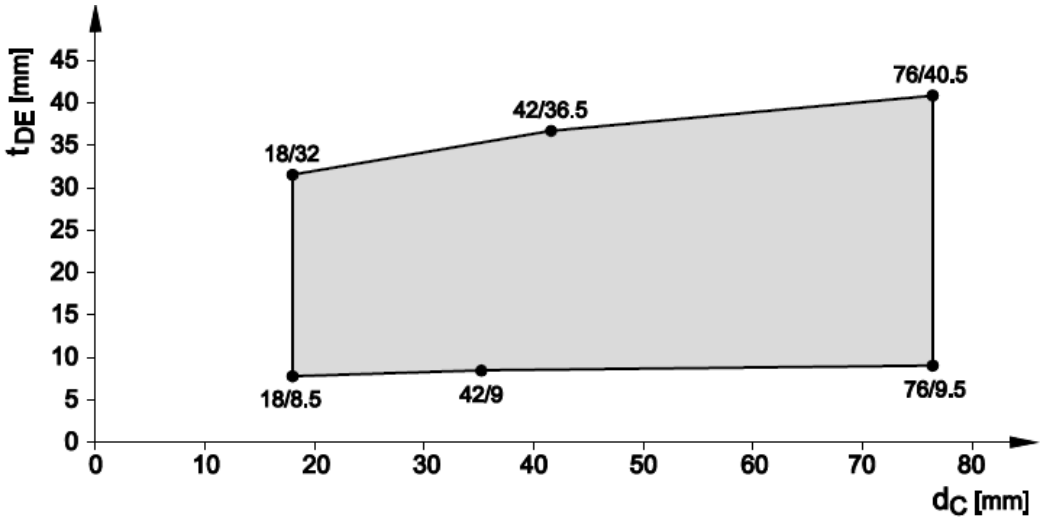
Steel pipe, wall (≥ 100 mm) – relationship of wall thickness and pipe diameter
Graph shows pipe wall thickness (t_c) (mm) against pipe diameter Ø d_c (mm)



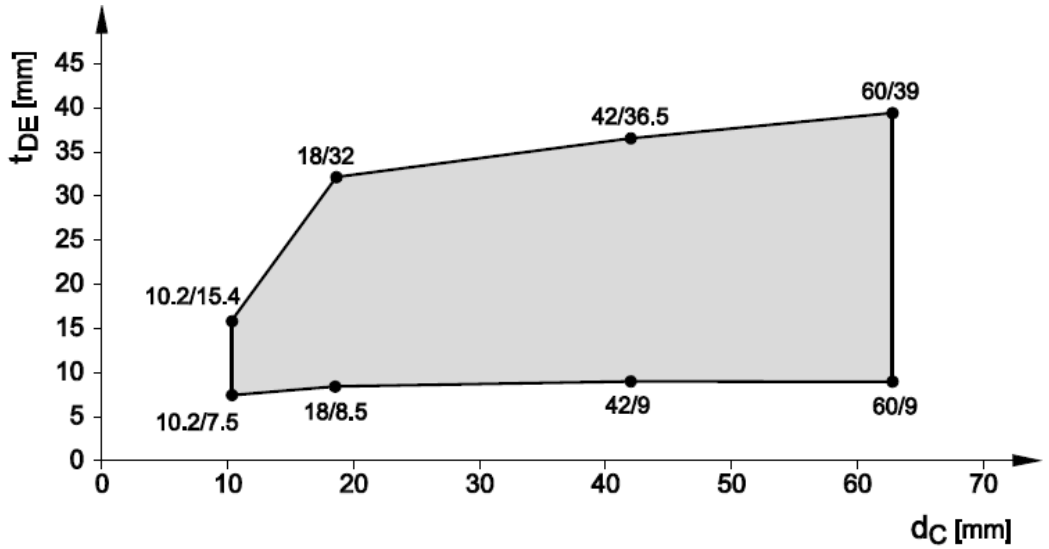
Steel pipes, wall (≥ 100 mm) – EI 90 / EI 120 (dotted line) C/U
Graph shows assessed insulation thickness (t_{DE}) (mm) against pipe diameter Ø d_c (mm)



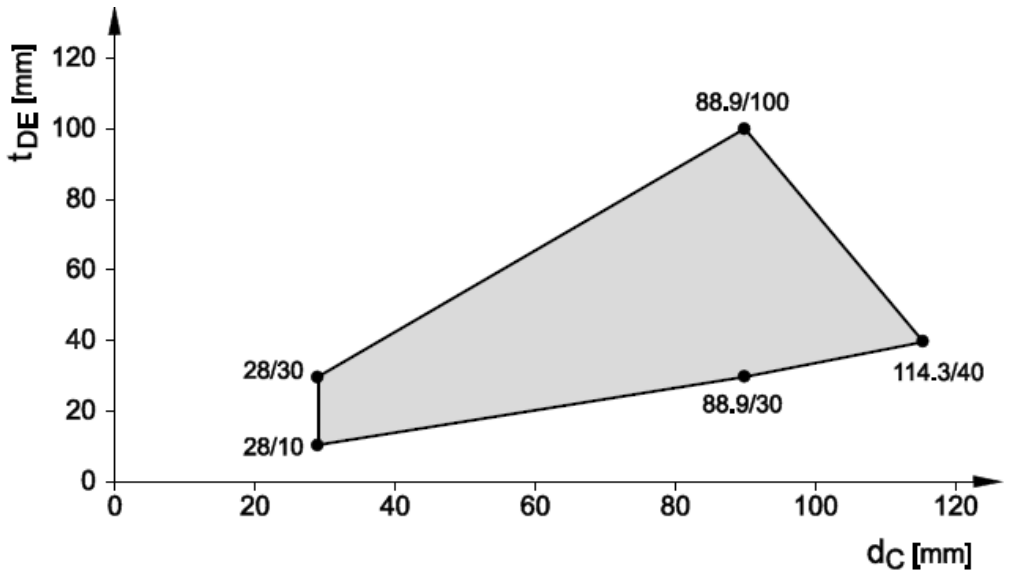
Steel pipes, walls (≥ 100 mm) – EI 90, C/U plus AP 1
Graph shows assessed insulation thickness (t_{DE}) (mm) against certain pipe diameter Ø d_c (mm)



Steel pipes, walls (≥ 100 mm) – EI 120, C/U plus beading (AP 3)
Additional AP 3, thickness of penetration seal 150 mm
Graph shows assessed insulation thickness (t_{DE}) (mm) against certain pipe diameter Ø d_c (mm)



Steel pipes, walls (≥ 100 mm) – EI 90 with AP 1, C/U
Butyl rubber based flexible foam insulation or glass fibre mineral wool insulation according to Annex C.1.2.2
Graph shows assessed insulation thickness (t_{DE}) (mm) against certain pipe diameter Ø d_c (mm)



C.2.1.4 Aluminium Composite Pipes

Aluminium composite pipes were available only at one pipe thickness for each diameter.

C.2.1.4.1 Aluminium Composite Pipes insulated with butyl rubber based flexible foam

Aluminium composite pipes were available only at one pipe thickness for each diameter.

Manufacturer	Product Name	Pipe diameter d_c (mm)	Insulation thickness t_{DE} (mm)		Classification U/C	
			from	to	-	AP 3
Frankische Rohrwerke	Alpex F50 Profi	16 to 32	8.0	35.0	EI 90	-
		32 to 40	9.0	36.5	EI 60	-
		32 to 50	9.0	37.5	-	EI 120
		50 to 75	9.0	40.5	EI 60	-
		50 to 75	37.5	40.5	EI120	-
Gerebit	Mepla	16 to 32	0	0	EI 90[2]	-
		16 to 32	8.0	35.0	EI 90	-
		32 to 40	9.0	36.5	EI 60	-
		32 to 50	9.0	37.5	-	EI 120
		50 to 75	9.0	40.5	EI 60	-
		50 to 75	37.5	40.5	EI 120	-
Georg Fischer	Sanipex	16 to 32	8.0	35.0	EI 90	-
		32 to 40	9.0	36.5	EI 60	-
		32 to 50	9.0	37.5	-	EI 120
		50 to 63	9.0	39.5	EI 60	-
IVT	PRINETO Stabilrohr	17 to 52	8.0	37.5	EI 90	-
		52 to 63	9.0	39.5	EI 60	-
		17 to 63	32.0	39.5	EI 120	-
KeKelit	KELOX KM 110	16 to 75	8.0	40.5	EI 90	-
		16 to 75	32.0	40.5	EI 120	-
Rehau	Rautitan Stabil	16 to 40	8.0	36.5	EI 90	-
		16 to 40	32.0	36.5	EI 120[1]	-
TECE	TECEflex Verbundrohr	16 to 50	8.0	37.5	EI 90	-
		63	9.0	39.5	EI 60	-
		16 to 63	32.0	40.5	EI 120	-
Uponor	Unipipe plus	16 to 32	8.0	32.0	EI 120[1]	-
	Unipipe MLC	40 to 63	9.0	39.5	-	EI 90[2]
Viega	SANIFIX Fosta-Rohr	16 to 32	8.0	33.0	EI 120[1]	
		32 to 63	9.0	39.5	EI 60	
		32 to 50	9.0	37.5		EI 120
		16 to 63	32.0	39.5	EI 120	
	Raxofix	16 to 40	8.0	35.0	EI 120[1]	
		40 to 63	9.0	39.5	EI 60	EI 120

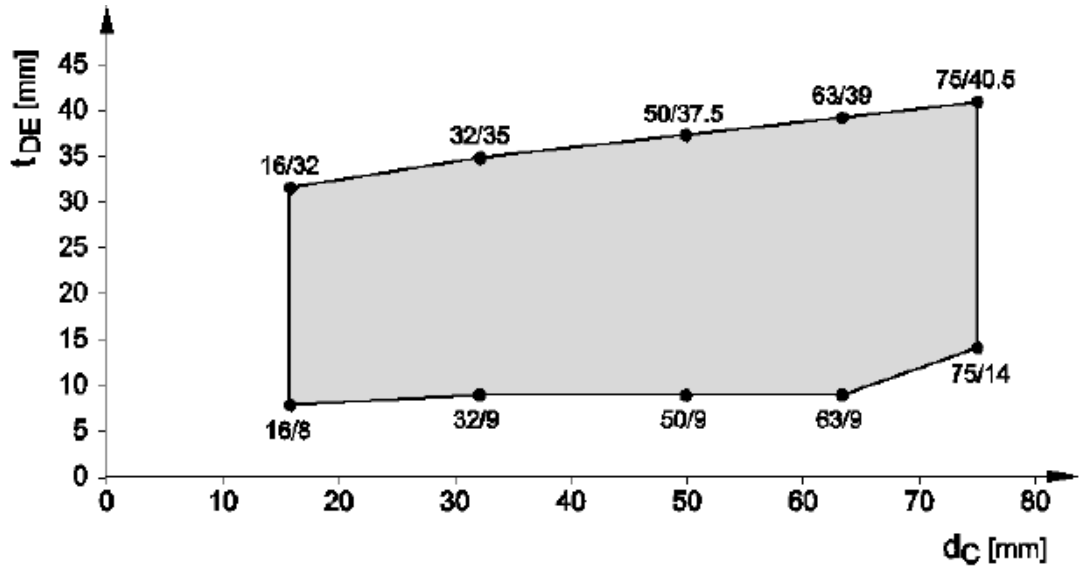
[1] EI 90 for zero distance, 400 mm first support

[2] first pipe support 250 mm, distance to next service 100 mm

Small pipes (≤ Ø 16 mm) can be wrapped in a twin manner with bandage and perform EI 120

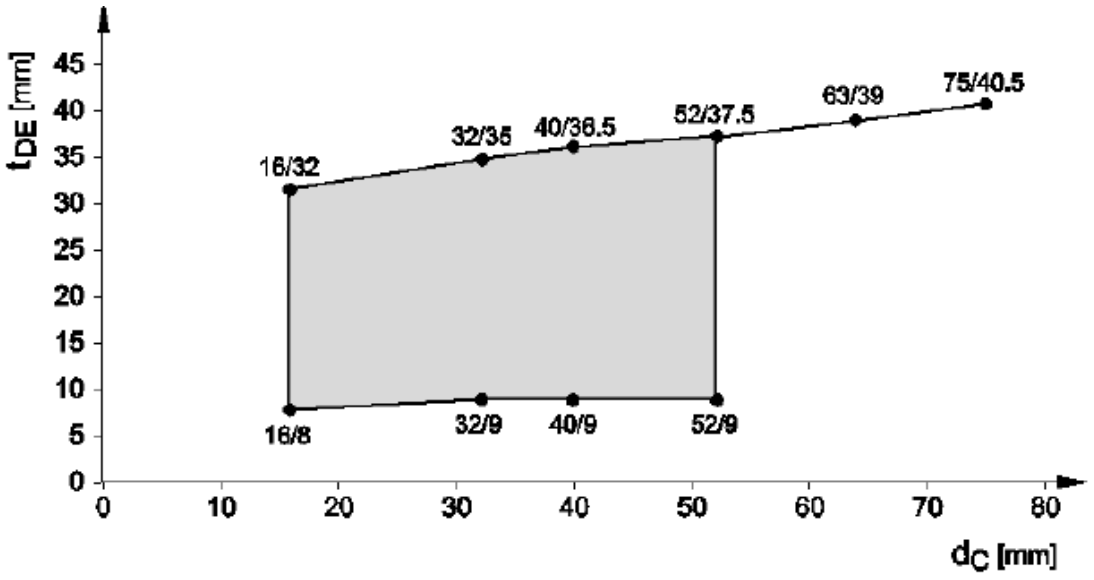
Graph shows results simplified, for all details see table above.

Aluminium Composite pipes, wall (≥ 100 mm) – EI 60, U/C
All specimens listed
Graph shows assessed insulation thickness (t_{DE}) (mm) against certain pipe diameter Ø d_c (mm)



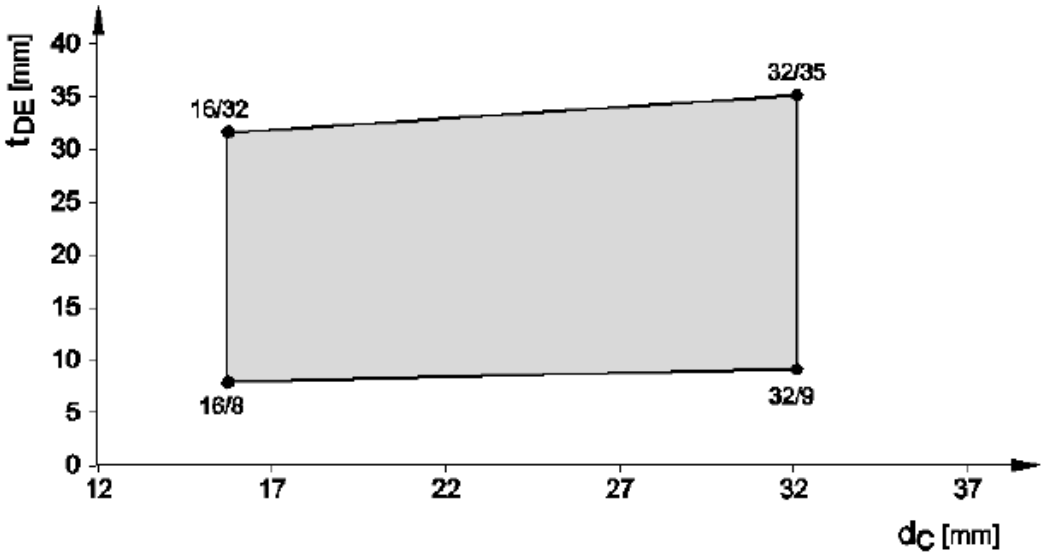
Group 1 of composite pipes (shaded grey in table) – Brand: Kekelit (Kelox), IVT (Prineto Stabil Rohr), Rehau (≤ 40 mm: Rautitan stabil), TECEflex

Aluminium Composite pipes, wall (≥ 100 mm) – EI 90, U/C
All pipes of group 1
Graph shows assessed insulation thickness (t_{DE}) (mm) against certain pipe diameter Ø d_c (mm)

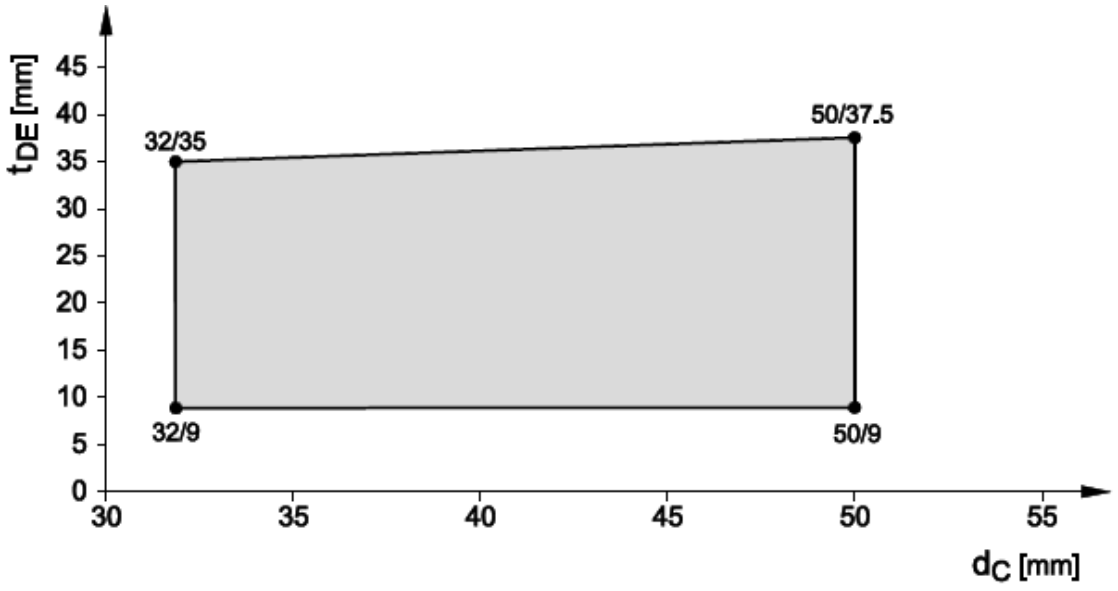


Group 2 of composite pipes – Brand: Frankische Rohrwerke (Alpex System), Geberit (Mepla), Georg Fischer (Sanipex), Viega (Sanifix Fosta), Uponor (Unipipe Plus)

Aluminium Composite pipes, wall (≥ 100 mm) – EI 90, U/C
All pipes of group 2
Graph shows assessed insulation thickness (t_{DE}) (mm) against certain pipe diameter Ø d_c (mm)



Aluminium Composite pipes, wall (≥ 100 mm) – EI 120, U/C plus beading
All pipes of group 2*
Graph shows assessed insulation thickness (t_{DE}) (mm) against certain pipe diameter Ø d_c (mm)



*Uponor MLC – EI 90

C.2.1.4.2 Aluminium Composite Pipes with protection pipe and or pre-insulated closed cell PE foam

Manufacturer	Product Name	Pipe diameter d_c (mm)	Insulation thickness t_{DE} (mm)		Classification U/C
			from	to	
Gerebit	Mepla pre-insulated	16 to 26	6.0	13.0	EI 120
KeKelit Kelox[1]	Pro KM 130	14 to 32	9.0	9.0	EI 120
	Plus KM 134	14 to 32	4.0	9.0	EI 120
	Pro KM 140	16 to 20	PE HD	tube	EI 120
	Plus KM 144	16 to 20	4+ PE	HD tube	EI 120
Uponor[1]	Unipipe Plus	16 to 25	4.0	10.0	EI 120
	Unipipe MLC	16 to 20	PE HD	tube	EI 120

[1] PE foam has reaction to fire classification according to EN 13501-1 as E

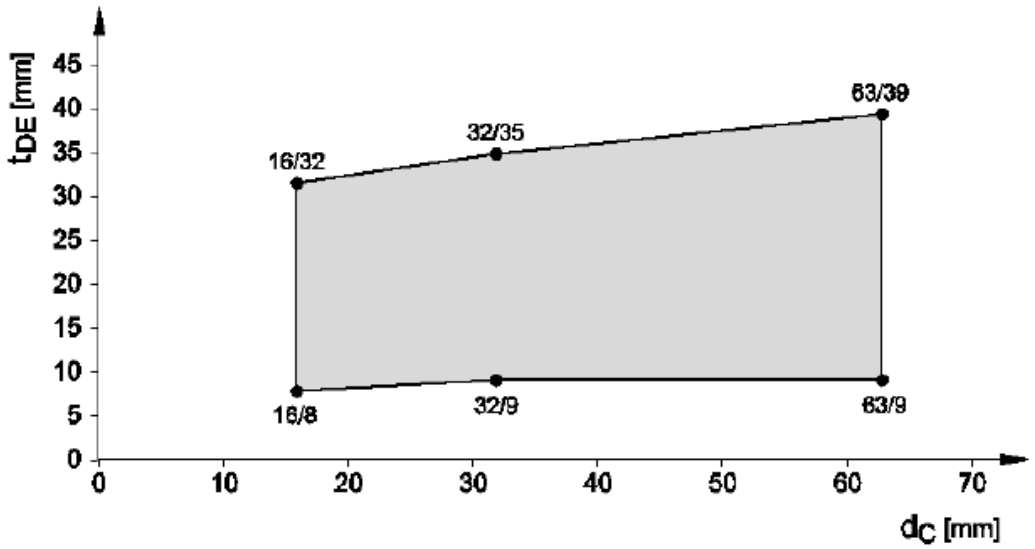
C.2.1.5 Plastic Pipes

C.2.1.5.1 Plastic pipes made of PE-Xa (EN ISO 15875) and PE (EN 12201-2)

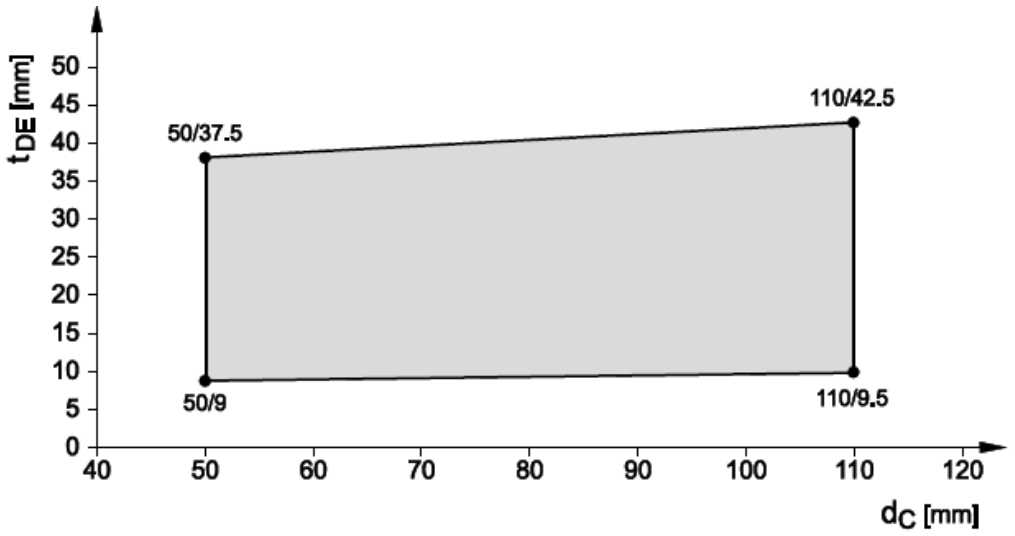
Plastic pipes are insulated with butyl rubber based flexible foam

Service	Pipe diameter d_c (mm)	Pipe wall thickness t_c (mm)	Insulation thickness t_{DE} (mm)		Classification U/C
			from	to	
PE-Xa Rautitan Flex	16 to 63	2.2 to 8.6	8.0	39.0	EI 120
PE/ XSC 50 Wavin TS PE 100	50 to 110	4.6 to 10	9.0	42.5	EI 120

Plastic pipes PE-X according to EN ISO 15875, wall (≥ 100 mm) – EI 120, U/C
Graph shows assessed insulation thickness (t_{DE}) (mm) against certain pipe diameter Ø d_c (mm)



Plastic pipes PE-HD according to EN 12201-2, wall (≥ 100 mm) – EI 120, U/C
Graph shows assessed insulation thickness (t_{DE}) (mm) against certain pipe diameter Ø d_c (mm)



C.2.1.5.2 Plastic pipes made of PP-R (EN 15874 / ISO 21003)

Plastic pipes are insulated with butyl rubber based flexible foam

Manufacturer	Product Name	Pipe diameter d_c (mm)	Pipe wall thickness t_c (mm)	Insulation thickness t_{DE} (mm)		Classification U/C
				from	to	
Aquatherm	Green[1]	20 to 110	1.9 to 10	8.0	40.5	EI 120*
	Blue[1]	20 to 110	1.9 to 10	8.0	40.5	EI 120*
Poloplast	Polo-Polymutan ML5[2]	20 to 75	2.8 to 10.3	8.5	40.5	EI 120*
	Polo-Polymutan	20 to 75	1.9 to 6.8	8.0	40.5	EI 90
	Polo-Tersia	20 to 75	1.9 to 12.5	8.0	40.5	EI 90
Kekelit Ketrix	Cryolen Polyolefinblend[1]	20 to 75	1.9 to 6.8	8.0	40.5	EI 90

* For zero distance and/or 400 mm first pipe support classification is EI 90 U/C

[1] according to EN 15874

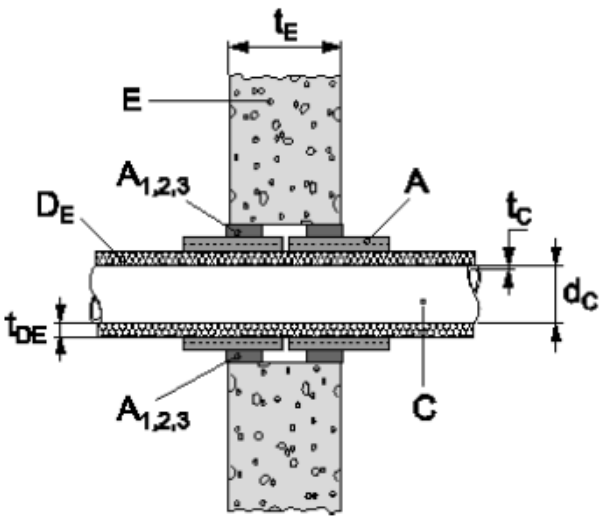
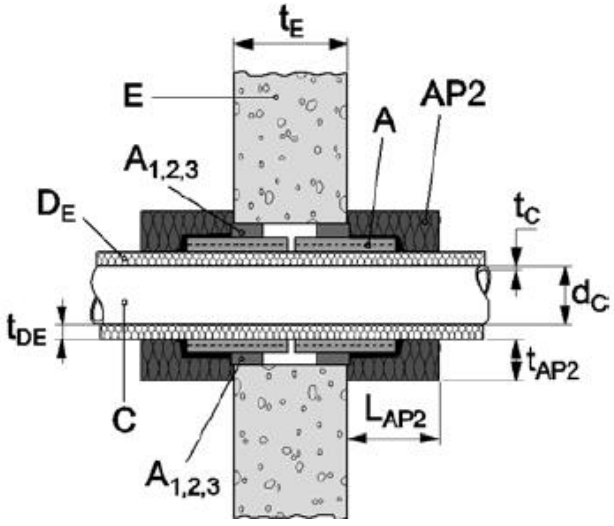
[2] according to ISO 21003

C.2.2 Rigid Wall (≥ 200 mm)

C.2.2.1 Set-up of rigid wall

The wall must have a minimum thickness of 200 mm and comprise of concrete, aerated concre or masonry, with a minimum density of 550 kg/m^3.

Installation variations of insulated pipes protected by Hilti Firestop Bandage CFS-B

Installation examples:	
Standard Installation	**Installation with additional protection AP 2**
	

C.2.2.2 Copper Pipes

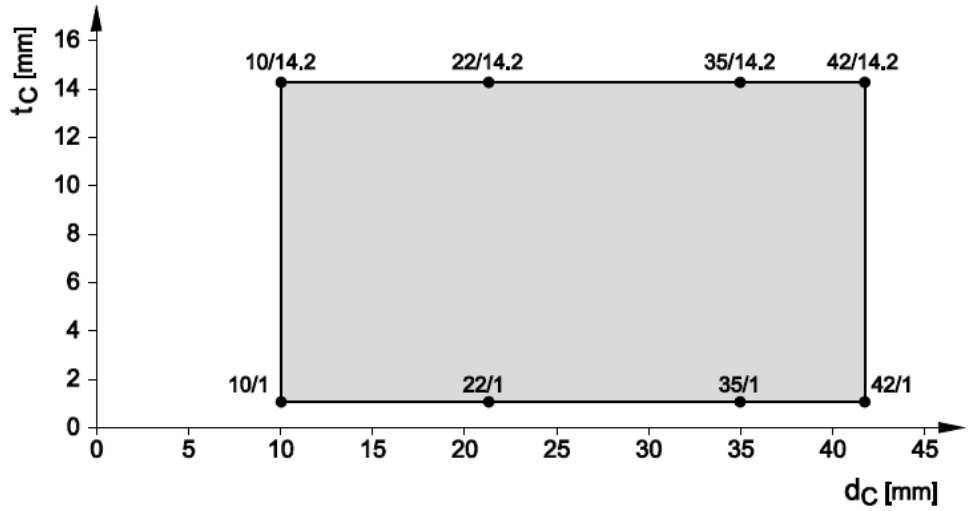
C2.2.2.1 Copper pipes with butyl rubber based insulation or glass wool insulation

Service	Pipe diameter d_c (mm)	Pipe wall thickness t_c (mm)	Insulation thickness t_{DE} (mm)		Classification C/U
			from	to	
Copper	10 to 42	1 to 14.2	7.5	36.5	EI 90
Copper	10 to 35	1 to 14.2	7.5	35.0	EI 120
Copper[1,2]	28 to 88.9	1/2 to 14.2	10/19	100	EI 90

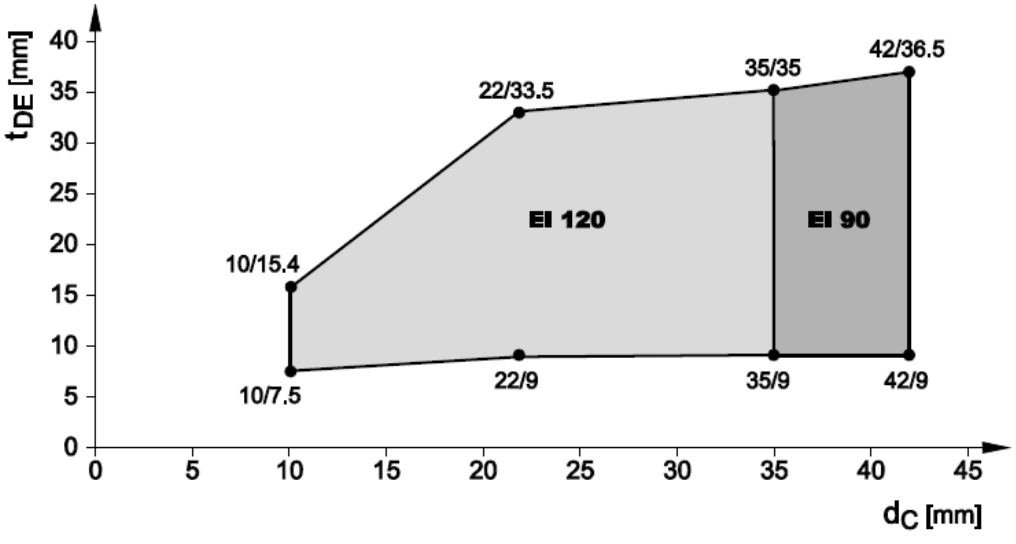
[1] separation of pipes to each other or other services 100 mm

[2] alternative glass fibre wool insulation according to Annex C.1.2.2

Copper pipes, rigid wall (≥ 200 mm) – Relationship between wall thickness and pipe diameter
Graph shows pipe wall thickness (t_c) (mm) against pipe diameter Ø d_c (mm)



Copper pipes, rigid wall (≥ 200 mm) – EI 120 / 90, C/U
Graph shows assessed insulation thickness (t_{DE}) (mm) against certain pipe diameter Ø d_c (mm)



C.2.2.3 Copper Pipes

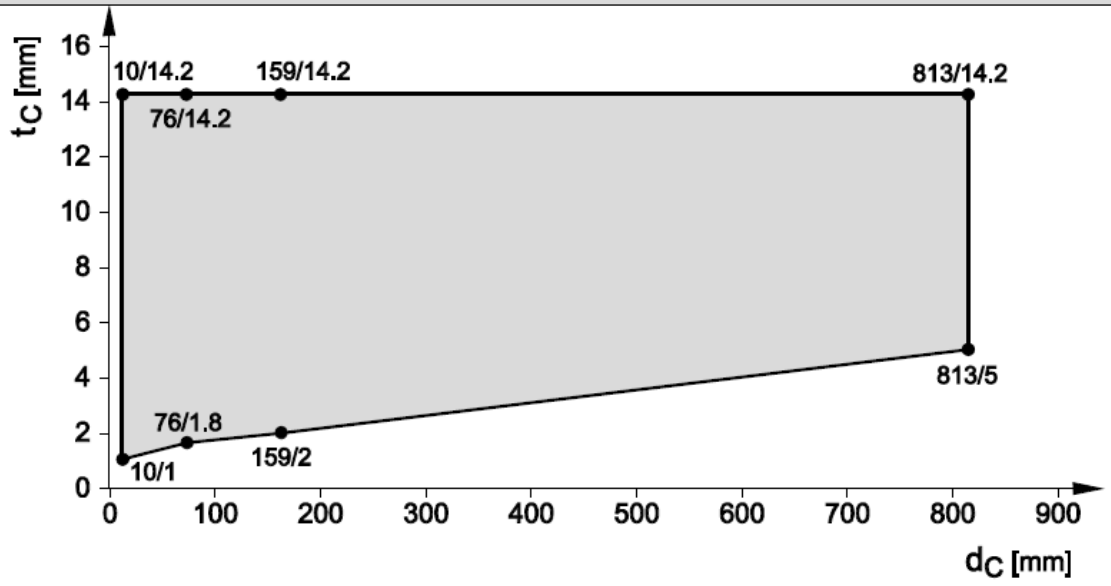
Applying Annex E1.3.2 of EN 1366-3: 2009 the field of application given in C.2.2.2 for copper pipes is also valid for other metal pipes with lower heat conductivity than copper and a melting point of minimum 1050°C, e. g. unalloyed steel, low alloyed steel, cast iron, stainless steel, Ni alloys (NiCu, NiCr, NiMo alloys) and Ni.

Service	Pipe diameter d_C [mm]	Pipe wall thickness t_C [mm]	Insulation thickness t_{DE} [mm]		Classification C/U	
			from	to	-	AP 2
Steel	10,2 to 60	1 to 14,2	7,5	39	EI120	
Steel	76 to 159	1,8 to 14,2	17,5	45	EI 90	
Steel	159	2 to 14,2	16	45	EI 120	
Steel	159 to 813	2 to 14,2	25	25		EI 120
Steel[1a,1,2]	28 to 88,9	1/2 to 14,2	10/30	30	EI 90	
Steel[1,2]	88,9 to 159	2,0 to 14,2	40	80	EI 90	

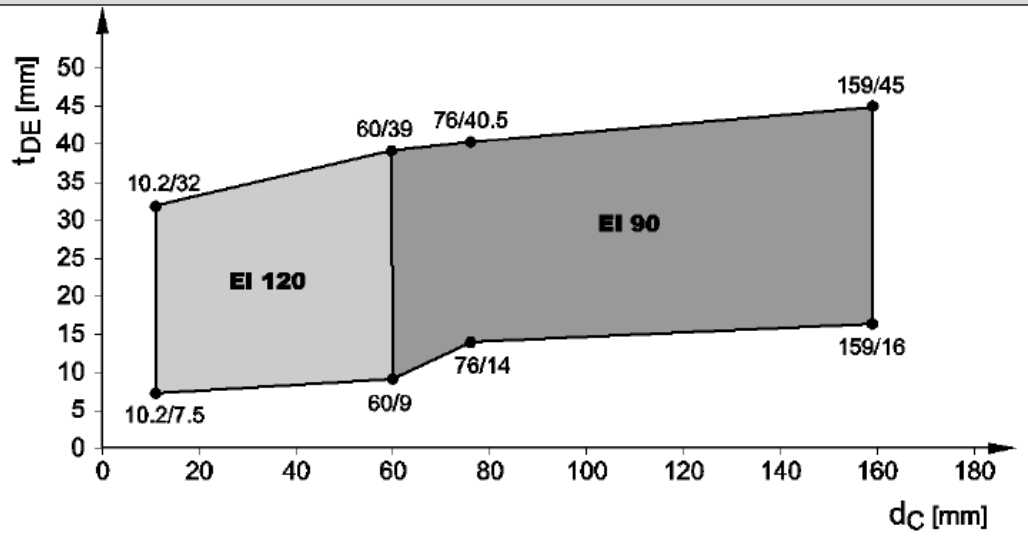
[1a] EI 120; zero separation of pipes at 30 mm insulation on to each other and 100 mm to other services
[1] separation of pipes to each other or other services 100 mm
[2] alternative glass fiber wool insulation according Annex C.1.2.2

AP 2 insulation was applied in a length of 500 mm for pipe Ø 813. Therefore, this is valid for pipes ranging from Ø 159 to Ø 813 mm.

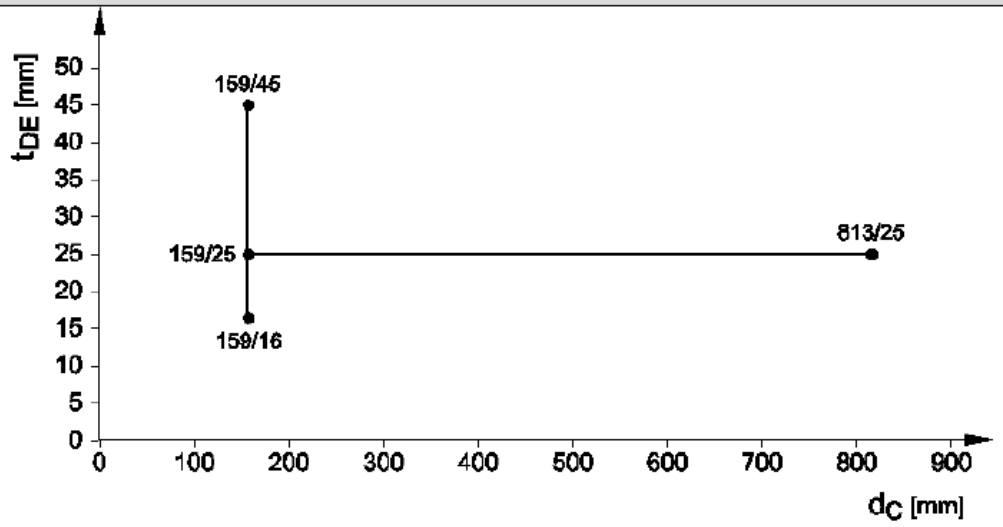
Steel pipe, rigid wall (≥ 200 mm) – relation wall thickness towards pipe diameter
Graph shows pipe wall thickness (t_C) towards pipe diameter (Ø d_C)



Steel pipes, C/U, rigid wall (≥200 mm) – EI 120 /90, C/U
Graph shows assessed insulation thickness (t_{DE}) at certain pipe diameter (Ø d_C)



Steel pipes, rigid wall (≥200 mm) – EI 120, C/U
Insulated large pipes from Ø 159 up to 813 mm
Elastomeric insulation plus additional protection mineralwool (AP2, Klimarock 40 mm)
Graph shows assessed insulation thickness (t_{DE}) at certain pipe diameter (Ø d_C)



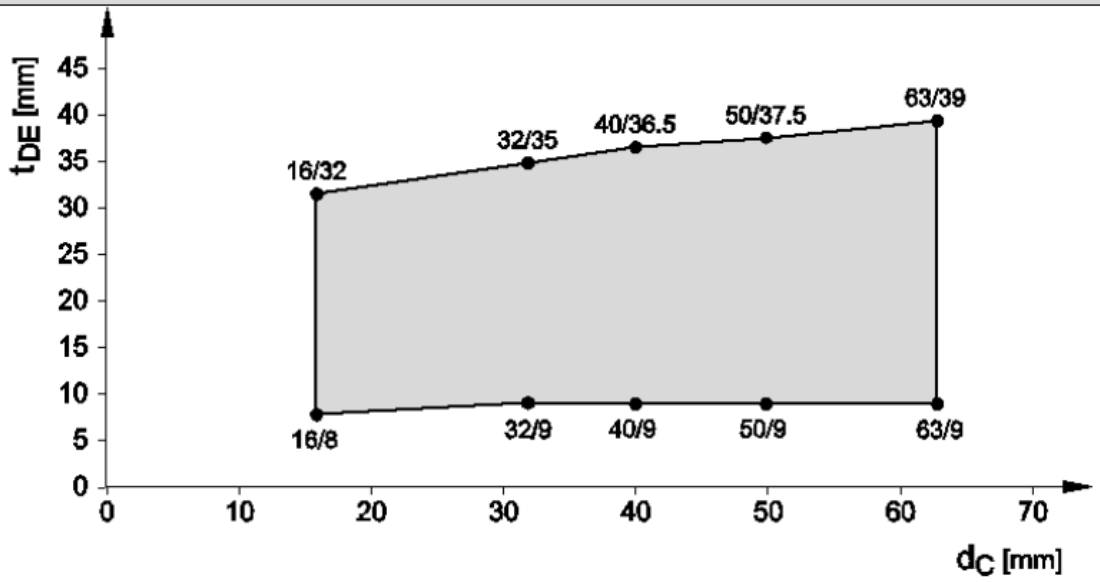
C.2.2.4 Aluminium Composite Pipes Pipes

Aluminium composite pipes were available only at one pipe thickness for each diameter.

Manufacturer	Product name	Pipe diameter dc (mm)	Insulation thickness (mm)		Classification U/C
			from	to	
Fränkische Rohrwerke	Alpex F50 Profi	16 to 63	8,0	39,0	EI 120
Geberit	Mepla	16 to 63	8,0	39,0	EI 120
Georg Fischer	Sanipex	16 to 63	8,0	39,0	EI 120
IVT	PRINETO Stabilrohr	16 to 63	8,0	39,0	EI 120
KeKelit	KELOX KM 110	16 to 63	8,0	39,0	EI 120
Rehau	Rautitan stabil	16 to 63	8,0	39,0	EI 120
TECE	TECEflex Verbundrohr	16 to 63	8,0	39,0	EI 120
Viega	SANIFIX Fosta-Rohr	16 to 63	8,0	39,0	EI 120

Result is valid for composite pipes group 1 and 2 with the exception of Uponor (see C.2.1.4.1)

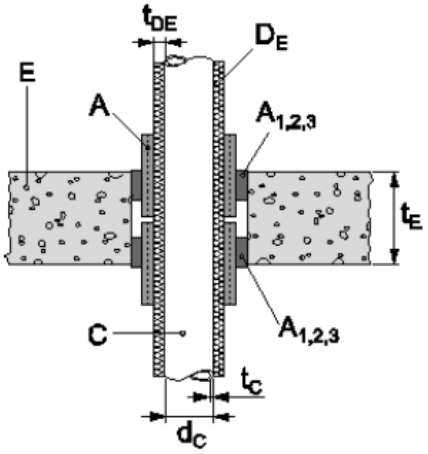
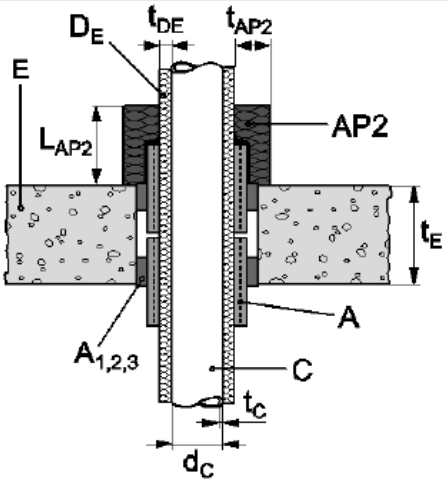
Aluminium Composite Pipes, rigid wall (≥ 200 mm) - EI 120 , U/C
All specimens group 1 and group 2 (not proven for Uponor)
Graph shows assessed insulation thickness (t_{DE}) at certain pipe diameter (Ø d_C)



C.2.3 Floor

C.2.3.1 Setup of floor (≥ 150 mm)

The supporting construction is built according EN 1355-3: 2009 of at least lightweight concrete slabs of a thickness of 150 mm and a density of 550 kg/m^3.
Installation variation of insulated pipes protected by Hilti Firestop Bandage CFS-B

Installation examples:	
Standard installation	**Installation with additional protection AP2**
	

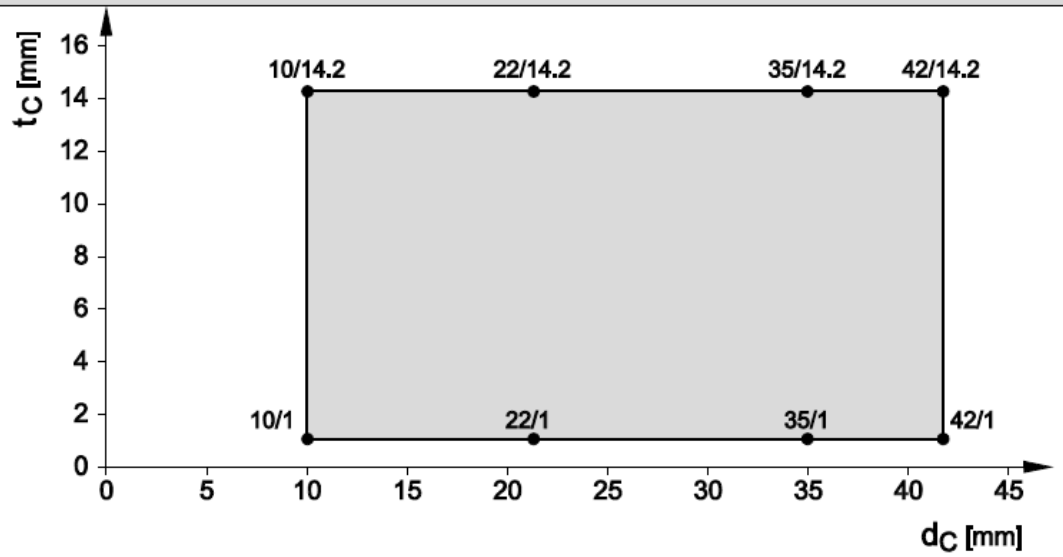
C.2.3.2 Copper Pipes

C.2.3.2.1 Copper pipes with butyl rubber based flexible foam insulation

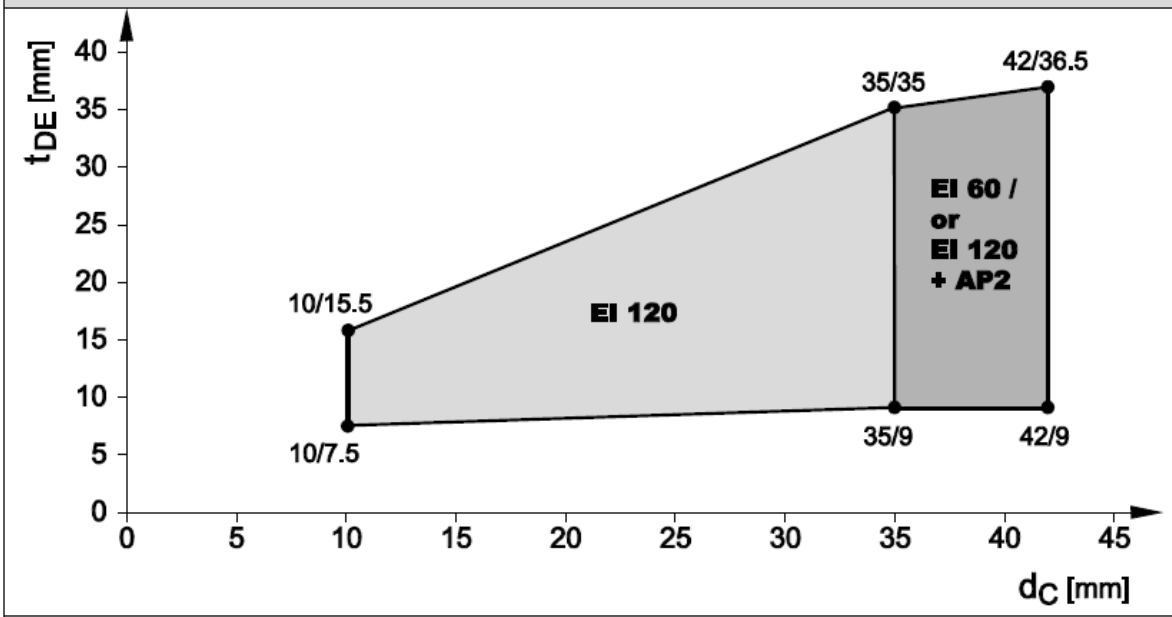
Service	Pipe diameter d_C [mm]	Pipe wall thickness t_C [mm]	Insulation thickness t_{DE} [mm]		Classification C/U		
			from	to	-	AP 1	AP 2
Copper	10 to 35	1 - 14,2	7,5	35,0	EI 120	-	-
Copper	35 to 42	1 - 14,2	9,0	36,5	EI 60		EI 120
Copper	42	1,2	9,0	35	EI 120		
[1,2]Copper	28 to 88,9	1/2 - 14,2	10	100	EI 90		

[1] separation of pipes to each other or other services 100 mm
[2] alternative glass fiber wool insulation according Annex C.1.2.2

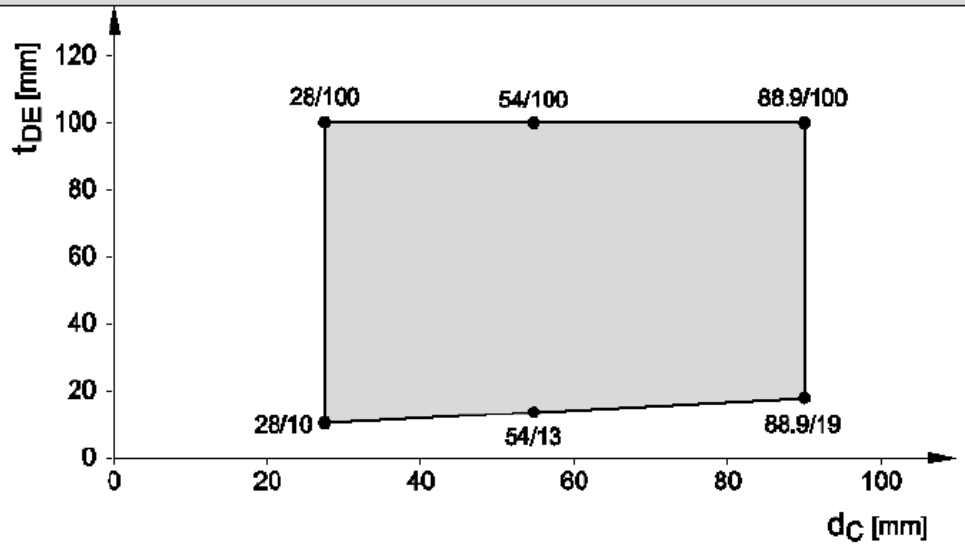
Copper pipe, rigid floor (≥ 150 mm) – relation wall thickness towards pipe diameter
Graph shows pipe wall thickness (t_C) towards pipe diameter (Ø d_C)



Copper pipes, floor (≥ 150 mm) – EI 120 / EI 60 / EI 120 plus AP2, C/U
Additional protection AP2 (mineral wool) is required from Ø 35 to 42 mm to reach EI 120
Graph shows assessed insulation thickness (t_{DE}) at certain pipe diameter (Ø d_C)



Copper pipes (Ø 28 - 88,9), floor (≥ 150 mm) – EI 90 C/U
Butyl rubber based flexible foam insulation or glass-fiber mineralwool insulation according Annex C.1.2.2
Graph shows assessed insulation thickness (t_{DE}) at certain pipe diameter (Ø d_C)



C.2.3.2.2 Copper pipes with pre-installed Wicu Flex PE Insulation

Copper pipes are pre-insulated with PE insulation (CS) ranging in thickness from 12 mm up to 22mm.

Copper Service	Pipe diameter d_C [mm]	Pipe wall thickness t_C [mm]	Insulation thickness t_{DE} [mm]		Classification C/U-
			from	to	
Wicuflex*	22	1,0 to 14,2	6,0	6,0	EI 180

* distance to next penetration ≥ 150 mm; first pipe support ≥ 250 mm

C.2.3.2.3 Copper pipes with PUR insulation

Copper pipes are insulated with PUR insulation of density 39.4 kg/m^3 ranging in thickness from 12 mm up to 54 mm (CS).

Copper Service	Pipe diameter d_C [mm]	Pipe wall thickness t_C [mm]	Insulation thickness t_{DE} [mm]		Classification C/U-
			from	to	
PUR insulation*	12 to 54	1,5 to 14,2	10,0	50,0	EI 120

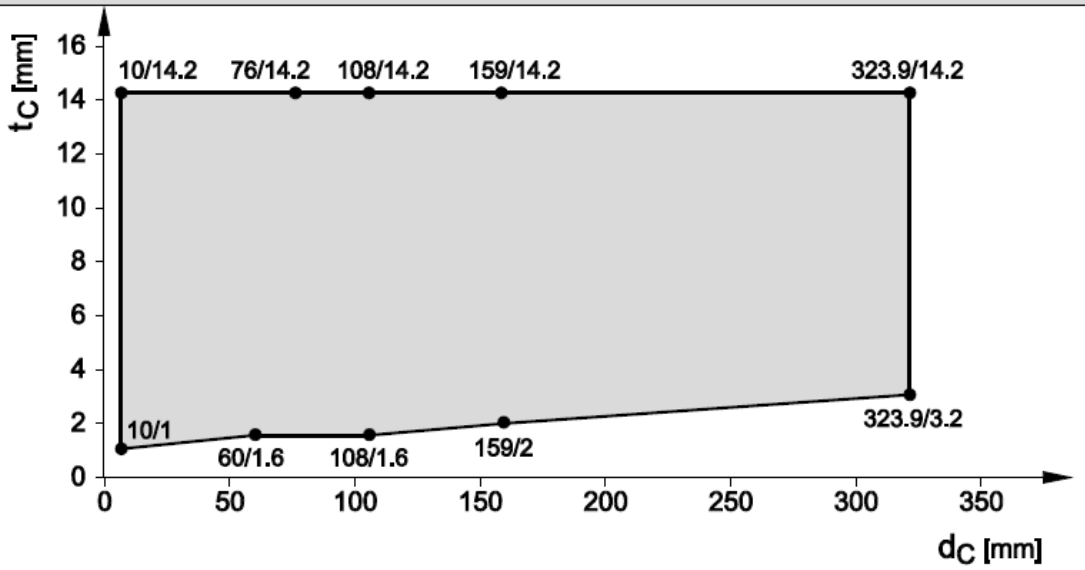
* distance to next penetration ≥150 mm; first pipe support ≥ 250 mm

C.2.3.3 Steel Pipes

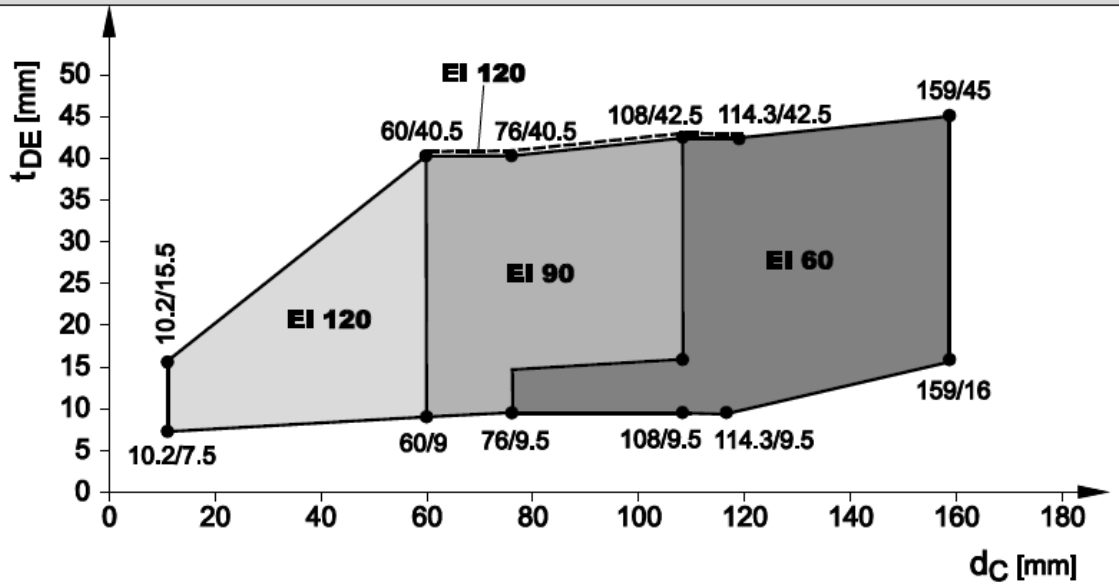
Service	Pipe diameter d_C [mm]	Pipe wall thickness t_C [mm]	Insulation thickness t_{DE} [mm]		Classification C/U	
			from	to	-	AP 2
Steel	10,2 to 60	1 to 14,2	7,5	39,0	EI120	
Steel	60 to 76	1 to 14,2	9,0	40,5	EI 90	EI 120
Steel	76 to 108	1,8 to 14,2	14,0	42,5	EI 90	
Steel	10,2 to 114,3	1 to 14,2	15,5	42,5	EI 120	
Steel[3]	76 to 159	1,8 to 14,2	9,5	45		EI 120
Steel[3]	159 to 323,9	1,8 to 14,2	25	25		EI 120
Steel[4]	76 to 159	1,8 to 14,2	9,0	45	EI 60	
Steel[1,2]	88,9 to 159	2,0 to 14,2	25	80	EI 90	
Steel[1,2,5]	28 to 54	1/2 to 14,2	10	40	EI 90	

[1] separation of pipes to each other or other services 100 mm
[2] alternative glass fiber wool insulation according Annex C.1.2.2
[3] till Ø159 mm insulation thickness is up to 45 mm; pipe diameters above butyl rubber based insulation is 25 mm. AP 2 – Klima Rock Insulation 40 mm at a length of 500 mm.
[4] minimal insulation thickness above Ø 114,3 mm is increased to 16 mm
[5] with only one wrapping

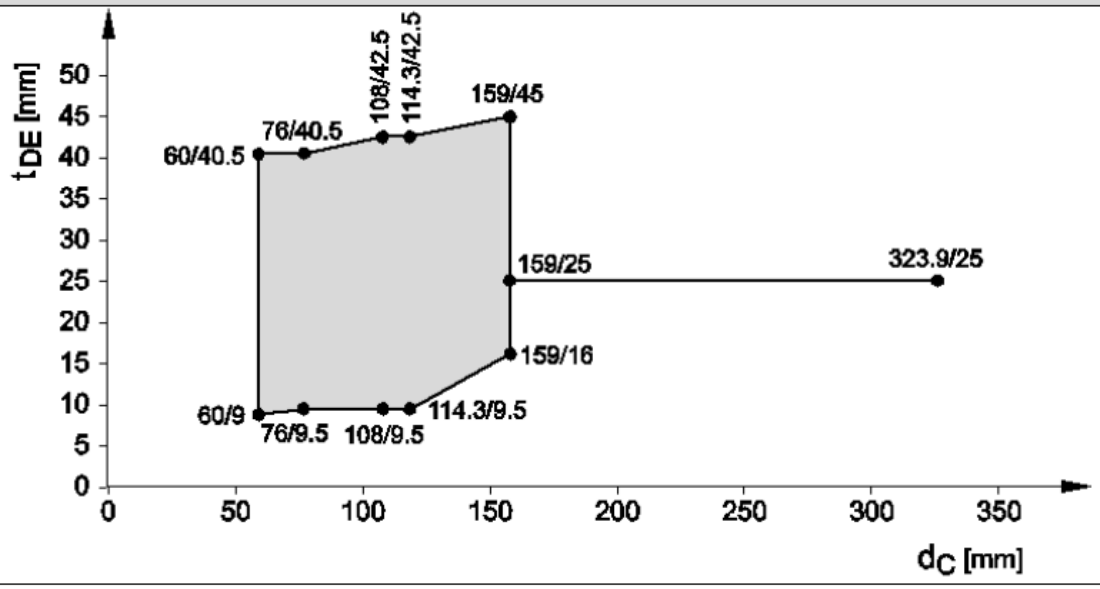
Steel pipe, floor (≥ 150 mm) – relation wall thickness towards pipe diameter
Graph shows pipe wall thickness (t_C) towards pipe diameter (Ø d_C)



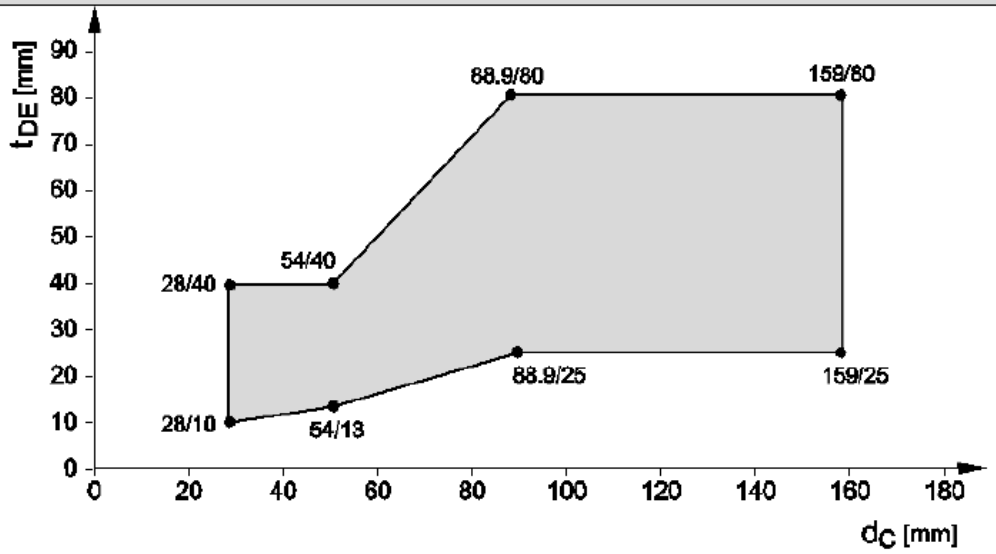
Steel pipes, floor (≥ 150 mm) – EI 120 / EI 90 / EI 60, C/U
Different insulation thickness results in distinct classifications
EI 120 classification is valid for highest insulation thickness up to Ø 114 mm (dotted line)
Graph shows assessed insulation thickness (t_{DE}) at certain pipe diameter (Ø d_C)



Steel pipes, floor (≥ 150 mm) – EI 120, C/U plus AP2
Pipes insulated with elastic butyl rubber based insulation are additional protected by AP2 (Klimarock 40 mm)
Graph shows assessed insulation thickness (t_{DE}) at certain pipe diameter (Ø d_C)



Steel pipes (Ø 28 - 88,9), floor (≥ 150 mm) – EI 90, C/U
Butyl rubber based flexible foam insulation or glass-fiber mineral wool insulation according Annex C.1.2.2
Graph shows assessed insulation thickness (t_{DE}) at certain pipe diameter (Ø d_C)



C.2.3.4 Aluminium Composite Pipes

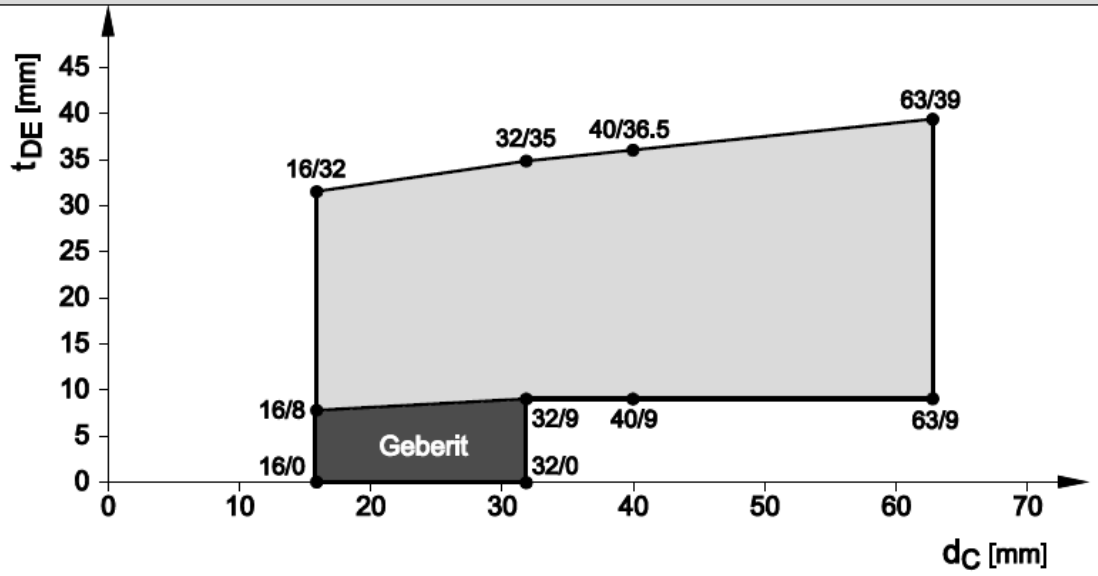
Aluminium composite pipes were available only at one pipe thickness for each diameter.

C.2.3.4.1 Aluminium Composite Pipes insulated with butyl rubber based flexible foam

Manufacturer	Product name	Pipe diameter dc (mm)	Insulation thickness (mm)		Classification U/C
			from	to	
Fränkische Rohrwerke	Alpex F50 Profi	16 to 40	8,0	36,5	EI 120
		40 to 75	9,0	40,5	EI 90
		75	40,5	40,5	EI 180
Geberit	Mepla	16 to 32	0	0	EI 240[1]
		16 to 75	8,0	39,5	EI 120
		75	40,5	40,5	EI 180
Georg Fischer	Sanipex	16 to 63	8,0	39,5	EI 120
IVT	PRINETO Stabilrohr	17 to 63	8,0	39,5	EI 120
KeKelit	KELOX KM 110	16 to 75	8,0	40,5	EI 120[2]
		75	9,5	40,5	EI 180[2]
Rehau	Rautitan Stabil	16 to 40	8,0	38,5	EI 90
TECE	TECEflex Verbundrohr	16 to 63	8,0	39,5	EI 120
Uponor	Unipipe Plus	16 to 32	8,0	35,0	EI 240[1]
	Unipipe MLC	16 to 63	8,0	39,0	EI 120
Viega	SANIFIX Fosta-Rohr	16 to 63	8,0 9,0	39,5	EI 120
	Raxofix	16 to 63	8,0	39,5	EI 240*

[1] EI 120 for zero distance, 400 mm first support
[2] EI 90 for zero distance, 400 mm first support

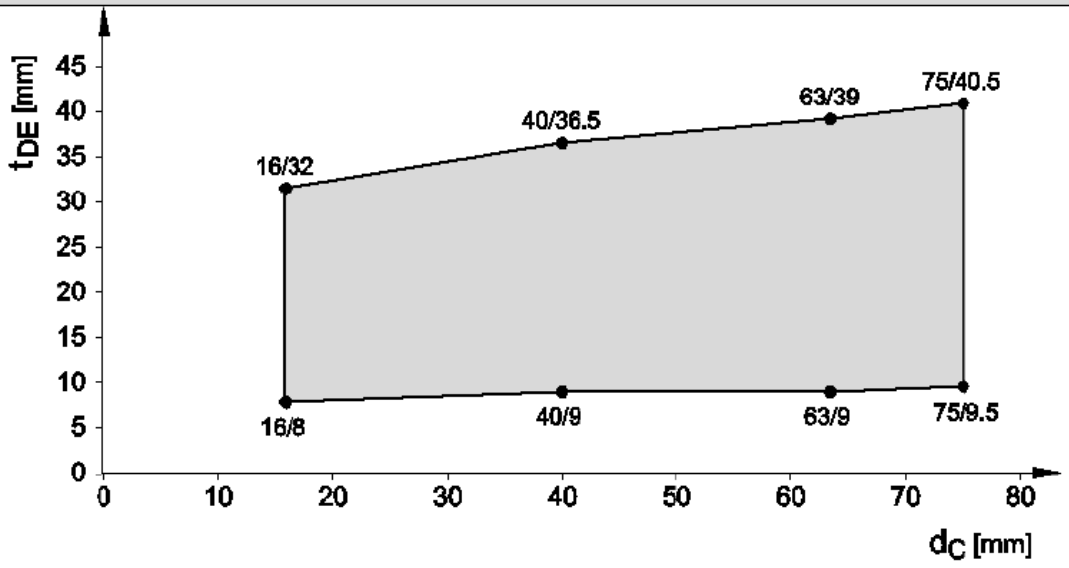
Aluminium Composite Pipes, floor (≥ 150 mm) - EI 120, U/C
All specimens listed*
Graph shows assessed insulation thickness (t_{DE}) at certain pipe diameter (Ø d_C)



*Fränkische Rohrwerke only up to Ø 40 mm

Graph shows results simplified, for all details see table.

Aluminium Composite Pipes, floor (≥ 150 mm) EI 90, U/C for Fränkische Rohrwerke, Geberit, Kekelit
Graph shows assessed insulation thickness (t_{DE}) at certain pipe diameter (Ø d_C)



C.2.3.4.2 Aluminium Composite Pipes insulated with protection pipe and/or pre-insulated closed cell PE foam

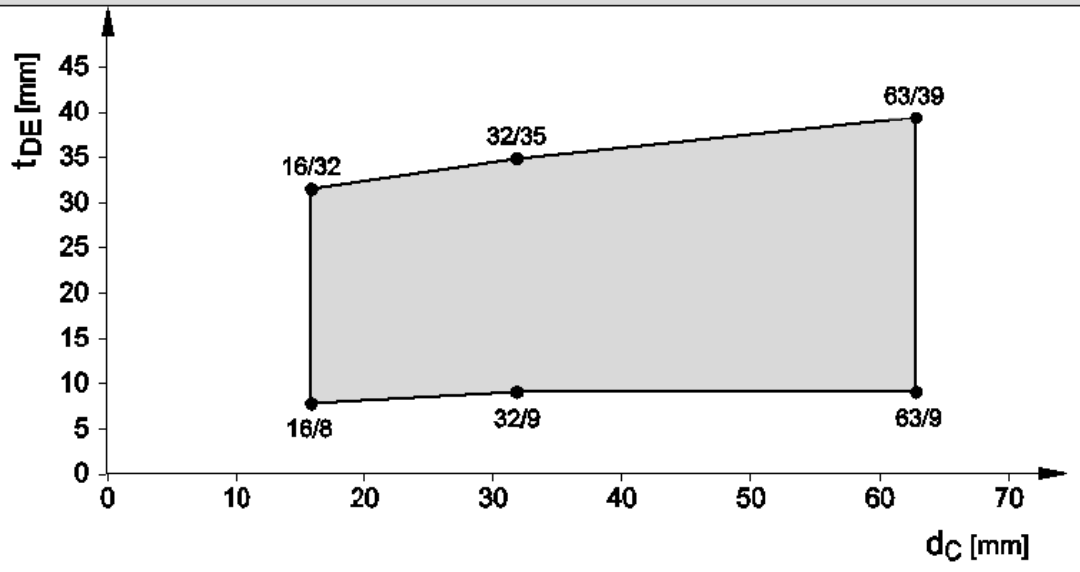
Manufacturer	Product name	Pipe diameter dc (mm)	Insulation thickness (mm)		Classification U/C
			From	To	
Geberit*	Mepla pre-insulated	16 to 26	6,0	13,0	EI 120
KeKelit Kelox	Pro KM 130	14 to 32	9,0	9,0	EI 120
	Plus KM 134	14 to 32	4,0	9,0	EI 120
	Pro KM 140	16 to 20	PE HD	tube	EI 120
	Plus KM 144	16 to 20	4+ PE	HD tube	EI 120
Uponor	Unipipe plus	16 to 25	4,0	10,0	EI 120
	Unipipe MLC	16 to 20	PE HD	tube	EI 120

C.2.3.5 Plastic Pipes

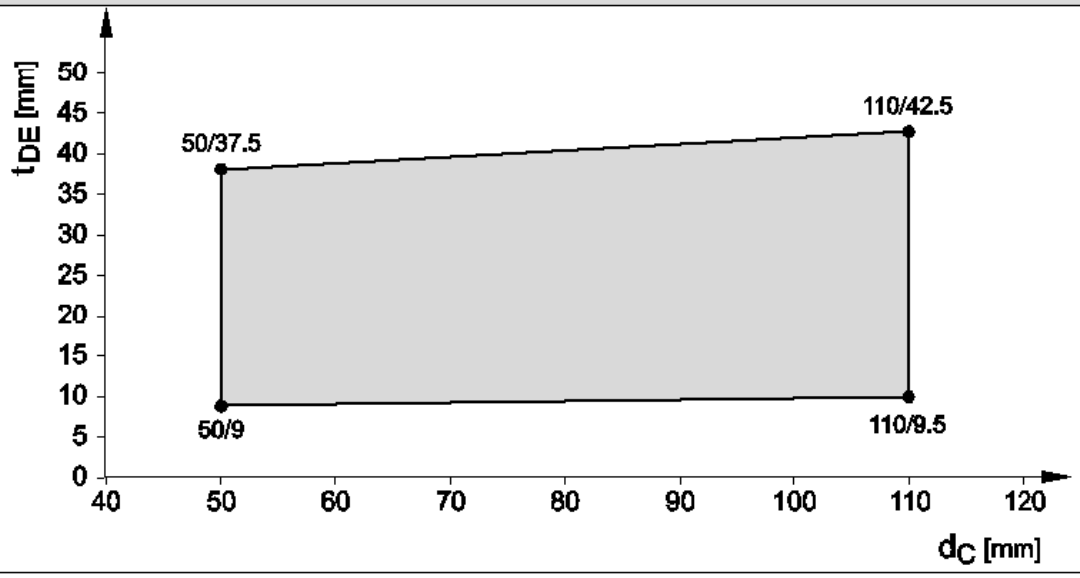
C.2.3.5.1 Plastic pipes made of PE-Xa (EN ISO 15875) and PE (EN 12201-2)

Service	Pipe diameter d_C [mm]	Pipe wall thickness t_C [mm]	Insulation thickness t_{DE} [mm]		Classification -
			from	to	
PE-Xa Rautitan Flex	16 to 63	2,2 to 8,6	8,0	39,0	EI 180
PE / XSC 50 Wavin TS PE 100	50 to 110	4,6 to 10	9,0	42,5	EI 180

Plastic pipes PE-X according EN ISO 15875, floor (≥ 150 mm) - EI 180, U/C
Graph shows assessed insulation thickness (t_{DE}) at certain pipe diameter (Ø d_C)



Plastic pipes PE-HD according EN 12201-2, floor (≥ 150 mm) - EI 180, U/C
Graph shows assessed insulation thickness (t_{DE}) at certain pipe diameter (Ø d_C)



C.2.3.5.2 Plastic pipes made of PP-R

Plastic pipes are continued, sustained (CS) insulated with elastomeric thermal foam

Manufacturer	Product name	Pipe diameter dc (mm)	Wall thickness (mm)	Insulation thickness (mm)		Classification U/C
				From	To	
Aquaterm	Green[1,3]	20 to 110	1,9 to 10	8,0	40,5	EI 240*
	Blue[1,3]	20 to 110	1,9 to 10	8,0	40,5	EI 240*
Poloplast	Polo-Polymutan ML5[2]	20 to 75	2,8 to 10,3	8,0	40,5	EI 240*
	Polo-Polymutan[3]	20 to 75	1,9 to 6,8	8,0	40,5	EI 240*
	Polo-Tersia[3]	20 to 75	1,9 to 12,5	8,0	40,5	EI 240*
Kekelit Ketrix	Cryolen Polyolefinblend[1]	20 to 75	1,9 to 6,8	8,0	40,5	EI 240*

* for zero distance and / or 400 mm first pipe support classification is EI 120 U/C
[1] according EN 15874
[2] according ISO 21003
[3] according DIN 8077/78

ANNEX D: ABBREVIATIONS USED IN DRAWINGS; LIST OF ELASTOMERIC BUTYL RUBBER BASED FOAM INSULATION

Abbreviations used in drawings

Abbreviation	Description
A	Hilti Firestop Bandage CFS-B
A_1	Annular gap seal with Hilti Firestop Acrylic Sealant CFS-S ACR
A_2	Annular gap seal with gypsum plaster
A_3	Annular gap seal with cementious mortar acc. EN 998-2, group at least M2
C	Service (metal, composite, plastic pipes)
D_E	Pipe insulation, combustible, butyl based elastomeric foamed material
d_C	Pipe diameter (nominal outside diameter)
E	Building element (wall, floor)
s_1	Minimum distance between single insulated pipes
s_2	Minimum distance between clustered pipes
s_3	Minimum distance between penetrating pipe and building element
S_4	Minimum distance between single insulated pipes and Collar CFS-C SL
S_5	Minimum distance between single insulated pipes and Conlit shell or Klimarock
t_C	Pipe wall thickness
t_{DE}	Insulation thickness
t_E	Thickness of the building element
L_D	Length of Insulation
AP1	Additional protection by elastomeric, butyl rubber based insulation
AP2	Additional protection by mineralwool (Klimarock)
AP3	Additional protection by beading / outside framing

List of elastomeric butyl rubber based foam insulation

Producer	Assessed Type of foamed elastomeric thermal isolation
Armacell GmbH	• [2]Armaflex AF, [3,4]Armaflex SH, [1]Armaflex Ultima, [6]Armaflex HT
NMC Group	• [3]Insul-Tube (nmc), [3]Insul-Tube H-Plus (nmc),
Kaimann GmbH	• [2]Kaiflex KK plus, [4]Kaiflex KK,
L'Isolante K-Flex	• l'Isolante K-Flex HT, [5]l'Isolante K-Flex ECO, [2]l'Isolante K-Flex ST, [3]l'Isolante K-Flex H, [2]l'Isolante K-Flex ST Plus

[1] BL-s1, d0; [2] BL-s2, d0; [3] BL-s3, d0; [4] CL-s3, d0; [5] DL-s2, d0; [6] DL-s3, d0 according EN 13501-1